# JEA Water & Wastewater Standards Manual

VOLUME VIA: Water Reclamation Facility

Details

2023 - Edition

"Foundation for the Future - Water & Wastewater Standards"

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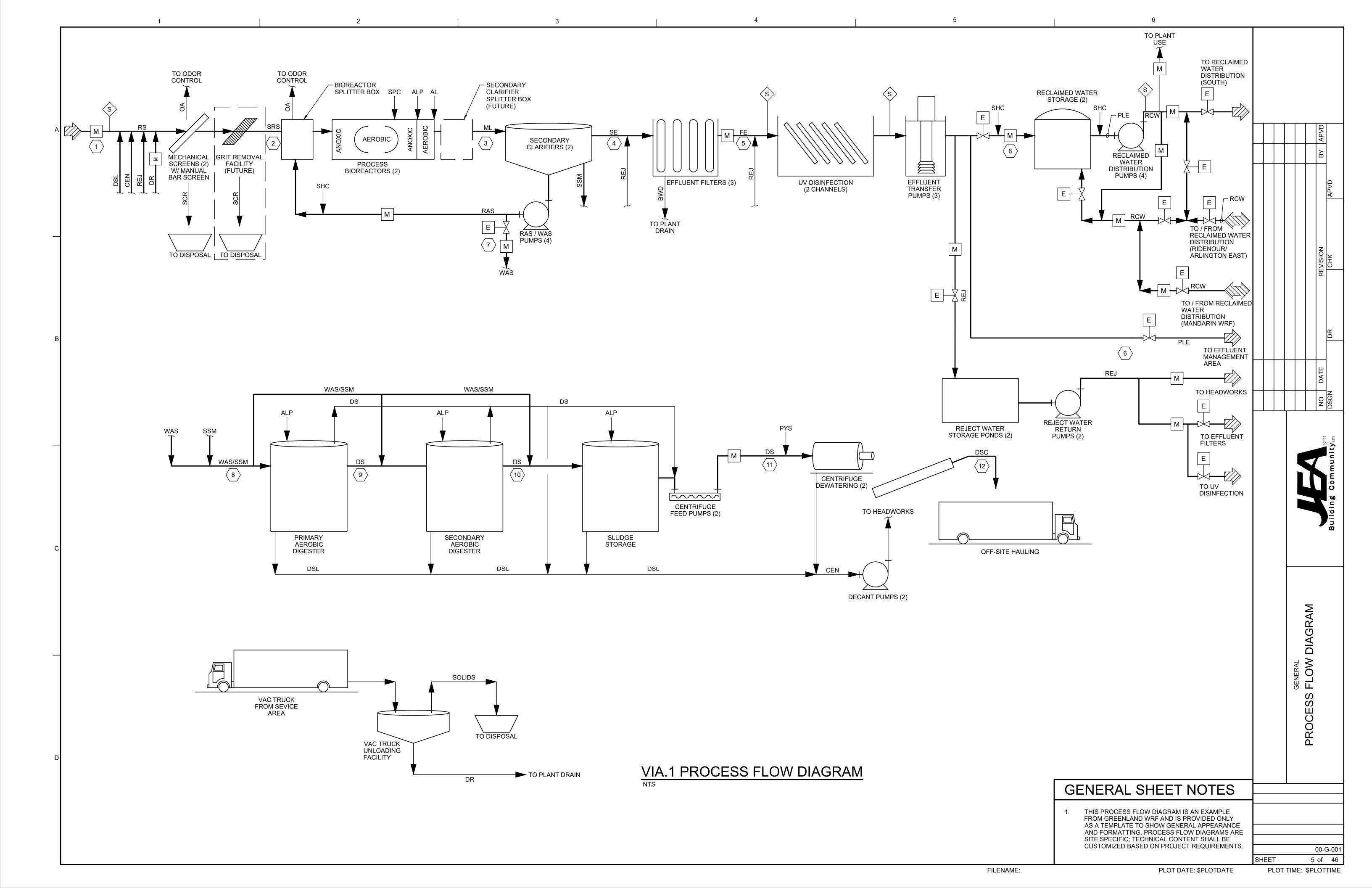
#### SECTION I - RECLAIMED WATER TREATMENT PLANT

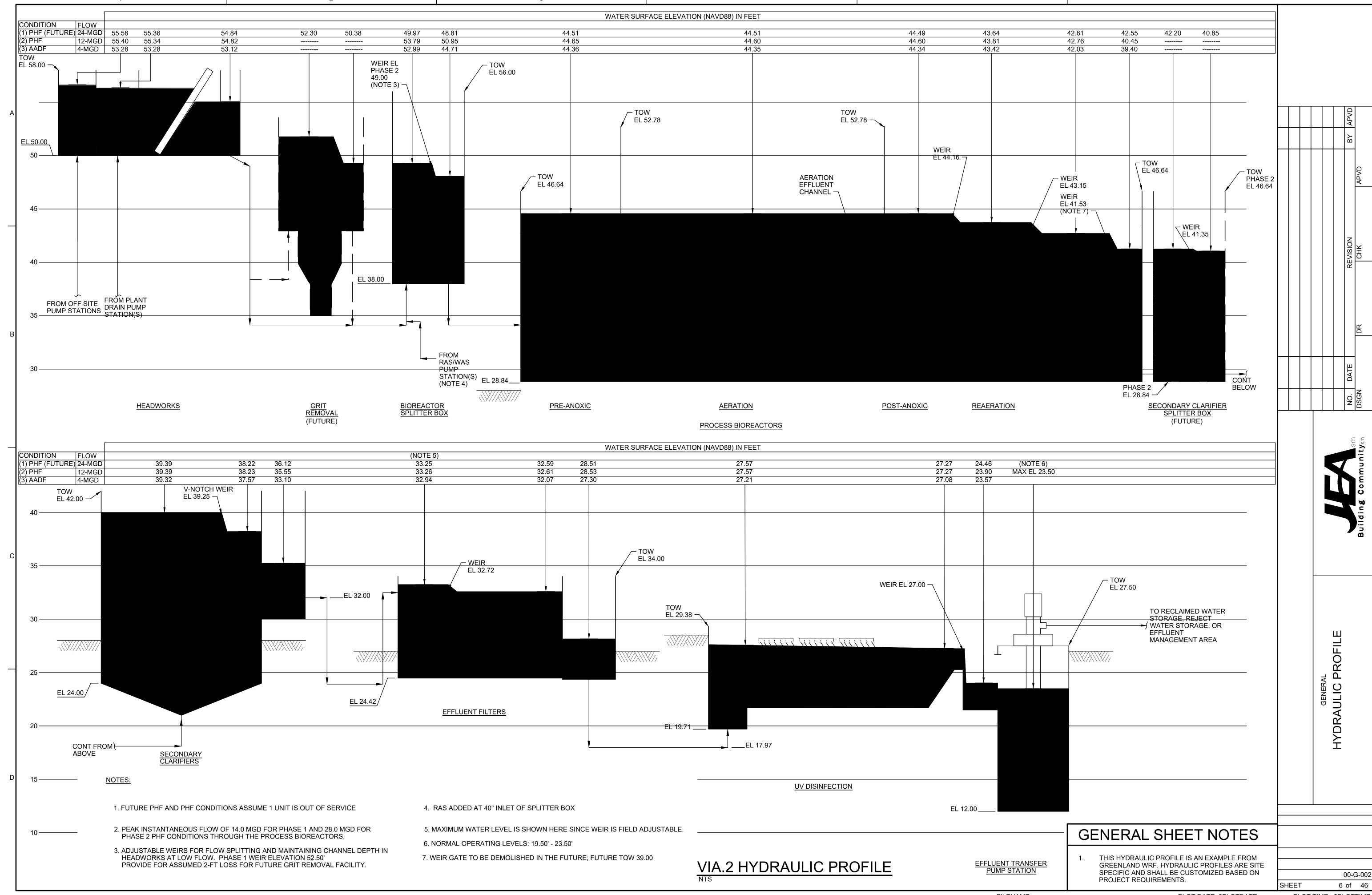
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OF DVICE	PIPING SCHEDULE LEGEND
SERVICE	
AL	ALUM ALUM ALUM ALUM ALUM ALUM ALUM ALUM
ALP	AIR - LOW PRESSURE
BWD	BACKWASH DRAIN BACKWASH DRAIN
BYP	BYPASS
CDR	CONTAINMENT DRAIN
CEN	CENTRATE CENTRATE
D	DRAIN-SANITARY DRAIN-SANITARY
DR	DRAIN CONTRACTOR CONTR
DS	DIGESTED SLUDGE
DSL	DECANT SLUDGE
FE	FILTERED EFFLUENT
FOR	FUEL OIL RETURN
FOS	FUEL OIL SUPPLY
HSM	HEADWORKS SCUM
HW	HOT WATER-POTABLE
LPO	LIQUID POLYMER
ML	MIXED LIQUOR
OA	ODOROUS AIR
OCD	ODOR CONTROL DRAIN
OF	OVERFLOW
PLE	PLANT EFFLUENT PLANT EFFLUENT
PW	POTABLE WATER
PYS	POLYMER SOLUTION POLYMER SOLUTION
RAS	RETURNED ACTIVATED SLUDGE
RCW	RECLAIMED WATER
REJ	REJECT WATER
RS	RAW SEWAGE
SA	SAMPLE SAMPLE
SE	SECONDARY EFFLUENT SECONDARY EFFLUENT
SHC	SODIUM HYPOCHLORITE
SPC	SUPPLEMENTAL CARBON
SRS	SCREENED RAW SEWAGE
SSM	SECONDARYSCUM
V	VENT
WAS	WASTE ACTIVATED SLUDGE
EXPOSURE	
BUR	BURIED
CONT	CONTAINMENT
EXP	EXPOSED
SUB	SUBMERGED
ENC	CONCRETE ENCASED
MATERIAL	
CELDI	CERAMIC EPOXY LINED DUCTILE IRON
CLDI	CEMENT-LINED DUCTILE IRON
CPVC	CHLORINATED POLYVINYL CHLORIDE PIPE
CS	CARBON STEEL CARBON STEEL
FRP	FIBERGLASS REINFORCED PLASTIC
PVC	POLYVINYL CHLORIDE
SST	STAINLESS STEEL STAINLESS STEEL
	STAINLESS STEEL STAINLESS STEEL
JOINT TYPE	FLANCED
FL	FLANGED PUBLICATION OF THE PUBLI
PO	PUSH-ON  PROPRIETA DY RESTRICTED
PRJ	PROPRIETARY RESTRICTED  DESTRAINED MECHANICAL
RM	RESTRAINED MECHANICAL
W	WELDED (INCLUDING SOLVENT AND FUSION)
SW	SOCKET WELDED
T	THREADED
PRESSURE TEST TYPE	
G	GRAVITY SERVICE: TEST PRESSURE IS NOT SHOWN ON GRAVITY SERVICES. TEST TO HIGHEST LIQUID LEVEL THAT PIPE CAN BE SUBJECT TO
Н	HYDROSTATIC HYDROSTATIC
P	PNEUMATIC
PC	TEST PER UNIFORM PLUMBING CODE
NA	NOT APPLICABLE OF THE PROPERTY

	1	1	1	1	PIPIN	G SCHEDULE			1
SERVICE	LEGEND	SIZE(S)	EXPOSURE	PIPING MATERIAL	SPECIFICATION SECTION	JOINT TYPE	TEST PRESSURE (PSIG) AND TYPE (AS INDICATED IN LEGEND)	PIPE COLOR (AND LABEL) <sup>2</sup>	REMARKS
ALUM	AL	1 – 3	BUR/EXP	PVC	40 27 00.10	W	100, H	DARK GREEN	
AIR LOW PRESSURE	ALP	5 – 18	EXP	SST	40 27 00.08	W	30, P	FEDERAL SAFETY GREEN	INSULATION PER SPEC SECTION 40 42 13
BACKWASH DRAIN	BWD	3 – 8	BUR/ENC	PVC	40 27 00.10	W	25, H		
BACKWASIT DRAIN		3	EXP	SST	40 27 00.08	W, FL	25, H		TYPE 304 SST
BYPASS	ВҮР	ALL	BUR/EXP	ALL					MATCH PIPE FOR PROCESS FLOW AT FACILITY (FAC)
CENTRATE	CEN	4 – 12	EXP	PVC	40 27 00.10	FL/W	10, H	BLACK	
CENTRATE		16	BUR/EXP	CELDI	40 27 00.01	PRJ/FL		BLACK	
DRAIN, SANITARY	D	<=4	BUR/EXP	PVC-DWV	22 10 01.02	W	5,H		SEE SPEC SECTION 22 10 01 FOR MORE DETAILS.
		<=8	BUR/EXP/ENC	PVC	40 27 00.10	W	5, H	BLACK	ARV/ CONTAINMENT DRAINS
		4	BUR/EXP/ENC	CELDI	40 27 00.01	PRJ/FL	50, H	BLACK	FAC 10
		2 - 4	EXP	SST	40 27 00.08	W	10, H		FAC 38; TYPE 304 SST
DRAIN	DR	4 – 6	EXP/SUB	SST	40 27 00.08	w	50, H		FAC 59 AND FAC 63
DIMIN		6 – 8	BUR/EXP	CELDI	40 27 00.01	PRJ/FL	50, H	BLACK	FAC 59 AND FAC 63
		6 – 10	BUR/ENC	CELDI	40 27 00.01	PRJ	15, H		FAC 22 AND FAC 30
		6 – 12	BUR/ENC	CLDI	40 27 00.01	PRJ	20, H		FAC 42 AND FAC 50
		4 – 12	BUR/ENC	PVC SDR 26	33 05 01.12	РО	G		IN BETWEEN MANHOLES

VASTE ACTIVATED SLUDGE	WAS	4 – 8	BUR/ENC/EXP	CELDI	40 27 00.01	PRJ/FL	50, H	DARK BROWN		
VENT	V	4 – 24		CLDI	40 27 00.01	FL	NA	MATCH PROCESS FLOW	AT FACILITY, PLUMBING VENTS BE PVC-DWV, SEE SPECIFICATION 22 10 01 FOR MORE DETAILS.	
		<= 4	EXP	PVC/PVC- DWV	40 27 00.10/ 22 10 01.02	W	NA		MATCH PIPE FOR PROCESS FLO	
SECONDARY SCUM	SSM	4 – 6	SUB/BUR/EXP	CELDI	40 27 00.01	PRJ/FL	20, H	LIGHT BROWN		
SCREENED RAW SEWAGE	SRS	24	BUR/EXP	CELDI	40 27 00.01	PRJ/FL	30, H	DARK GRAY		
SUPPLEMENTAL CARBON	SPC	1 – 3	BUR/EXP	PVC	40 27 00.10	W	100, H	YELLOW BLACK		
SODIUM HYPOCHLORITE	SHC	1 – 3	BUR/EXP	PVC	40 27 00.10	W	100, H	FEDERAL SAFETY		
SECONDARY EFFLUENT				CLDI	40 27 00.01	PRJ/FL	30, H	SILER/GRAY		
SAMPLE	SA	<= 1	EXP	PVC	40 27 00.10	W	50, H	MEDIUM GREEN		
RAW SEWAGE	RS	30 – 36	BUR/EXP	CELDI	40 27 00.01	PRJ/FL	150, H	DARK GRAY		
REJECT WATER	REJ	6 – 24	BUR/EXP/ ENC	CLDI	40 27 00.01	PRJ/FL	30, H	DARK GRAY		
		4 – 36	BUR/EXP/ENC	CLDI	40 27 00.01	PRJ/FL	150, H	PURPLE	WASHDOWN STATIONS AND AT FAC 30 SECONDARY CLARIFIER	
RECLAIMED WATER	RCW	<= 4	BUR/EXP	PVC	40 27 00.10	W	150, H	PURPLE	SECTION 40 42 13. TYPE 304 SST AT HOSE BIBB	
1333 30		<= 3	EXP/ENC	SST	40 27 00.08	W	150, H		INSULATION PER SPEC	
RETURN AND WASTE ACTIVATED SLUDGE	RAS/ WAS	10 – 14	BUR/EXP/ENC	CELDI	40 27 00.01	PRJ/FL	50, H	LIGHT BROWN		
RETURNED ACTIVATED SLUDGE	RAS	14 - 36	BUR/EXP/ENC	CELDI	40 27 00.01	PRJ/FL	50, H	LIGHT BROWN		
POLYMER SOLUTION	PYS	1 – 2	BUR/EXP	PVC	40 27 00.10	FL/ W	150, H	BUFF	HEAT TRACE PER SPEC SECTIO 40 05 33. INSULATION PER SPEC SECTION 40 42 13	
POTABLE WATER	PW	6 – 8		CLDI	40 27 00.11 40 27 00.01	PRJ	150, H	LIGHT BLUE, (PLUMBING PIPING LABEL TO BE GREEN WITH WHITE LETTERS)	40 05 33. INSULATION PER SPEC SECTION 40 42 13. PLUMBING DISTRIBUTION PIPING TO BE CPVC.	
			BUR/EXP	PVC/CPVC	40 27 00.10/	W	150, H		HEAT TRACE PER SPEC SECTION	
I DANT ELL ESEINI	1 ==	14 – 36	BUR/EXP/ ENC		40 27 00.10	PRJ/FL	50, H	SILVER/GRAY		
PLANT EFFLUENT	PLE	<=2 1/2 2 1/2	EXP/ENC BUR	SST PVC	40 27 00.08 40 27 00.10	W/FL W	50, H 50, H		INSULATION PER SPEC SECTION 40 42 13. TYPE 304 SS	
OVERT LOVV	OI .	10 – 24	EXP/SUB/BUR/ ENC	CELDI/ CLDI	40 27 00.01	FL/PRJ	5, H	WATOTT ROOLEGY	AT FACILITY	
OVERFLOW	OF	3 - 4		PVC	40 27 00.10	W	5, H	MATCH PROCESS FLOW	MATCH PIPE FOR PROCESS FLO	
ODOR CONTROL DRAIN	OCD	2 – 4	BUR/EXP	PVC	40 27 00.10	W	5, H	BLACK		
ODOROUS AIR	OA	6 – 24	EXP	FRP	23 31 16.16	SEE 23 31 16.16	25, H	NATURAL OR WHITE (WITH BLACK LETTERS)		
MIXED LIQUOR	ML	30	BUR/EXP/ENC	CELDI	40 27 00.01	PRJ/FL	30, H	SILVER/GRAY		
LIQUID POLYMER	LPO	2 – 4	EXP	PVC	40 27 00.10	w	100, H	BUFF	HEAT TRACE PER SPEC SECTIO 40 05 33. INSULATION PER SPEC SECTION 40 42 13.	
INTERNAL PLANT RETURN	IPR	10 – 18	BUR/EXP/ENC	CELDI	40 27 00.01	PRJ/FL	50, H	BLACK	FAC 10	
HOT WATER	HW	<=2	EXP	CPVC	40 27 00.11	W	150,H	GREEN (WITH WHITE LETTERS)	SEE SPEC SECTION 22 10 01 FO MORE DETAILS.	
HEADWORKS SCUM	HSM	6	EXP	PVC	40 27 00.10	W	20, H	LIGHT BROWN	02011014 10 27 00:20.	
FUEL OIL SUPPLY	FOS	1/2 – 4	EXP/CONT	cs	40 27 00.03/ 43 40 05	T/SW	50, P	FEDERAL SAFETY ORANGE	PIPING TO INCLUDE SECONDARY CONTAINMENT PER SPEC SECTION 40 27 00.25.	
FUEL OIL RETURN	FOR	1 ½ –2	EXP/CONT	cs	40 27 00.03/ 43 40 05	T/SW	50, P	FEDERAL SAFETY ORANGE	PIPING TO INCLUDE SECONDARY CONTAINMENT PER SPEC SECTION 40 27 00.25.	
FILTERED EFFLUENT	FE	24 – 36	BUR/EXP/ENC	CLDI	40 27 00.01	PRJ/FL	30, H	SILVER/GRAY		
DECANT SLUDGE	DSL	4 – 8	BUR/EXP/SUB	CELDI	40 27 00.01	PRJ/FL	50, H	LIGHT BROWN		
/ASTE ACTIVATED SLUDGE	DS/ WAS		BUR/EXP	CELDI	40 27 00.01	PRJ/FL	150, H	DARK BROWN		

## VIA.3 PIPING SCHEDULE

<sup>2</sup>COATING SYSTEM NUMBER AS SPECIFIED IN SECTION 09 90 00, PAINTING AND COATING, AND AS SPECIFIED IN ARTICLE PIPE CORROSION PROTECTION.

"<=" LESS THAN OR EQUAL TO ">=" GREATER THAN OR EQUAL TO

GENERAL SHEET NOTES	
THIS PIPING SCHEDULE IS AN EXAMPLE FROM GREENLAND WRF. PIPING SCHEDULES ARE SITE	
SPECIFIC AND SHALL BE CUSTOMIZED BASED ON PROJECT REQUIREMENTS	00-G

			ELE	CTRIC ACTUATE	D VALVE SCHED	ULE			
TAG NUMBER	VALVE TYPE	ACTUATOR POWER SUPPLY	VALVE SIZE (INCHES)	PROCESS SERVICE	MAXIMUM OPERATING FLOW (GPM)	MAXIMUM DP (PSI)	OPERATION SERVICE	TRAVEL TIME (SECONDS)	CONTROL FEATURE MODIFICATIONS/ SUPPLEMENTS
[EXAMPLE] 34FV1201	VXXX	480-VOLT, THREE- PHASE	4	WAS	350	20	O/C	60	C, D, E, L, N
								0.	
								0	
2	3								
NOTES:									

NOTES:

1. XXX

OPERATIONS SERVICE: O/C = OPEN-CLOSE, T = THROTTLING, M = MODULATING

CONTROL FEATURE MODIFICATIONS/SUPPLEMENTS:

A = ACTUATOR SHALL OPEN VALVE UPON LOSS OF SIGNAL.

B = ACTUATOR SHALL CLOSE VALVE UPON LOSS OF SIGNAL.

C = ACTUATOR SHALL REMAIN IN LAST POSITION UPON LOSS OF SIGNAL.

D = LOCAL-OFF-REMOTE SWITCH. WHEN IN LOCAL, OPEN-CLOSE MOMENTARY PUSHBUTTONS THAT MUST BE CONTINUOUSLY DEPRESSED TO INITIATE/MAINTAIN VALVE TRAVEL; TRAVEL STOPS WHEN PUSHBUTTON IS RELEASED OR WHEN END OF TRAVEL LIMIT IS REACHED. WHEN IN REMOTE, CONTROL POSSIBLE FROM REMOTE LOCATION EITHER VIA HARD WIRED CONTROL OR PROFINET AS APPLICABLE.

E = REMOTE OPEN-CLOSE MAINTAINED DRY CONTACTS; TRAVEL STOPS WHEN REMOTE CONTACT OPENS, OR WHEN END OF TRAVEL LIMIT IS REACHED.

F = THREE 24-VOLT DC INTERPOSING RELAYS FOR REMOTE OPEN-STOP-CLOSE CONTROL. RELAYS POWERED EXTERNALLY, THEREBY PERMITTING VALVE CONTROL FROM GREATER DISTANCES.

G = MOTOR AND CONTROL ENCLOSURE(S) NEMA 250, TYPE 4X WITH INTERNAL BRAKE, THERMAL OVERLOAD MONITOR AND ANTI-CONDENSATION HEATER.

H = MOTOR AND CONTROL ENCLOSURE(S) NEMA 250, TYPE 6 (IP 68) WITH 120-VOLT SPACE HEATERS.

I = MOTOR AND CONTROL ENCLOSURE(S) NEMA 250, TYPE 7 WITH 120-VOLT SPACE HEATERS.

J = VALVE POSITION OUTPUT CONVERTER THAT GENERATES ISOLATED 4 mA DC SIGNAL IN PROPORTION TO VALVE POSITION, AND IS CAPABLE OF DRIVING INTO LOADS OF UP TO 500 OHMS AT 24 VOLTS DC.

K = 120-VOLT SECONDARY CONTROL POWER TRANSFORMER.

L = EXTERNALLY OPERABLE POWER DISCONNECT SWITCH.

N = PROVIDE A NATIVE PROFINET DIGITAL NETWORK INTERFACE FOR COMMUNICATION WITH THE OWNDER'S PLC BASED SCADA SYSTEM. REMOTE CONTROL AND MONITORING OF THE VALVE SHALL BE POSSIBLE VIA THIS INTERFACE. NO EXCEPTIONS.

O = PROVIDE REMOTE HAND SWITCH TO BE LOCATED AS SHOWN ON DRAWINGS.

	SOLENOID VALVE SCHEDULE												
TAG NUMBER	VALVE TYPE	VALVE SIZE (INCHES)	PROCESS SERVICE	MAXIMUM OPERATING FLOW (GPM)	MAXIMUM DP (PSI)	OPERATIONS SERVICE	TRAVEL TIME (SECONDS)	ACTUATOR CONTROL FEATURES, OTHER NOTES					
[EXAMPLE] 10FV0601	VXXX	2"	RCW	30	100	O/C	<1	FLP, B					
	es			30									
IOTES:													

1. XXX

OPERATIONS SERVICE: O/C = OPEN-CLOSE, T = THROTTLING, M = MODULATING

ACTUATOR CONTROL FEATURES:

A = VALVE SHALL BE EXPLOSION-PROOF SUITABLE FOR SERVICE IN A CLASS 1, DIV 1 ENVIRONMENT.

B = VISUAL INDICATOR

FC = FAIL CLOSE UPON LOSS OF SIGNAL

FO = FAIL OPEN UPON LOSS OF SIGNAL

FLP = FAIL LAST POSITION UPON LOSS OF SIGNAL

VIA.4 VALVE SCHEDULE, ELECTRIC ACTUATED

VIA.5 VALVE SCHEDULE, SOLENOID

GENERAL

00-G-004
EET of 46
PLOT TIME: \$PLOTTIME

FILENAME: PLOT DATE: \$PLOTDATE

			SELF-REGULATED \	ALVE SCHEDULI	E		
TAG NUMBER	VALVE TYPE	VALVE SIZE (INCHES)	INLET PRESSURE <sup>1</sup>	OUTLET PRESSURE <sup>1</sup>	MAXIMUM PRESSURE (PSIG)	FLOW (GPM, UON)	PROCESS SERVICE
[EXAMPLE] 10ARV0101	VXXX	2	N/A	N/A	<25	12,600	RS
				1			
				1			
3			W.S.				
			V 10				

 INLET/OUTLET PRESSURE = INITIAL SET PRESSURE FOR PRESSURE RELIEF/SUSTAINING VALVE OR INITIAL DOWNSTREAM SET PRESSURE FOR PRESSURE REDUCING VALVE. IN POUNDS PER SQUARE INCH, GAUGE (PSIG). THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAKING ADJUSTMENTS TO VALVE SETTINGS DURING START-UP TO "TUNE" THE SYSTEM AS DIRECTED BY THE OWNER OR ENGINEER.

					FLOW	CONTROL	VALVE SCH	EDULE				
TAG NUMBER	VALVE TYPE		PROCESS SERVICE	c	v		OSITION IT OPEN)	MAX DP	CONTROL FEATURES	ACTUATOR POWER SUPPLY	TRAVEL TIME Y (SECONDS)	P&ID NO.
	TIPE	(INCHES)	SERVICE	MIN	MAX	Min Cv	Max Cv	(PSIG)	PEATORES	POWER SUPPLI		
[EXAMPLE] 34FCV1401	VXXX	4	WAS	235	803	20	80	20	NA	NA (MANUAL)	NA	I-08-609
									7			
	,											
	,											

CONTROL FEATURE MODIFICATIONS/SUPPLEMENTS:

- A = ACTUATOR SHALL OPEN VALVE UPON LOSS OF SIGNAL.
- B = ACTUATOR SHALL CLOSE VALVE UPON LOSS OF SIGNAL.
- C = ACTUATOR SHALL REMAIN IN LAST POSITION UPON LOSS OF SIGNAL.
- D = LOCAL-OFF-REMOTE SWITCH. WHEN IN LOCAL, OPEN-CLOSE MOMENTARY PUSHBUTTONS THAT MUST BE CONTINUOUSLY DEPRESSED TO INITIATE/MAINTAIN VALVE TRAVEL; TRAVEL STOPS WHEN VIA HARD WIRED CONTROL OR PROFINET AS APPLICABLE. PUSHBUTTON IS RELEASED OR WHEN END OF TRAVEL LIMIT IS REACHED. WHEN IN REMOTE, CONTROL POSSIBLE FROM REMOTE LOCATION EITHER
- E = REMOTE OPEN-CLOSE MAINTAINED DRY CONTACTS; TRAVEL STOPS WHEN REMOTE CONTACT OPENS, OR WHEN END OF TRAVEL LIMIT IS REACHED.
- F = THREE 24-VOLT DC INTERPOSING RELAYS FOR REMOTE OPEN-STOP-CLOSE CONTROL. RELAYS POWERED EXTERNALLY, THEREBY PERMITTING VALVE CONTROL FROM GREATER DISTANCES.
- G = MOTOR AND CONTROL ENCLOSURE(S) NEMA 250, TYPE 4X WITH INTERNAL BRAKE, THERMAL OVERLOAD MONITOR AND ANTI-CONDENSATION HEATER.
- H = MOTOR AND CONTROL ENCLOSURE(S) NEMA 250, TYPE 6 (IP 68) WITH 120-VOLT SPACE HEATERS.
- I = MOTOR AND CONTROL ENCLOSURE(S) NEMA 250, TYPE 7 WITH 120-VOLT SPACE HEATERS.
- J = VALVE POSITION OUTPUT CONVERTER THAT GENERATES ISOLATED 4 mA DC SIGNAL IN PROPORTION TO VALVE POSITION, AND IS CAPABLE OF DRIVING INTO LOADS OF UP TO 500 OHMS AT 24 VOLTS DC.
- K = 120-VOLT SECONDARY CONTROL POWER TRANSFORMER.
- L = EXTERNALLY OPERABLE POWER DISCONNECT SWITCH.
- N = PROVIDE A NATIVE PROFINET DIGITAL NETWORK INTERFACE FOR COMMUNICATION WITH THE OWNDER'S PLC BASED SCADA SYSTEM. REMOTE CONTROL AND MONITORING OF THE VALVE SHALL BE POSSIBLE VIA THIS INTERFACE. NO EXCEPTIONS.

VIA.6 VALVE SCHEDULE, SELF REGULATED

VIA.7 VALVE SCHEDULE, FLOW CONTROL

GENERAL VALVE SCHE

PLOT DATE: \$PLOTDATE PL

FILENAME:

PLOT TIME: \$PLOTTIME

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			Slide Gat	e Schedule			
Gate Identification No. and Location	Assembly Style	Wall Opening (width / height inches)	Gate Height (inches)	Flow Stream	Design Operating Head (feet) Seating/Unseating Condition	Operator Type / Control Style	Notes
[Example] 10GTE0301 Headworks	Style A.2	36 / 96	96	RS	3 Seating	Type 2	Odor Control Seal
			8				
				3			
				6			
Note: See the Drawings for a							

Note: See the Drawings for configuration and invert elevations.

VIA.8	SLIDE	GATE	SCHE	DULE
NTS				

	SENERAL	ATE SCHEDULE		Building Communitysm
			.ON	
			NO. DATE	z
				DR
			REVISION	CHK
				APVD
			BY APVD	
			4PVD	

FILENAME: PLOT DATE: \$PLOTDATE

PLOT TIME: \$PLOTTIME

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CRANE DA	TA SHEET: (Facility No. – Fa	acility Name)
Project:		Manufacturer.:
Owner:		Model No.:
Service:		Number of Units:
Equip. Tag Number(s):		Rev/Date/By://
	GENERAL REQUIREMENTS	
Equipment Capacity:tons	Factory Testing:	Power Supply:
Method of Control:	☐Required ☐Not Required	Voltage
Location of Control:	Field Testing:  Not required	Phase
Equipment Location:	Required, functional and	Frequency
☐Indoors ☐Outdoors	Performance	
BRIDGE	TROLLEY	HOIST
Type:	Type:	Type:
☐Single Girder ☐Double Girder	☐Top Running ☐Underhung	☐Electric, Wire Rope
☐Top Running ☐Underhung		☐Hand Operated, Chain
Service Class (ANSI):	Service Class (ANSI):	Service Class (ANSI):
☐A (standby) ☐B (light)	☐A (standby) ☐B (light)	☐H1 (standby) ☐H2 (light)
C (moderate) D (heavy)	☐C (moderate) ☐D (heavy)	☐H3 (standard ☐H4 (heavy)
☐E (severe) ☐F (continuous)	☐E (severe) ☐F (continuous)	☐H5 (severe)
Speed (fpm):	Speed (fpm):	Speed (fpm):
Constant Speed	☐Constant Speed ☐Two Speed	☐Constant Speed ☐Two Speed
☐Variable Speed ☐Hand Operated	☐Variable Speed ☐Hand Operated	☐Variable Speed
Motor hp:	Motor hp:	Motor hp:
Service Factor:	Service Factor:	Service Factor:
Main Runway Electric Conductors:	Electric Conductors:	Hook: See Crane Dimension Sheet
☐Bus Bar ☐Festoon	□Bus Bar □Festoon □	Hook Manufacturer:
Bridge Drive System (CMAA):	Cable Reel	Reeving:
□A1 □A2 □A3		
□A4 □A5 □A6		
	SPECIAL REQUIREMENTS	
Accessories:	Remote Controls:	Special Electrical Requirements:
Service Platform	☐Infrared, line-of-sight	
☐Central Lubrication System	☐Frequency Modulated (FM)	
OSHA Operating and Safety	Manufacturer:	
Devices	☐Extended Grease Fittings	
See Crane Dimension Sheet for clearances,	ift distances, and details.	

## CRANE DIMENSION SHEET: (Facility No. – Facility Name) Building Clearances for Top-Running Cranes

Dunaing	g Clearances for Top-Kun	ming Cranes
Project:		
Owner:		
Equip. Tag No.:		
	~ I OW POIN	T OF ROOF TRUSS, LIGHTS, ETC.
D	A A	EE
	SPAN BETWEEN RAILS	RUNWAY
		10.12
HIGH HOOK	i \	MAX N
LOW POINT	OF BRIDGE	
OPERATING	FLOOR: F	3 LOW HOOK
Ø	PIT FLOOR	
A:	E:	J:
B:		
B plus C:	G:	High Hook to Operating
D:	H:	Floor:
Notes:		
1. Runway Length:		
2. Bridge Wheelbase, Center		

GRANE DATA SHEET

& DIMENSION SHEET

VIA.10 CRANE DIMENSION SHEET

FILENAME:

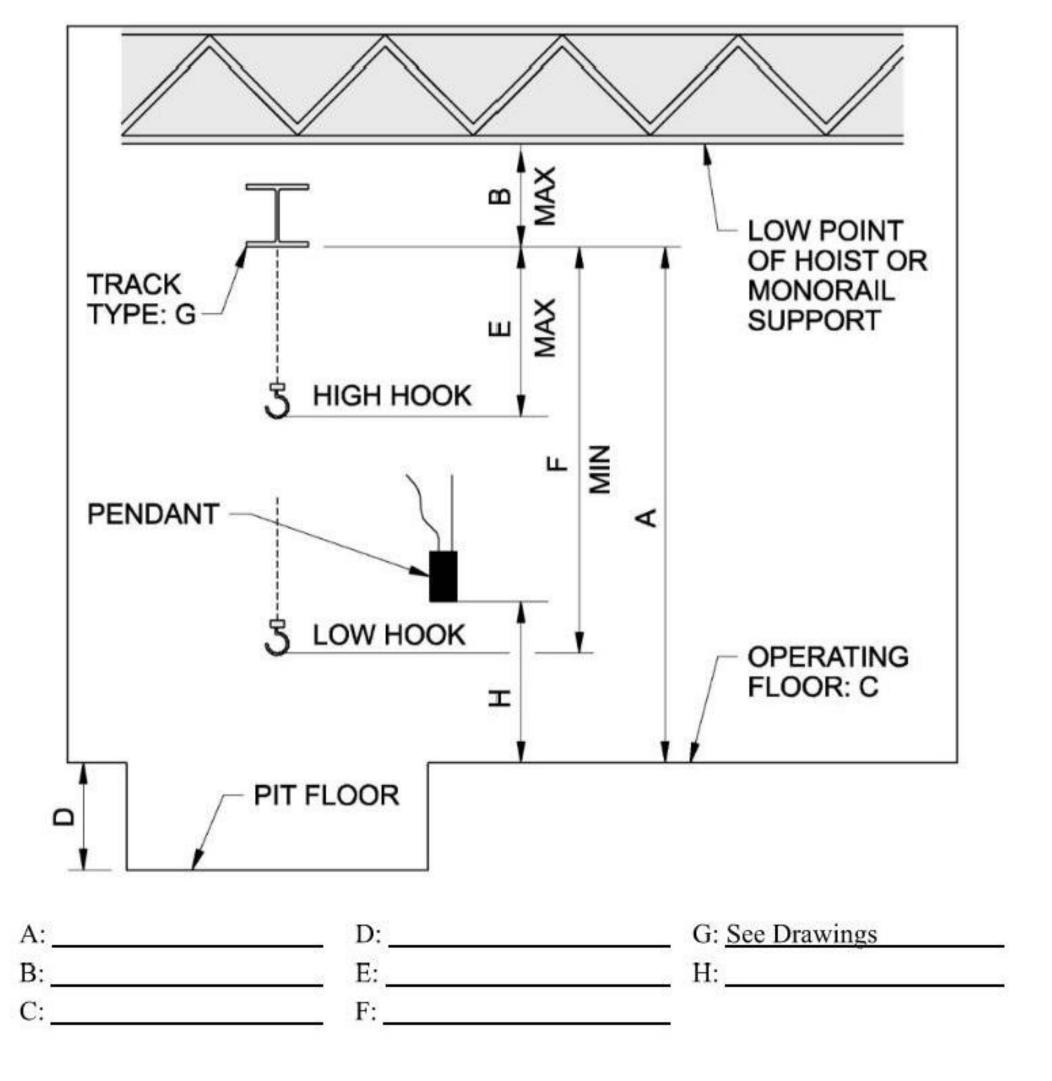
00-G-007

## MASTER

Project:	Manufacturer.:	
Owner:	Model No.:	
Service:	Number of Units:	
Equip. Tag Number(s):		
G	RAL REQUIREMENTS	
Equipment Capacity:tons Factory	ing: Power Supply:	
Method of Control:	ed Not Required Voltage	
Location of Control: Field T	g: Not required Phase	
Equipment Location:	ed, functional and Frequency	
□Indoors □Outdoors per	ance	
HOIST	TROLLEY	
Type:    Electric, Wire Rope	C (moderate) D (heavy)  Speed (fpm): to  Constant Speed Variable Speed Hand Open	
	IAL REQUIREMENTS	
Accessories: Remote	And the same of th	
52_V	d, line-of-sight	
25 DAMES A COMPANION OF STREET AND	r;	
devices	4x	

## HOIST/MONORAIL DIMENSION SHEET: (Facility No. – Facility Name) Building Clearances for Monorail Cranes

Project:		
Owner:		
Equipment Tag Number(s): _		
1 1 0 , , -		



Notes:

Monorail Track Length: \_\_\_\_\_\_

VIA.12 HOIST/MONORAIL DIMENSION SHEET

FILENAME: PLOT DATE: \$PLOTDATE

NIS

VIA.11 HOIST/MONORAIL DATA SHEET

PLOT TIME: \$PLOTTI

Max. NPSH Required at Rated Capacity (Ft. Absolute):  Max. Pump Speed at Rated Capacity (rpm):  Constant (Y/N):  Adjustable (Y/N):  Reverse rotation: Pump shall be capable of operating at runaway speed in reverse rotation without damage.  wk2 inertia of total rotating assembly (pump + motor components) lb-ft2, minimum:  DESIGN AND MATERIALS  Pump Type: Horizontal (Y/N) Frame-Mounted (Y/N)	REVISION BY APVD
Constant (Y/N):	REVISION BY
Adjustable (Y/N):  Reverse rotation: Pump shall be capable of operating at runaway speed in reverse rotation without damage.  wk2 inertia of total rotating assembly (pump + motor components) lb-ft2, minimum:  DESIGN AND MATERIALS	REVISION I AND TO THE
Reverse rotation: Pump shall be capable of operating at runaway speed in reverse rotation without damage.  wk2 inertia of total rotating assembly (pump + motor components) lb-ft2, minimum:  DESIGN AND MATERIALS	REVISION
rotation without damage.  wk2 inertia of total rotating assembly (pump + motor components) lb-ft2, minimum:  DESIGN AND MATERIALS	REVISION
wk2 inertia of total rotating assembly (pump + motor components) lb-ft2, minimum:  DESIGN AND MATERIALS	REVISION
DESIGN AND MATERIALS	REV
Pump Type: Horizontal (Y/N) Frame-Mounted (Y/N)	
·	
Vertical (Y/N) Other	
Casing Material:	DATE
Casing Wear Rings (Y/N) Casing Wear Ring Material:	0 2 C
Impeller: Type: Material:	
Impeller Wear Rings (Y/N)Impeller Wear Ring Material:	
Shaft Material: Shaft Sleeve Material:	
Shaft Seal: Packing (Y/N) Mechanical (Y/N) Type:	
Seal Lubrication:	
ABMA B-10 Bearing Life (hrs): Lubrication:	
Bearings: Outboard End Type: Inboard End Type:	
Coupling: Falk (Y/N) Fast: (Y/N) Spring-Grid (Y/N)	
Gear Type (Y/N) Spacer (Y/N)	S
Manufacturer Standard (Y/N)	
Baseplate Material:	ENERAL TA S
Drive Type: Direct-Coupled Belt Adjustable Speed Other	
	Casing Material:  Casing Wear Rings (Y/N) Casing Wear Ring Material:  Impeller: Type: Material:  Impeller Wear Rings (Y/N) Impeller Wear Ring Material:  Shaft Material: Shaft Sleeve Material:  Shaft Seal: Packing (Y/N) Mechanical (Y/N) Type:  Seal Lubrication:  ABMA B-10 Bearing Life (hrs): Lubrication:  Bearings: Outboard End Type: Inboard End Type:  Coupling: Falk (Y/N) Fast: (Y/N) Spring-Grid (Y/N)  Gear Type (Y/N) Spacer (Y/N)  Manufacturer Standard (Y/N)  Baseplate Material:

VIA.13 PUMP DATA SHEET

VIA.13 PUMP DATA SHEET CONTINUED

PLOT DATE: \$PLOTDATE PLOT TIME: \$PLOTTIME

DRIVE MOTOR (See Specification Low-Voltage AC Induction Motors or Medium-	PERISTALTIC HOSE PUMP DATA SHEET	
Voltage AC Induction Motors.)  Weltager Phase Symphonesis Smoot (mm)	Tag Numbers:	
Horsepower: Voltage: Phase: Synchronous Speed (rpm)	Pump Name:	
Service Factor:	Manufacturer and Model Number: (1)	
Motor nameplate horsepower shall not be exceeded at any head-capacity point on pump curve.	SERVICE CONDITIONS (2)	
Enclosure: DIP EXP ODP TEFC CISD-TEFC	Liquid Pumped (Material and Percent):	
TENV WPII SUBM		
Mounting Type: Horizontal Vertical Solid Shaft Nonreverse Ratchet (Y/N)	Pumping Temperature (Fahrenheit): Normal: Max Min  Specific Gravity @ 60 Degrees F: Viscosity Range:	
Adjustable Speed Drive Range: min to max,		
See Specification Low-Voltage Adjustable Frequency Drive Systems.	pH:  Abrasive (Y/N): Possible Scale Buildup (Y/N):	
REMARKS	Inlet Pressure at Pump (psig):	
	Min. Net Positive Inlet Pressure Available (psia):	
	Area Classification:	
	PERFORMANCE REQUIREMENTS	
	Rated Capacity (gpm): Rated Differential Pressure (psi):	
	Maximum Pump Speed at Rated Condition (rpm):	
	Constant Speed (Y/N): Adjustable Speed (Y/N):	
	Speed Range:% to% of Rated Speed:	
	DESIGN AND MATERIALS	
	Pump Type: Heavy-duty, horizontal, peristaltic hose pump	
	Pump Configuration: Direct or close-coupled	
	Pump Housing Material: Cast, ASTM A48/A48M, Class 25	
	Cover Material: Carbon steel or cast iron, with inspection window	
	Cover Seal Material: EPDM or Buna N (NBR)	
	Rotor Material: Cast iron	
VIA.13 PUMP DATA SHEET CONTINUED	VIA.14 PERISTALTIC HOSE PUMP DATA SHEET	

PLOT DATE: \$PLOTDATE PLOT TIME: \$PLOT

	Rotor Shoes: Material selected to be suitable for intended flow stream and hose material.
	No. of Rotor Shoes (Minimum): 2
	Rotor Shoe Shim Material: Type 316 stainless steel
	Hose Size, Millimeters:
	Maximum Number of Hose Occlusions per 100 Gallons Pumped:
	Hose Material: Material selected to be suitable for intended flow stream.
	Hose Pressure Rating (psig):
	Hose Inserts Material:
	Hose Lubricant: Manufacturer's standard
	Flange Rating and Material: ANSI Class 125/150 Material selected to be suitable for intended flow stream.
	Bearing Housing Material: Cast iron
	Bearing Type: Ball bearings, permanently lubricated
	Bearing Life (ABMA L-10) (hrs): 100,000
	Gear Drive: Planetary type, AGMA Class II
	Baseplate: Material selected to be suitable for intended flow stream/service area.
	High Level Leak Detector (Y/N):
	Pump Speed Sensor (Y/N):
	Revolution Sensor (Y/N):
	Suction Pulsation Dampener (Y/N):
	Discharge Pulsation Dampener (Y/N):
DRIV	VE MOTOR (see IV.3.9, Low-Voltage AC Induction Motors)
	Horsepower: Voltage: Phase: Synchronous Speed (rpm):
	Service Factor:Inverter Duty (Y/N):
	Enclosure: DIP EXP ODP TEFC CISD-TEFC           TENV WPI WPII SUBM
	Adjustable Speed Drive Range: min to max, see Section IV.3.15 Low-Voltage Adjustable Frequency Drive Systems

REMARKS			

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VIA.14 PERISTALTIC HOSE PUMP DATA SHEET CONTINUED

VIA.14 PERISTALTIC HOSE PUMP DATA SHEET CONTINUED

SHEET 15 of 46
PLOT DATE: \$PLOTDATE PLOT TIME: \$PLOTTIME

Tag N	fumbers:
	Name:
	facturers and Product: (1)
SERV	/ICE CONDITIONS (3)
	Liquid Pumped:
	Pumping Temperature (Fahrenheit): Normal Max Min
	Specific Gravity at 60 Degrees F: Viscosity Range:
	Possible Scale Buildup (Y/N): Corrosive (Y/N):
	Largest Diameter Solid Pump Can Pass (inches):
	Min. NPSH Available (Ft. Absolute):
	Location: Outdoor (Y/N):
PERI	FORMANCE REQUIREMENTS
	Primary Duty Point:
	Secondary Duty Point:
	Maximum Shutoff Pressure at Primary Duty Point (Ft):
	Max. NPSH Required (Ft. Absolute):
	Adjustable Speed (Y/N):
DESI	GN AND MATERIALS
	Pump Type:
	Bowl:
	Bowl Bearings:
	Bowl Wear Rings (Y/N):Bowl Wear Ring Material:
	Column:
	Line Shafting:

Discharge Head: _			
Гуре:			
Discharge Nozzle	Size (inches):	Flange Standar	d/Class:
mpeller Material:			
mpeller Wear Rin	ngs (Y/N):	Impeller Wear	Ring Material:
Head Shaft Materi	ial:	Shaft Sleeve Ma	terial:
Shaft Sealing:	Packing (Y/N):	Mechanic	cal (Y/N):
	Type:		
Seal Lubrication:	9		
Coupling: Falk (Y	//N): Fast: (Y/I	N): Spring-G	rid (Y/N):
Gear Ty	ype (Y/N): Spa	acer (Y/N):	
Manufa	acturer Standard (Y/N)	):	
Sole Plate (Y/N):	ş)	Material:	
Motor Base Mater	rial:		
MOTOR (See S <sub>1</sub> AC Induction Mo	pecification Low-Volutions)	tage AC Induction M	lotors or Medium-
Horsepower:	Voltag	ge:	Phase:
Synchronous Spee	ed (rpm):		
Service Factor:			
Motor nameplate loump curve.	horsepower shall not b	be exceeded at any he	ead-capacity point o
	EXP:OD		
Mounting Type:	Vertical Hollow S	Shaft: Nonreverse	Ratchet (Y/N):
	Vertical Solid Sha	aft:	
ABMA 9 and ABI	MA 11, B-10 Motor B	Bearing Life (hrs):	
KKS:			

VIA.15 VERTICAL TURBINE PUMP DATA SHEET

VIA.15 VERTICAL TURBINE PUMP DATA SHEET CONTINUED

PLOT DATE: \$PLOTDATE

Tag Numbers:			
Pump Name:			
Manufacturer and Model Number: (1)			
(2)			
SERVICE CONDITIONS			
Liquid Pumped (Material and Perc	ent):		
Pumping Temperature (Fahrenheit			
Liquid pH:			
Abrasive (Y/N)		10 13	20 20
Suction Pressure (psig): Minimum			
Altitude (ft msl): Area Clas	ssification:	_Location (inc	loor/outdoor):
PERFORMANCE REQUIREMENTS		5075X 19	
Capacity (US gpm): Maximum:			
Maximum Discharge Pressure (psi			
Internal Bypass Valve Setting (psig	25 ASS/70		
Relief Valve Setting (psig/as recon	23		
Back Pressure Valve Setting (psig/			
Max. Stroke Rate (spm): Mfr. (1)		Mfr. (2)	
DESIGN AND MATERIALS	14000004		
Pump Type: Single Diaphragm (Y	orthologia Optionisti		
Tubular (double) Diaphragm (Y/N			
Wet End Material:	590.90 806 006	economic and those region	
Check Valve Material:		N 355	, Si
Diaphragm Material:	95 (6)		
Calibration Cylinder: Quantity:			15 15 1
Diaphragm Actuation Type: Mech	nanical		
Stroke Position Adjustment: Manu	0.40 (m).40 (m)		-

Tag Numbers:			
DRIVE MOTOR (See	Specification Section	n, Low-Vol	tage AC Induction Motors)
Horsepower:	Voltage:	Phase:	Synchronous Speed (rpm)
Service Factor:			
Motor nameplate pump curve.	te horsepower shall n	ot be exceed	ded at any head-capacity point on
Enclosure: DIP	P EXP VPI WPII	ODPSUBM	TEFC CISD-TEFC
Variable Speed Drive System.	Drive, See Specifica	tion Section	, Low-Voltage Variable Frequency
TESTING			
Pump Tests: Fa	ctory Functional (Y/I	4)	Factory Performance (Y/N)
Field Functi	ional (Y/N)	10	Field Performance (Y/N)
Motor Test: Sho	ort Commercial (Y/N	)	Other
	ort Commercial (Y/N	)	Other

X	Communit
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	Building

GENERAL PUMP DATA SHEE

VIA.16 CHEMICAL METERING PUMP DATA SHEET

VIA.16 CHEMICAL METERING PUMP DATA SHEET

PLOT DATE: \$PLOTDATE

PLOT TIME: \$PLOT

1 of 46

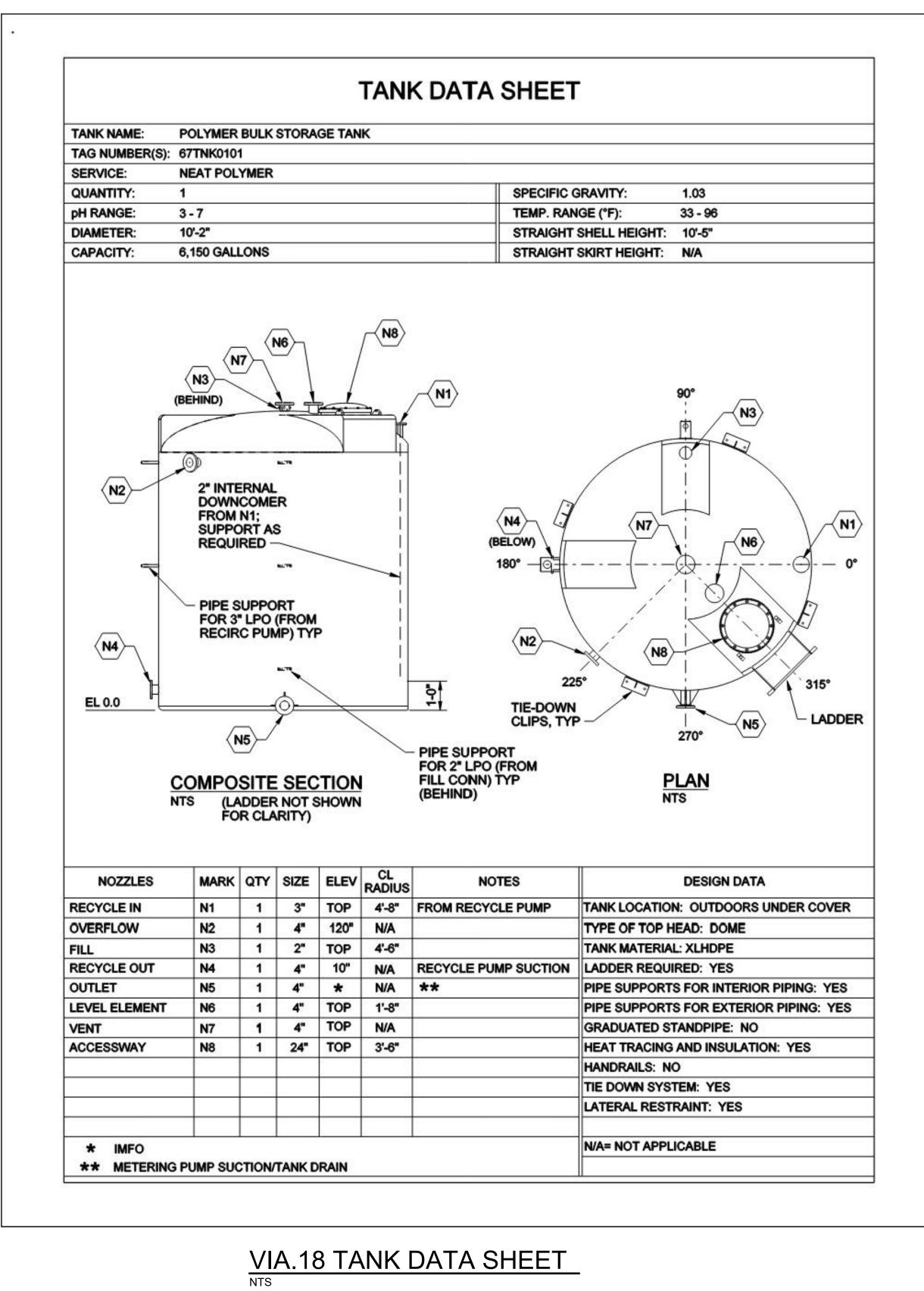
	Screw Conveyor Schedule
Conveyor Name	
Number	
Conveyor Type	
Material	
Density, lbs/ft <sup>3</sup> maximum	
Capacity, cubic feet per hour	
Screw Speed, rpm maximum	
Trough Fill, maximum percent	
Screw Diameter, inches maximum	
Conveyor Length, end plate to end plate, feet	
Incline, degrees	
Drive Location	
Feed Points, each	
Feed From	
Discharge Points, each	
Actuated Gates, each	
Discharge To	
Hours of Operation, hours per day	

						REVISION BY APVD	CHK APVD
						NO. DATE	DSGN DR
						W.S.	
				GENERAL	EQUIPMENT SCHEDULE		
SH	EEI	<u></u>			1	00-0 of	G-014 46
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VIA.17 SCREW CONVEYOR SCHEDULE

FILENAME:

PLOT DATE: \$PLOTDATE



#### FRP TANK SCHEDULE

Name of Tank*	-		<u> </u>
Equipment Numbers			
Filament-wound or Contact-molded			
Maximum Capacity Measured to High Solution Level (gallons)			
Installation (Vertical/Horizontal)			
Diameter (feet)			85
Straight Shell Height (feet)			
Support (saddles, flat pad, legs)			
Type of Bottom Head			. Are
Type of Top Head	ž		3
Ladder Required (Yes/No)			
Tank Location (indoor/outdoor)			
Ambient Temperature Range (degrees F)	0		
Exterior Loading (psf):	ė.		2
Personnel Roof Loads			
Platforms			
Mixers	5		3
Pipe Supports			2
Operating Contents:			
Temperature (degrees F, not to exceed 180)			
Chemical Composition	2		3
Specific Gravity			2
Concentration			
pH Range			
Sight Glass Type (1 or 2)			3
Sight Glass Tube Length		27	2
Insulation/Heat Tracing (Yes/No)			

GENERAL
TANK DATA SHEET
AND SCHEDULE

## VIA.19 FRP TANK SCHEDULE

GENERAL SHEET NOTES

THIS TANK DATA SHEET IS AN EXAMPLE FROM BLACKS FORD WRF. TANK DATA SHEETS ARE SITE-SPECIFIC AND SHALL BE CUSTOMIZED BASED 00-G-015 ON PROJECT REQUIREMENTS. 1 of 46

FILENAME:

PLOT DATE: \$PLOTDATE

PLOT TIME: \$PLOTTIME

Type:		
Material:		
Discharge Nozzle	Size (inches):	Flange Standard/Class:
Impeller Material:	0	
Impeller Wear Rin	ngs (Y/N):	Impeller Wear Ring Material:
Head Shaft Materi	al:	Shaft Sleeve Material:
Shaft Sealing:	Packing (Y/N):	Mechanical (Y/N):
	Type:	
Seal Lubrication:		
		/N): Spring-Grid (Y/N):
Gear Ty	ype (Y/N): Sp	pacer (Y/N):
Manufa	cturer Standard (Y/N	J):
Sole Plate (Y/N):	· · · · · · · · · · · · · · · · · · ·	Material:
Motor Base Mater	ial:	
VE MOTOR (See Spage AC Induction Mo		ltage AC Induction Motors or Medium-
Horsepower:	Volta	ge: Phase:
Synchronous Spee	ed (rpm):	
Service Factor:		
	norsepower shall not	be exceeded at any head-capacity point on
Motor nameplate l pump curve. Enclosure: DIP:	EXP: OI	DP:TEFC:CISD-TEFC:
Motor nameplate l pump curve. Enclosure: DIP:	EXP: OI WPI: WPII:	be exceeded at any head-capacity point on  DP:TEFC:CISD-TEFC:  Shaft:Nonreverse Ratchet (Y/N):

Elastomers:			
Fasteners:			
Impeller:	Material:		
Shaft Materia	al:		
Double Mecl	hanical Seal:		Bearing Life (Hrs):
DRIVE MOTO	OR (See Specification	Low Voltage	AC Induction Motors)
Horsepower:	Voltage:	Phase:	Synchronous Speed (rpm):
Enclosure: _			
Other Featur	es:		
Moisture De	tection Switches (Y/N):		
		ndings (Y/N):	
	tection Embedded in Wi		
Thermal Pro	tection Embedded in Wi		

Building

GENERAL SUBMERSIBLE MIXER DATA SHEET

VIA. 20 SUBMERSIBLE MIXER DATA SHEET

VIA.20 SUBMERSIBLE MIXER DATA SHEET CONTINUED

NTS

PLOT DATE: \$PLOTDATE PL

PLOT TIME: \$PLOTTIM

nirements of NEMA MG 1  e type of equipment, furnish motors and accessories of a single r hazardous (classified) locations that conform to UL 674 and Guaranteed Minimum Efficiency at Full Load: percent
nirements of NEMA MG 1  e type of equipment, furnish motors and accessories of a single r hazardous (classified) locations that conform to UL 674 and Guaranteed Minimum Efficiency at Full Load: percent
nirements of NEMA MG 1  e type of equipment, furnish motors and accessories of a single r hazardous (classified) locations that conform to UL 674 and Guaranteed Minimum Efficiency at Full Load: percent
irements of NEMA MG 1  e type of equipment, furnish motors and accessories of a single hazardous (classified) locations that conform to UL 674 and Guaranteed Minimum Efficiency at Full Load: percent
e type of equipment, furnish motors and accessories of a single hazardous (classified) locations that conform to UL 674 and Guaranteed Minimum Efficiency at Full Load: percent
hazardous (classified) locations that conform to UL 674 and Guaranteed Minimum Efficiency at Full Load: percent
Guaranteed Minimum Efficiency at Full Load: percent
5 250 M. 16 20 4 20 16 20 16 16 M. 16 20 M. 16 15
Guaranteed Minimum Power Factor at Full Load: percent
Service Factor (@ rated max. amb. temp.):   1.0   1.15
Enclosure Type:
Multispeed, Two-Speed: / rpm
Winding:   One Two
Mounting Type:   Horizontal  Vertical
☐ Vertical Shaft: ☐ Solid ☐ Hollow
☐ Vertical Thrust Capacity (lb): Up Down
Adjustable Speed Drive: See Specification Low-Voltage Adjustable Frequency Drive Systems.
Operating Speed Range: to% of Rated Speed
☐ Variable Torque
Constant Torque
ecification Low-Voltage AC Induction Motors.

VIA. 21 INDUCTION MOTOR DATA SHEET

Panel 📢	P&ID ▼	Service <b>~</b>	NEMA 🕶	Material 🔻	Maximum External Dimensions HxWxD (in)	Note s -	FDT -	Thermostat -	Service Lights/ Outlets	Environment 💌
(EXAMPLE) 70-ICP-1	I-08-619A	Primary and Secondary Digester Control	12	Painted Steel	72x72x 24		Yes	Yes	Yes	Inside, Air Conditioned
	_									

VIA. 22 CONTROL PANEL SCHEDULE

PLOT DATE: \$PLOTDATE FILENAME:

INDUCTION MOTOR DATA SHEET CONTROL PANEL SCHEDULE

2 of 46

PAINT	SYSTEM	DATA	SHEET

Complete this PSDS for <u>each</u> coating system, include all components of the system (surface preparation, primer, intermediate coats, and finish coats). Include all components of a given coating system on a single PSDS.

Paint System Number (from Spec.):		
Paint System Title (from Spec.):		
Coating Supplier:		
Representative:		
Surface Preparation:		
Paint Material (Generic)	Product Name/Number (Proprietary)	Min. Coats, Coverage

### PAINT PRODUCT DATA SHEET

Complete and attach manufacturer's Technical Data Sheet to this PPDS for <u>each</u> product submitted. Provide manufacturer's recommendations for the following parameters at temperature (F)/relative humidity:

Temperature/RH	50/50	70/30	90/25
Induction Time			
Pot Life			
Shelf Life			
Drying Time			
Curing Time			
Min. Recoat Time			
Max. Recoat Time			

Provide manufacturer's recommendation	s for the following:		
Mixing Ratio:			
Maximum Permissible Thinning:			
Ambient Temperature Limitations:	min.:	max.:	
Surface Temperature Limitations:	min.:	max.:	
Surface Profile Requirements:	min.:	max.:	

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			ВУ	
				APVD
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			RE	DR
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			NO.	DSGN

GENERAL
PAINT SYSTEM AND
PRODUCT DATA SHEET

VIA. 23 PAINT SYSTEM DATA SHEET

VIA. 24 PAINT PRODUCT DATA SHEET

PLOT DATE: \$PLOTDATE

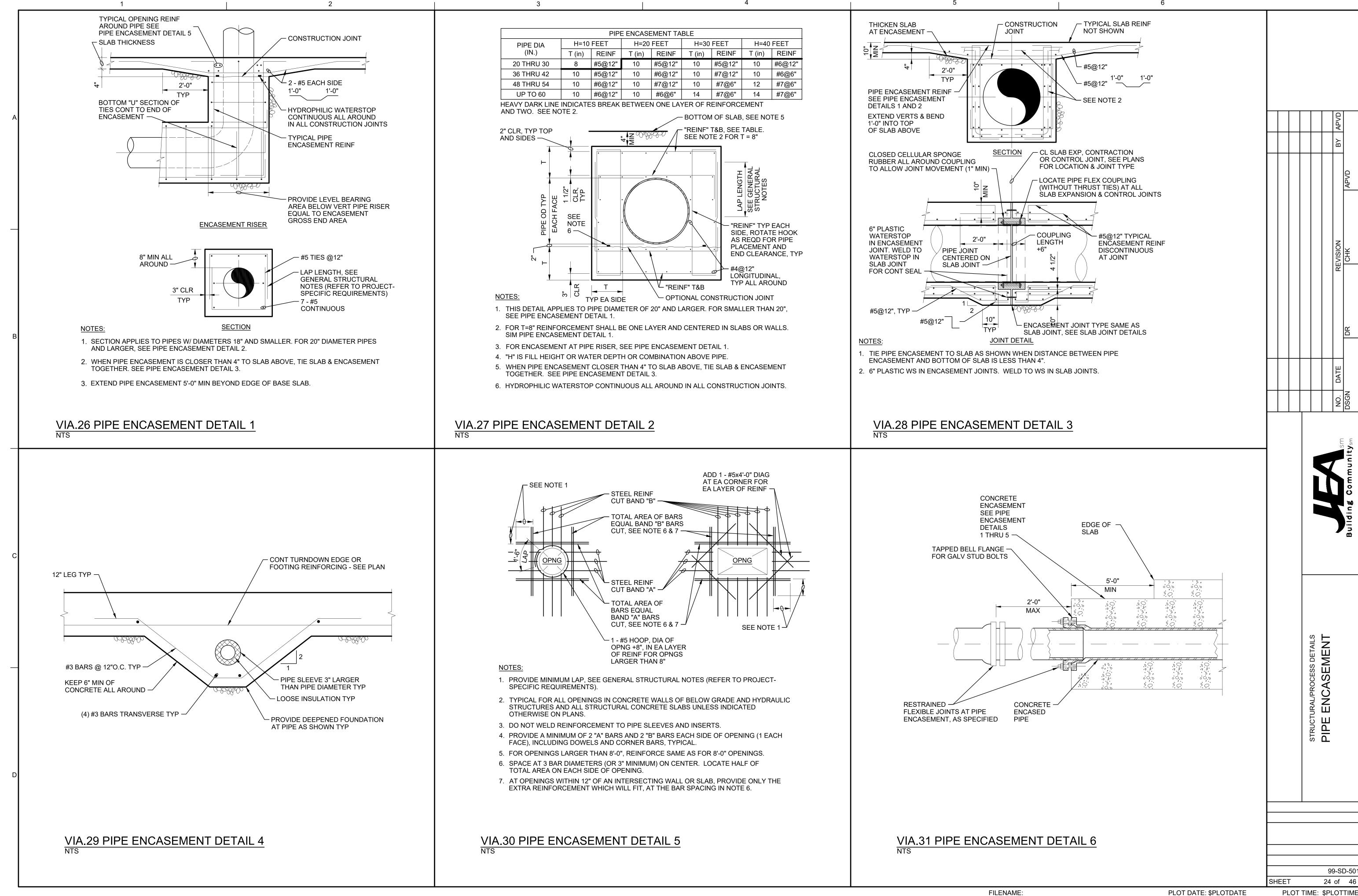
2 of 46

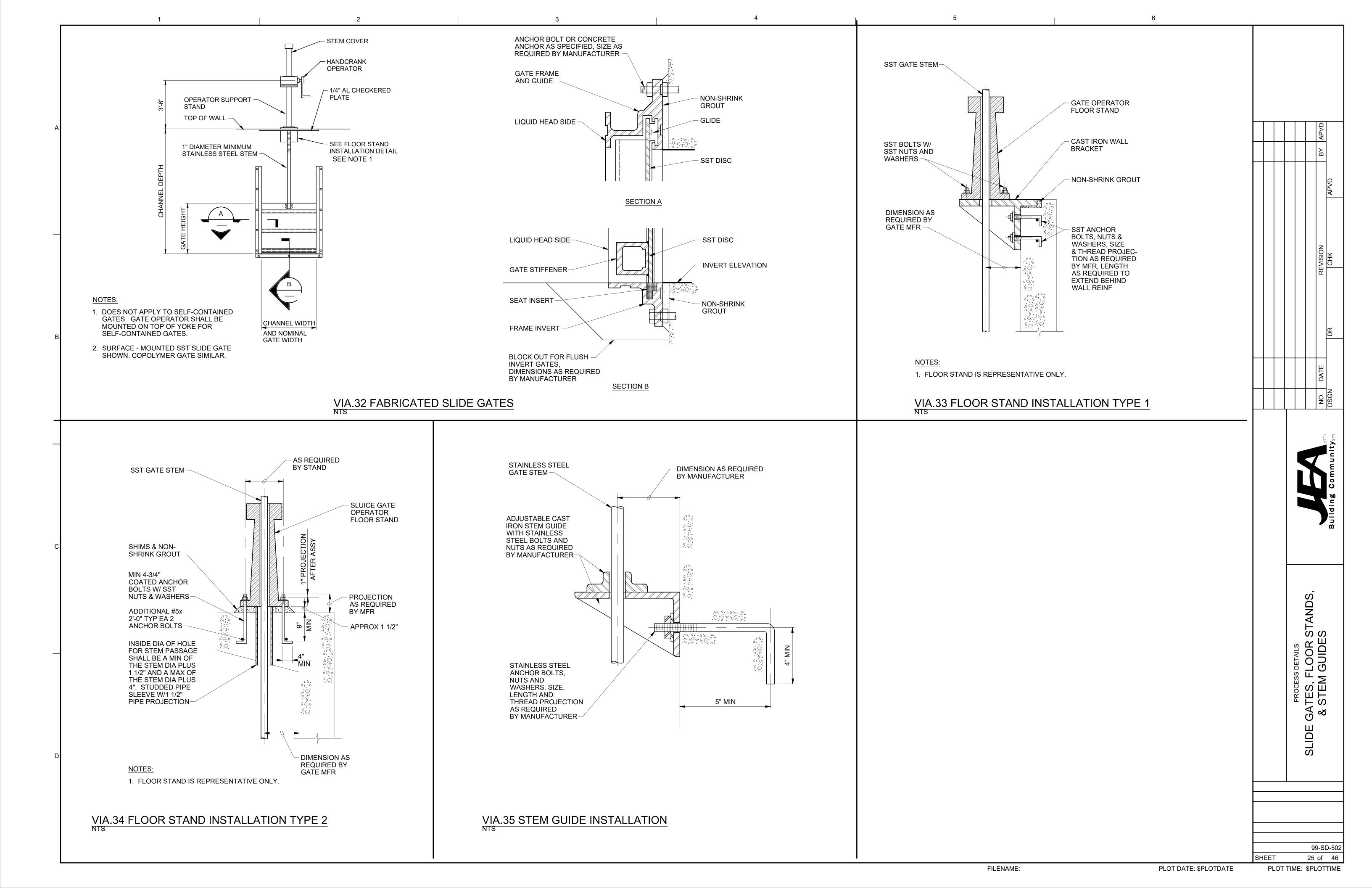
additional information, as specified (technical data sheets, chemical resistance, application specifications, I configuration details).  CRC System No. (From Spec):  Coating Supplier:  Representative (Name and Telephone)  Reinforcing Material:  Recommended Joint Material:  Substrate Surface Preparation:  Component Product Name/Number Application Method Min. Coats/Cover are Coat mediate Coat(s)  mediate Coat(s)  mediate Coat(s)  oat	al information, as specified (technical data sheets, chemical resistance, application specifications, ration details).  System No. (From Spec):  Coating Supplier:  Itative (Name and Telephone)  Reinforcing Material:  Itrate Surface Preparation:  Interview of the surface of th	Coating Supplier:  Representative (Name and Telephone)  Reinforcing Material:  Recommended Joint Material:  Substrate Surface Preparation:
configuration details).    CRC System No. (From Spec):   Coating Supplier:   Representative (Name and Telephone)    Reinforcing Material:   Recommended Joint Material:   Substrate Surface Preparation:	System No. (From Spec):  Coating Supplier: Itative (Name and Telephone)  Reinforcing Material:  brommended Joint Material:  trate Surface Preparation:  Denent Product Name/Number Application Method Min. Coats/Cover	Representative (Name and Telephone)  Representative (Name and Telephone)  Reinforcing Material:  Recommended Joint Material:  Substrate Surface Preparation:  Component Product Name/Number Application Method Min. Coats/Cover  mer  se Coat  predicted Coat(s)  pr
Coating Supplier:  Representative (Name and Telephone)  Reinforcing Material:  Recommended Joint Material:  Substrate Surface Preparation:  Component Product Name/Number Application Method Min. Coats/Cover ar  Coat mediate Coat(s)  mediate Coat(s)  mediate Coat(s)	Coating Supplier: Intative (Name and Telephone)  Reinforcing Material:  Dommended Joint Material:  Itrate Surface Preparation:  Donent Product Name/Number Application Method Min. Coats/Cover  Coat(s)	Coating Supplier:  Representative (Name and Telephone)  Reinforcing Material:  Recommended Joint Material:  Substrate Surface Preparation:  Component Product Name/Number Application Method Min. Coats/Cover mer se Coat mer se Coat merdiate Coat(s) mendiate Coat(s) mendiate Coat(s)
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Recommended Joint Material:  Substrate Surface Preparation:  Component Product Name/Number Application Method Min. Coats/Cover er  Coat mediate Coat(s) mediate Coat(s)  mediate Coat(s)	Reinforcing Material:  brimmended Joint Material:  trate Surface Preparation:  ponent Product Name/Number Application Method Min. Coats/Cover  Coat(s)	Recommended Joint Material:  Substrate Surface Preparation:  Component Product Name/Number Application Method Min. Coats/Cover mer se Coat principal Coat(s)
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Recommended Joint Material:  Substrate Surface Preparation:  Component Product Name/Number Application Method Min. Coats/Cover  er  Coat  mediate Coat(s)  mediate Coat(s)  oat	bright Material:  trate Surface Preparation:  ponent Product Name/Number Application Method Min. Coats/Cover  Coat(s)	Recommended Joint Material:  Substrate Surface Preparation:  Component Product Name/Number Application Method Min. Coats/Cover  eer  a Coat mediate Coat(s) mediate Coat(s) coat
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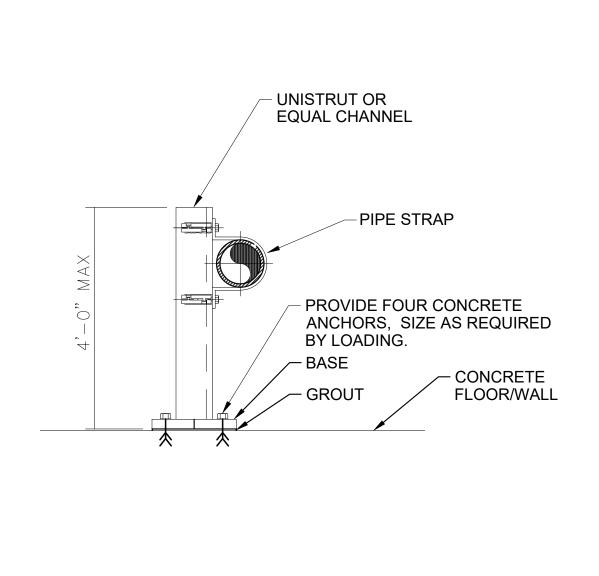
FILENAME: PLOT DATE: \$PLOTDATE

PLOT TIME: \$PLOTTIME

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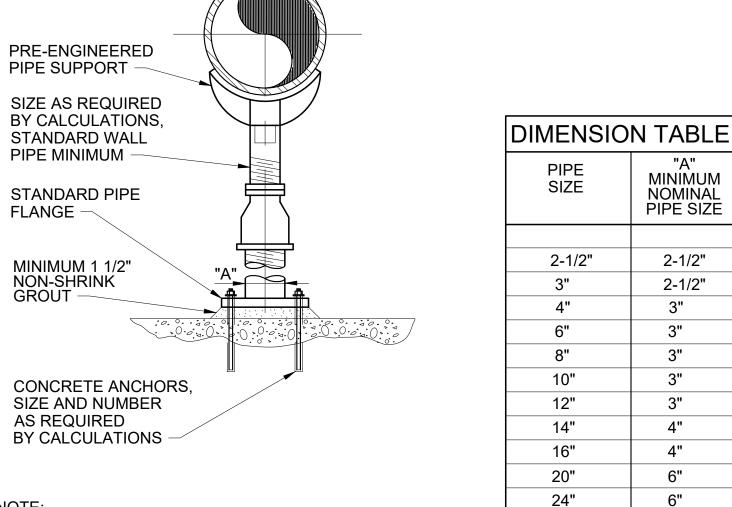


#### NOTES:

2 1/2" THRU 24" PIPE -

- INCLUDE SAFETY CAP ON CHANNEL. ADD GROUT BETWEEN BASEPLATE AND FLOOR SLAB.
- FOR MATERIALS OF CONSTRUCTION, SEE PIPING SUPPORT SYSTEMS SPECIFICATIONS

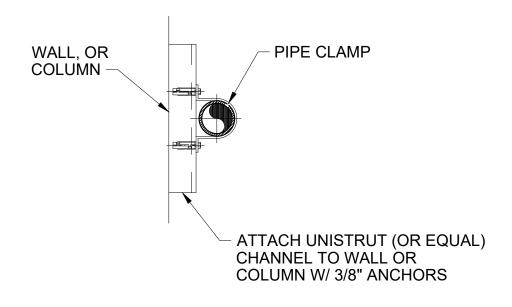
## VIA. 36 PIPE SUPPORTS GENERAL TYPE 1



## NOTE:

- 1. SUBMIT FINAL DESIGN AND CALCULATIONS FOR SUPPORT AND ANCHORAGE AS SPECIFIED.
- 2. FOR MATERIALS OF CONSTRUCTION, SEE PIPING SUPPORT SYSTEMS SPECIFICATIONS.

VIA.39 PIPE SUPPORT - SADDLE SUPPORT PEDESTAL TYPE 1



### NOTES:

1. FOR MATERIALS OF CONSTRUCTION, SEE PIPING SUPPORT SYSTEMS SPECIFICATIONS. 2. TIGHTEN CLAMP SNUG TO PIPE.

DIMENSION TABLE

SIZE

2-1/2"

3"

4"

10"

12"

14"

16"

20"

24"

30"

36"

MINÍMUM

NOMINAL

PIPE SIZE

2-1/2"

2-1/2"

3"

3"

3"

3"

4"

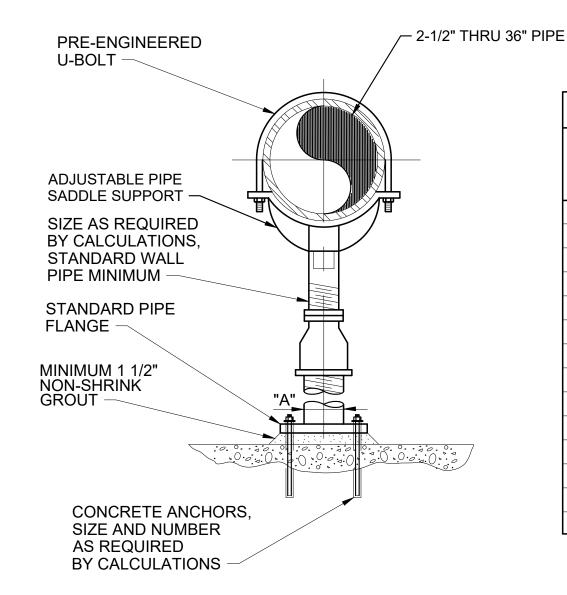
6"

6"

6"

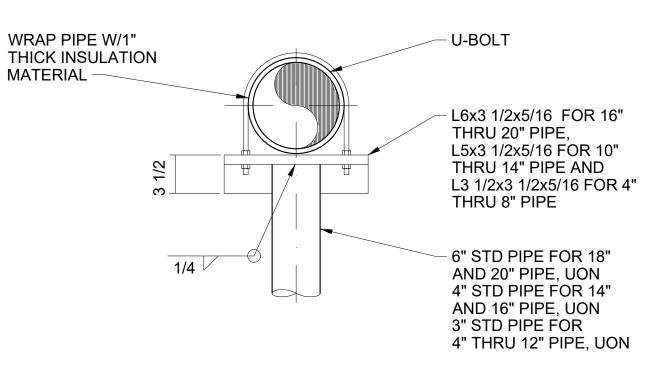
6"

VIA.37 PIPE SUPPORTS GENERAL TYPE 2



- SUBMIT FINAL DESIGN AND CALCULATIONS FOR SUPPORT AND ANCHORAGE AS SPECIFIED.
- FOR MATERIALS OF CONSTRUCTION, SEE PIPING SUPPORT SYSTEMS SPECIFICATIONS.

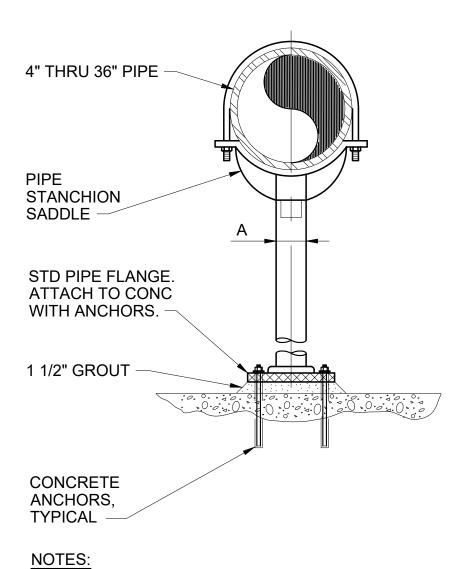
VIA.40 PIPE SUPPORT - SADDLE SUPPORT PEDESTAL TYPE 2



#### NOTES

- 1. USE STANDARD AWWA RING FLANGE FOR BASE.
- 2. FOR MATERIAS OF CONSTRUCTION, SEE PIPING SUPPORT SYSTEMS SPECIFICATIONS
- SUBMIT FINAL DESIGN AND CALCULATIONS FOR SUPPORT AND ANCHORAGE AS SPECIFIED

## VIA.38 PIPE SUPPORTS GENERAL TYPE 3



DIMENSIO	N TABLE
PIPE SIZE	А
2-1/2"	2-1/2"
3"	2-1/2"
4"	3"
6"	3"
8"	3"
10"	3"
12"	3"
14"	3"
16"	3"
20"	4"
24"	4"
30"	4"
36"	4"

FOR MATERIALS OF CONSTRUCTION, SEE PIPING SUPPORT SYSTEMS SPECIFICATIONS.

VIA.41 PIPE SUPPORT - SADDLE SUPPORT PEDESTAL TYPE 3

PLOT DATE: \$PLOTDATE

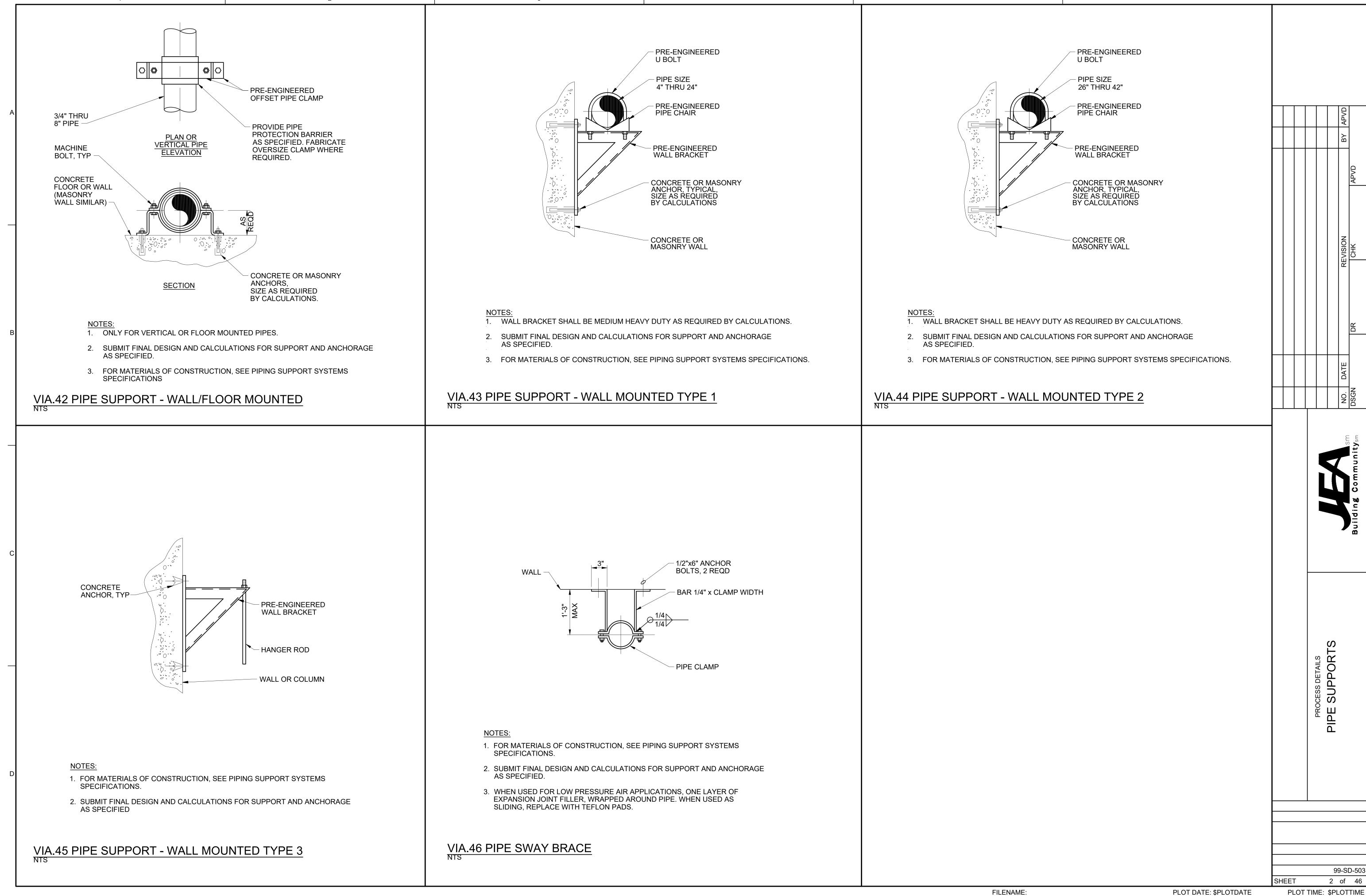
PLOT TIME: \$PLOTTIME

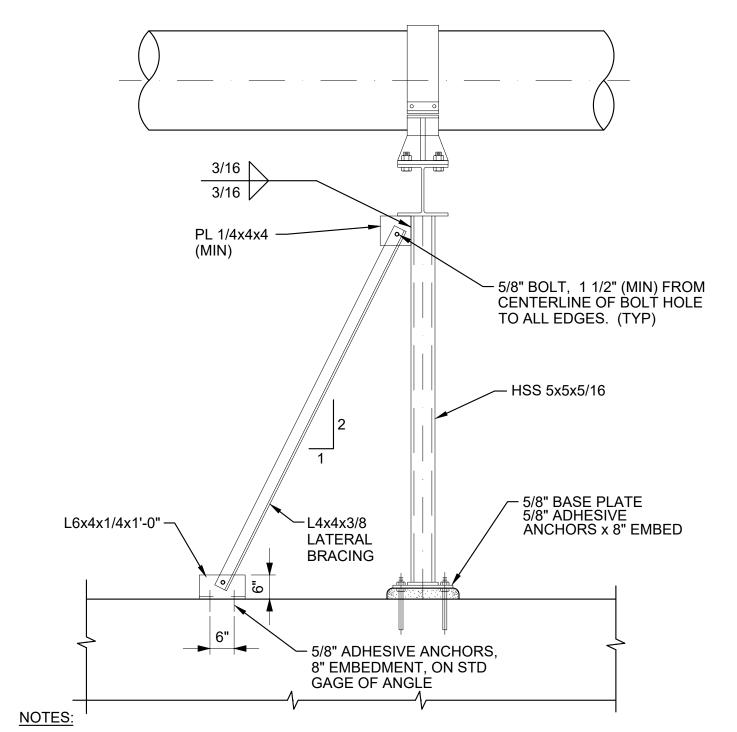
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FILENAME:

SHEET





- 1. LATERAL BRACING REQUIRED ONLY FOR FIXED PIPE SUPPORTS. LATERAL BRACING NOT REQUIRED FOR SLIDING SUPPORTS.
- 2. FOR MATERIALS OF CONSTRUCTION, SEE PIPING SUPPORT SYSTEMS
- 3. SIZES OF MEMBERS, BOLTS, AND ANCHORS ARE PRELIMINARY. FINAL DESIGN SHALL BE PROVIDED IN ACCORDANCE WITH PIPING SUPPORT SYSTEMS SPECIFICATIONS.

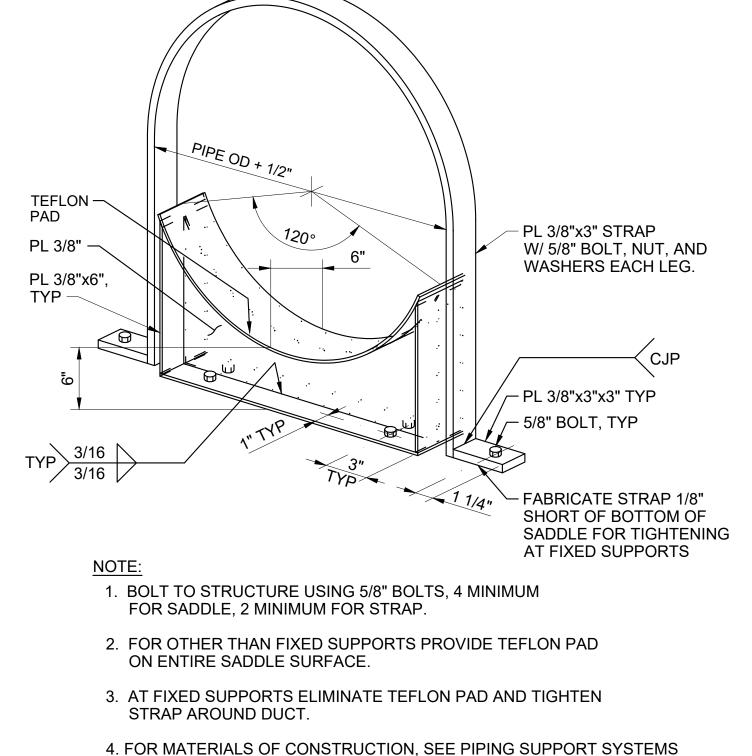
	ONE LAYER OF EXPANSION JOINT FILLER. WRAP AROUNI PIPE. WHEN USED AS SLIDING SUPPORT, REPLACE WITH TEFLON PADS.  17/8"  17/8"  17/8"  PPE OD  1/4  TYP  1/4  TYP  1/4  TYP  1/4  ADDITIONAL STIFFENERS AT BOTH ENDS FOR PIPE SIZES 42" AND LARGER  W6x15
TWO 1/2" HEX BOLTS W/NUTS WHEN STRAP IS USED (TYP)	FLAT BAR, FOR THICKNESS SEE TABLE  'B'  'A'  (TYP)  'D' DIAMETER A325N  BOLTS W/ HEX NUTS  TYP OF 4

VIA.47 PIPE SUPPORT - FIXED OR SLIDING

	DII	MEI	NSI	ONS IN	INCH	<u>ES</u>			
					SUPPORTING				
NOMINAL PIPE SIZE					PIPE		FLANG	E	
PIPE SIZE	'A'	'B'	'C'	'D'	'E'	'F'	'E'	'F'	
6	4	6	3/8	5/8	4 1/2	10	6 1/2	13	
8	4	6	3/8	5/8	5	11	7 1/2	14	
10	4	6	3/8	5/8	6	12	9	15	
12	4	6	3/8	5/8	7	13	10	16	
14	4	6	3/8	5/8	8	14	11	17	
16	4	6	3/8	5/8	9	15	12	18	
18	4	6	3/8	5/8	10	16	13	19	
20	5	6	3/8	5/8	10	17	15	21	
22	5	6	3/8	5/8	12	18	16	22	
24	5	6	3/8	5/8	13	19	16	23	
26	5	6	3/8	3/4	14	20	18	24	
30	5	6	3/8	3/4	16	22	20	26	
34	5	6	3/8	3/4	18	24	22	29	
36	6	6	3/8	3/4	19 25		24	30	
42	6	8	1/2	1	21	28	27	33	
48	6	8	1/2	1	24	31	30	37	
54	6	8	1/2	1	28	34	34	40	
60	6	8	1/2	1 1/8	32	37	36	44	
66	6	8	1/2	1 1/8	33	40	40	47	
72	6	8	1/2	1 1/8	36	43	44	50	

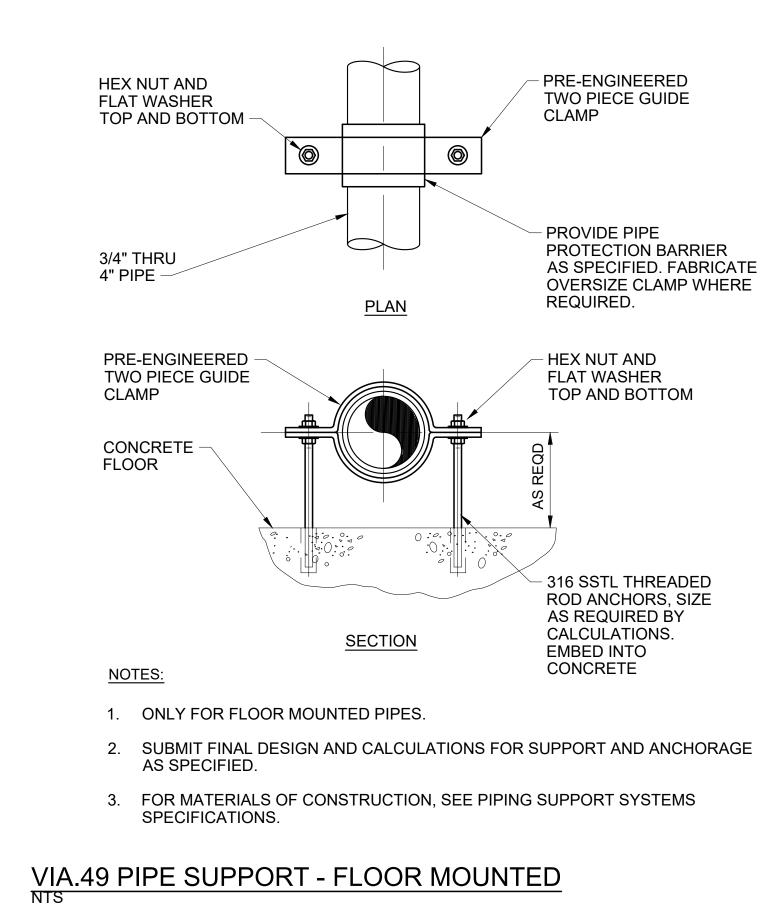
#### NOTES:

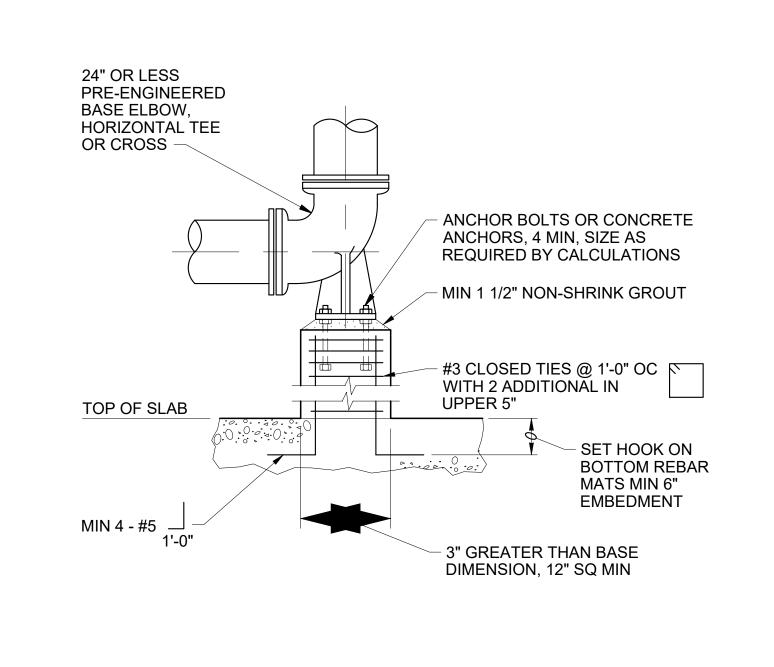
- 1. CONFIRM SUPPORTING BEAM FLANGE WIDTH MEETS OR EXCEEDS SADDLE WIDTH 'B'
- 2. USE A325 BOLTS AND ANCHOR BOLTS.



SPECIFICATIONS.

VIA.48 PIPE/DUCT SUPPORT - FIXED OR SLIDING



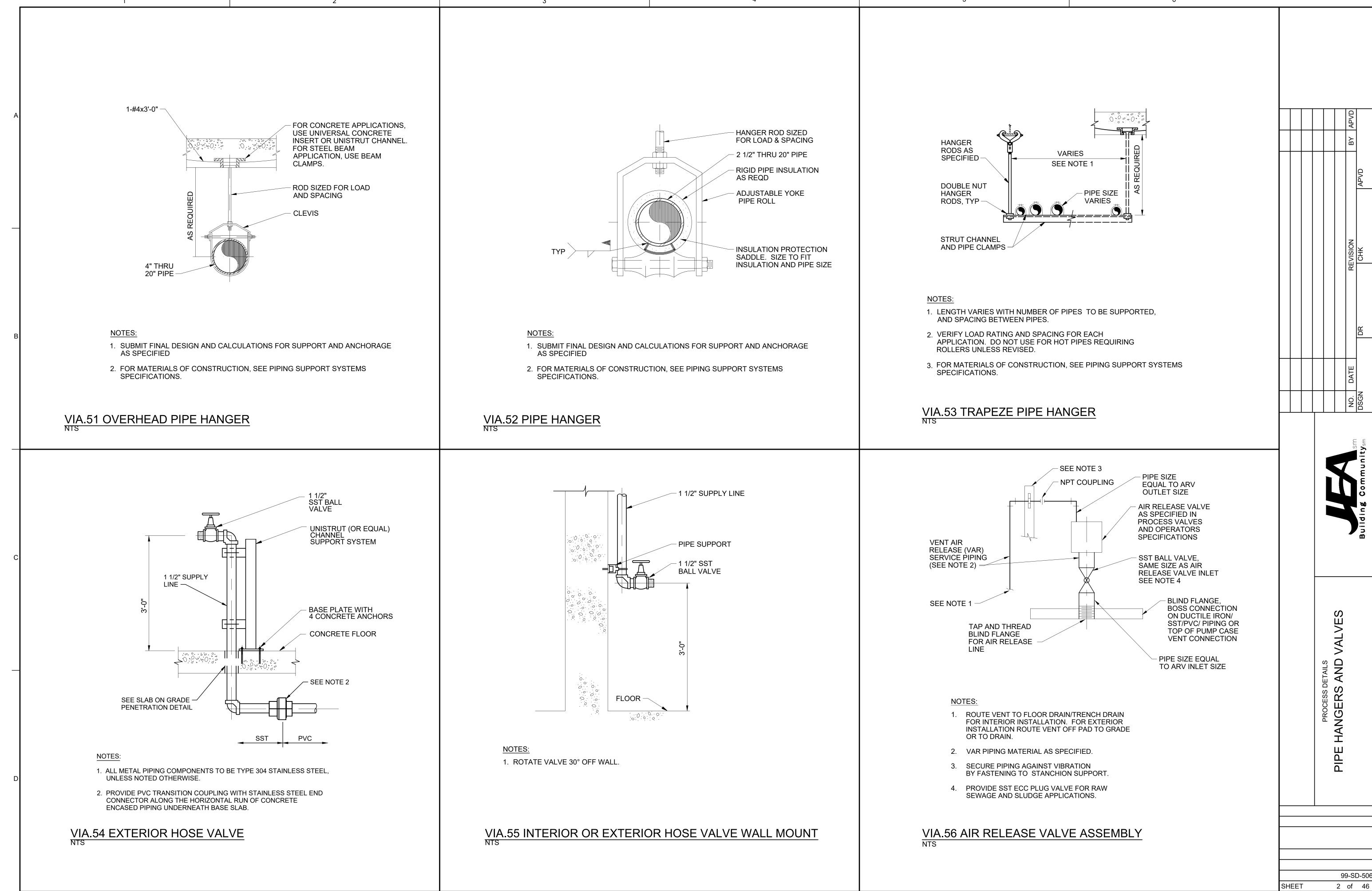


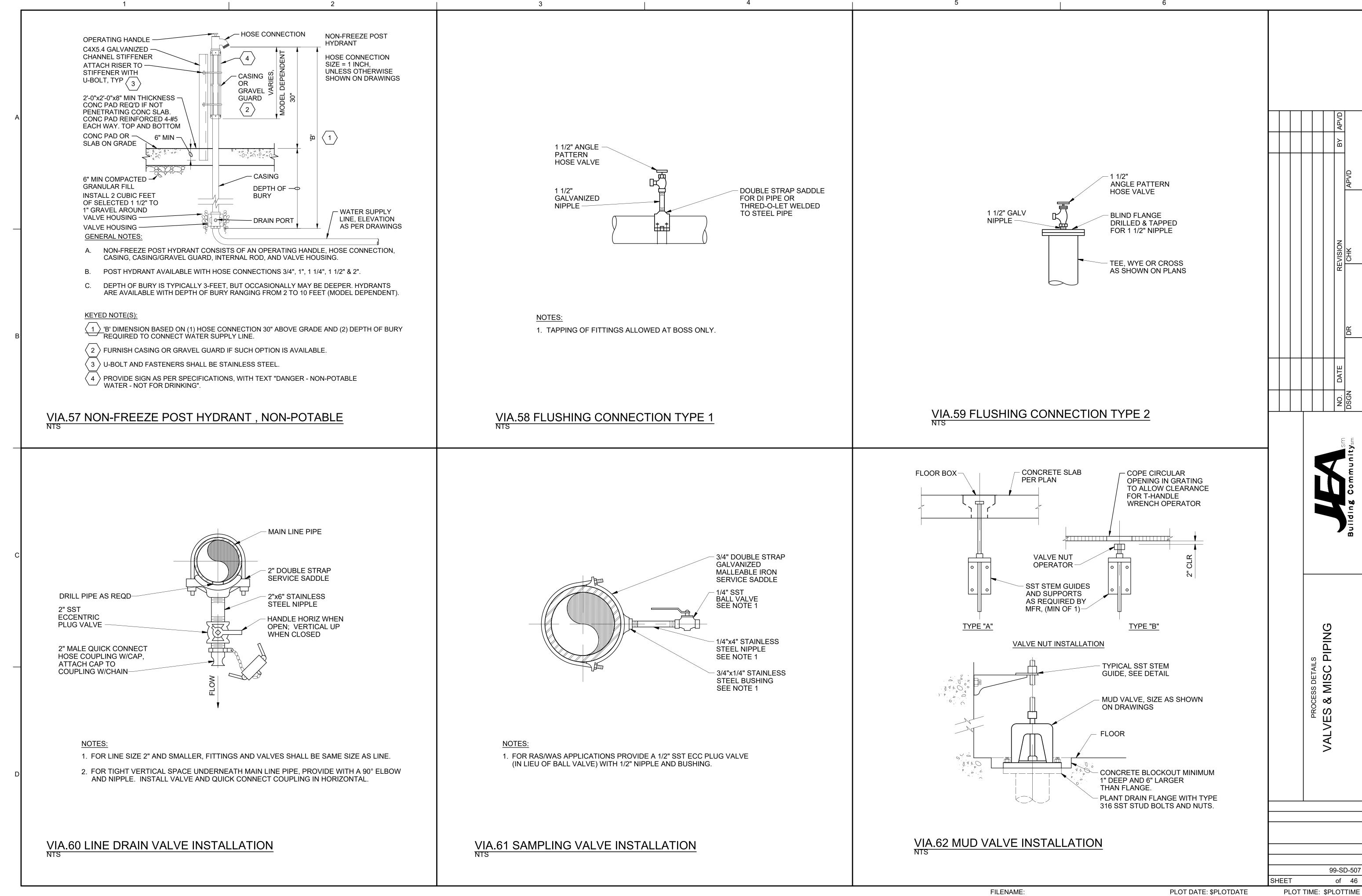
- 1. SUBMIT FINAL DESIGN DRAWINGS AND CALCULATIONS OF SUPPORTS AND ANCHORAGES AS SPECIFIED.
- 2. MINIMUM COMPONENT AND CONNECTION SIZES SHOWN. FURNISH LARGER SIZES AS REQUIRED BY CALCULATIONS.
- 3. FOR MATERIALS OF CONSTRUCTION, SEE PIPING SUPPORT SYSTEMS SPECIFICATIONS.

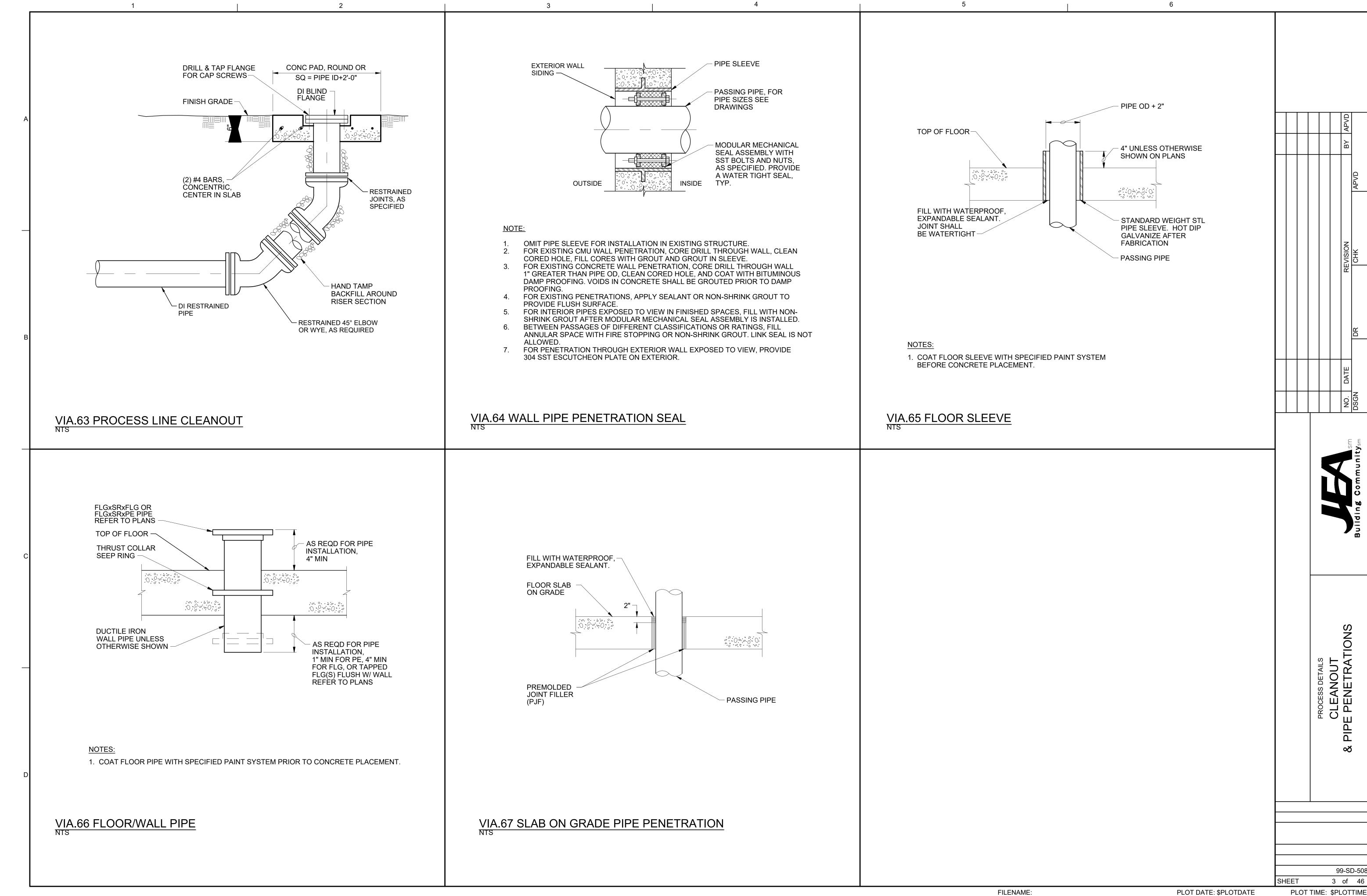
VIA.50 PIPE SUPPORT - BASE BEND

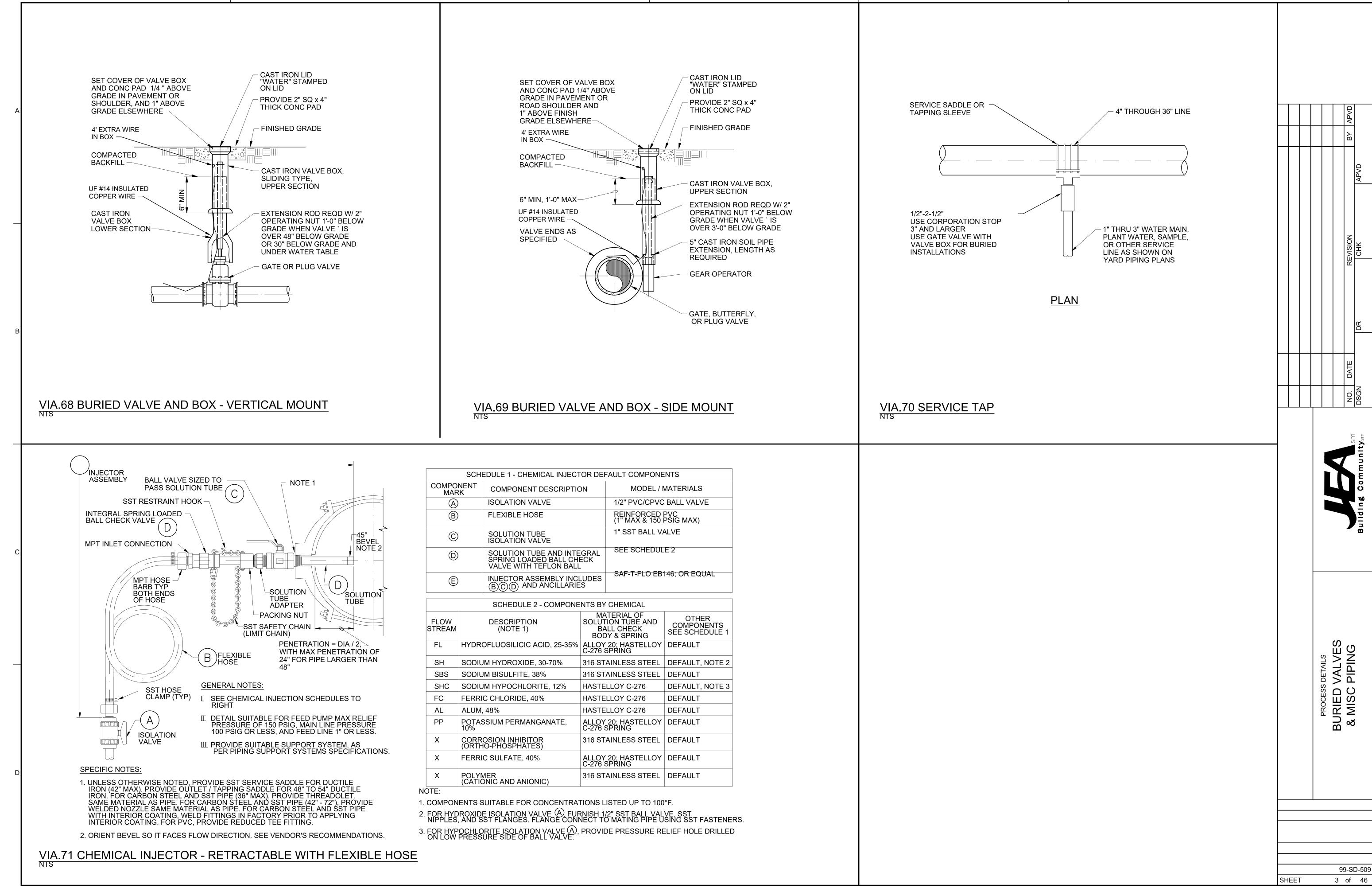
SUPP

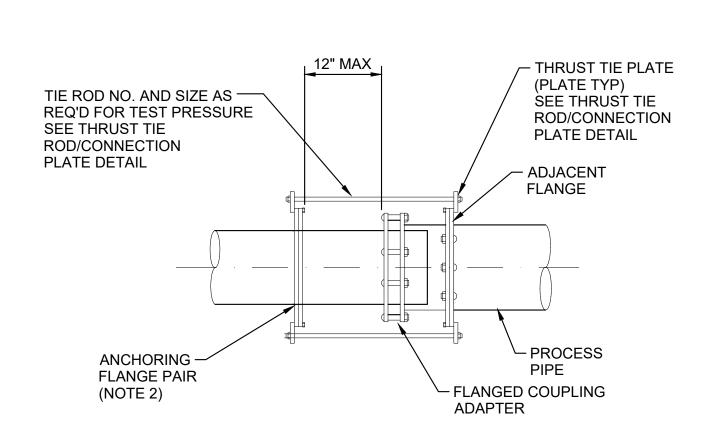
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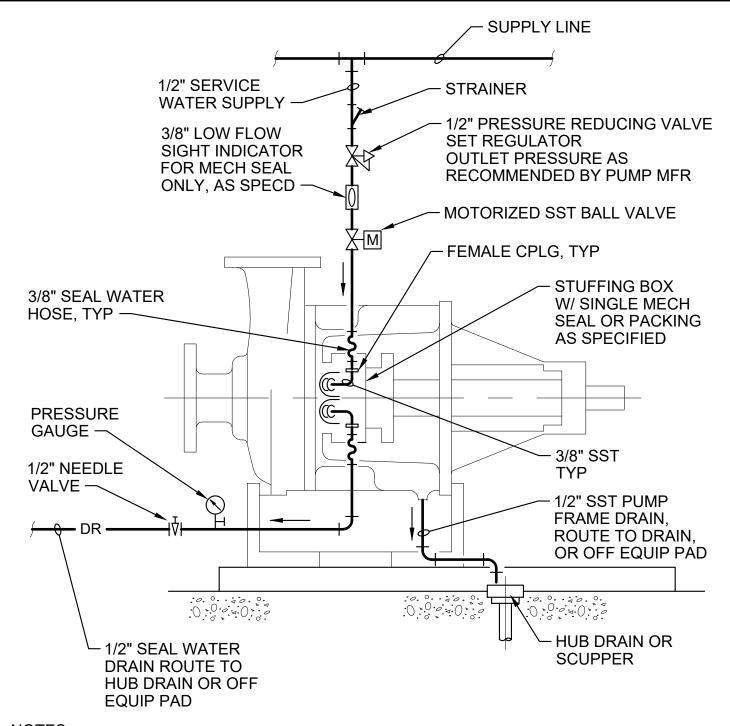




#### NOTES:

1. ANCHORING FLANGE PAIR ON PROCESS PIPE REQUIRED WHETHER OR NOT SHOWN ON REFERENCED MECHANICAL DRAWING. ANCHORING TO FLANGES OF FLOW METERS, STATIC MIXERS, PUMPS, ETC. PROHIBITED.

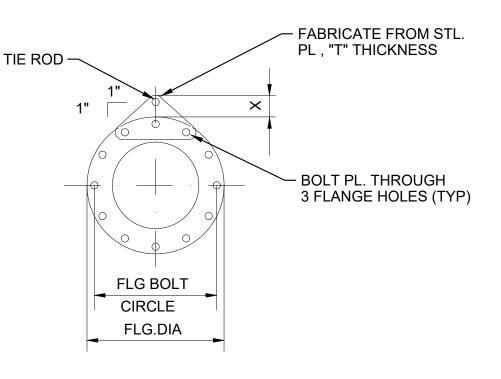
## VIA.72 RESTRAINED FLANGED COUPLING ADAPTER



### NOTES:

- 1. USE STAINLESS STEEL TUBE ADAPTERS AND BUSHINGS AS REQUIRED FOR ALLCONNECTIONS TO PUMP.
- 2. REFERENCE PUMP MANUFACTURERS INSTALLATION INSTRUCTIONS CONCERNING RECOMMENDED SEAL WATER CONFIGURATION.

VIA.74 PUMP SEAL WATER PIPING



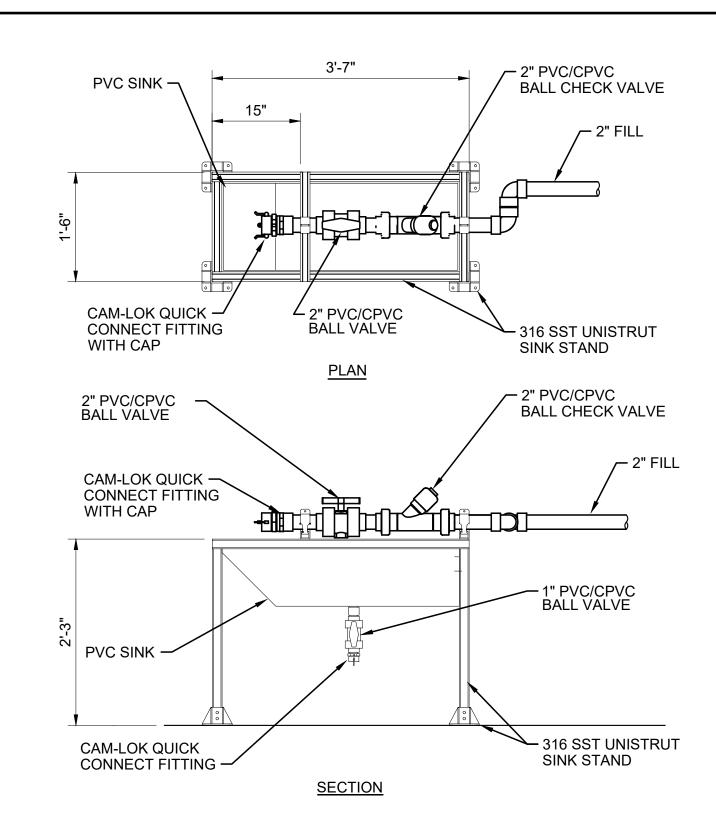
DIDE CIZE	V	T @ TEST	T @ TEST
PIPE SIZE	X	PRESS <150 PSI	150< PRESS <375 PSI
6"	2 3/4 "	5/8 "	5/8 "
8"	2 3/4 "	5/8 "	3/4 "
10"	2 3/4 "	5/8 "	1"
12"	3"	3/4 "	1"
14"	3 1/4 "	3/4 "	1"
16"	3 1/4 "	1"	1"
18"	3 1/2 "	1"	1"
20"	3 3/4 "	1"	1 1/2 "
22"	4"	1"	1 3/4 "
24"	4 1/4 "	1 1/4 "	1 3/4 "
30"	4 1/4 "	1 1/4 "	1 3/4 "
36"	4 1/2 "	1 1/2 "	1 3/4 "
42"	4 3/4 "	1 1/2 "	1 7/8 "
48"	4 3/4 "	1 1/2 "	1 7/8 "
54"	4 3/4 "	1 1/2 "	1 7/8 "
60"	4 3/4 "	1 1/2 "	1 7/8 "

#### NOTES:

- 1. TIE RODS SHALL CONFORM TO ASTM A193 GRADE B7.
- 2. NUTS SHALL CONFORM TO ASTM A194 GRADE 2H.
- 3. PLATE SHALL CONFORM TO ASTM A283 GRADE D.
- 4. TIE ROD NUTS SHALL BE TIGHTENED GRADUALLY AND EQUALLY IN STAGES TO PREVENT UNEVEN ALIGNMENT AND TO ALLOW EQUAL STRESS ON ALL TIE RODS UNDER PRESSURE. TIGHTEN UNTIL SNUG. THREADS SHALL PROTRUDE FROM NUTS. PEEN THREADS AFTER TIGHTENING NUTS.
- 5. CONTRACTOR SHALL USE DATA FOR ONLY THOSE PIPE SIZES AND TEST PRESSURES SPECIFIED IN THIS CONTRACT.

				Т	IE ROD	SCHE	DULE						
TEST	PRESSURE	25 F	PSI	50 F	PSI	100	PSI	150	PSI	225	PSI	375	PSI
PIPE	MINIMUM	TIE	RODS										
DIAM. (IN.)	PIPE WALL THICKNESS (IN.)	DIA. (IN.)	NO. REQ'D										
6	3/16	_	_	_	_	5/8	2	5/8	2	5/8	2	5/8	2
8	3/16	_	_	_	_	5/8	2	5/8	2	5/8	2	3/4	2
10	3/16	_	_	1	_	5/8	2	5/8	2	5/8	2	7/8	2
12	3/16	5/8	2	5/8	2	5/8	2	5/8	2	5/8	2	7/8	4
14	3/16	5/8	2	5/8	2	3/4	2	3/4	2	3/4	4	1	4
16	3/16	5/8	2	5/8	2	3/4	2	7/8	2	7/8	4	1	4
18	1/4	5/8	2	5/8	2	7/8	2	1	2	1	4	1-1/4	4
20	1/4	5/8	2	3/4	2	7/8	2	7/8	4	7/8	4	1-1/4	4
22	1/4	5/8	2	3/4	2	3/4	4	7/8	4	7/8	4	1-1/2	4
24	1/4	5/8	2	3/4	2	7/8	4	1	4	1	6	1-1/2	6
30	1/4	5/8	4	3/4	4	7/8	6	1	6	1	8	1-1/2	8
36	1/4	3/4	4	7/8	4	1	6	1	8	1	8	1-1/2	10
42	1/4	3/4	4	1	4	1	8	1-1/4	8	1-1/4	8	1-3/4	10
48	5/16	7/8	4	7/8	8	1	10	1-1/4	10	1-1/4	10	1-3/4	12
54	5/16	3/4	6	7/8	8	1	12	1-1/4	12	1-1/4	12	1-3/4	14
60	11/32	7/8	6	1	8	1-1/4	10	1-1/4	14	1-1/4	14	1-3/4	16

## VIA.73 THRUST TIE ROD/CONNECTION PLATE



NOTE: VALVE BODY, BALL AND STEM MATERIALS SHALL MATCH THE MATERIAL OF THE ADJOINING PIPELINE.

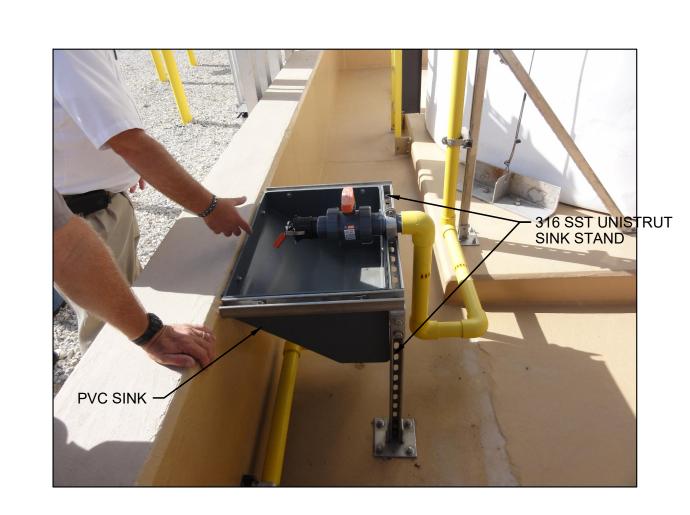


PHOTO (SIMILAR)

FILENAME:

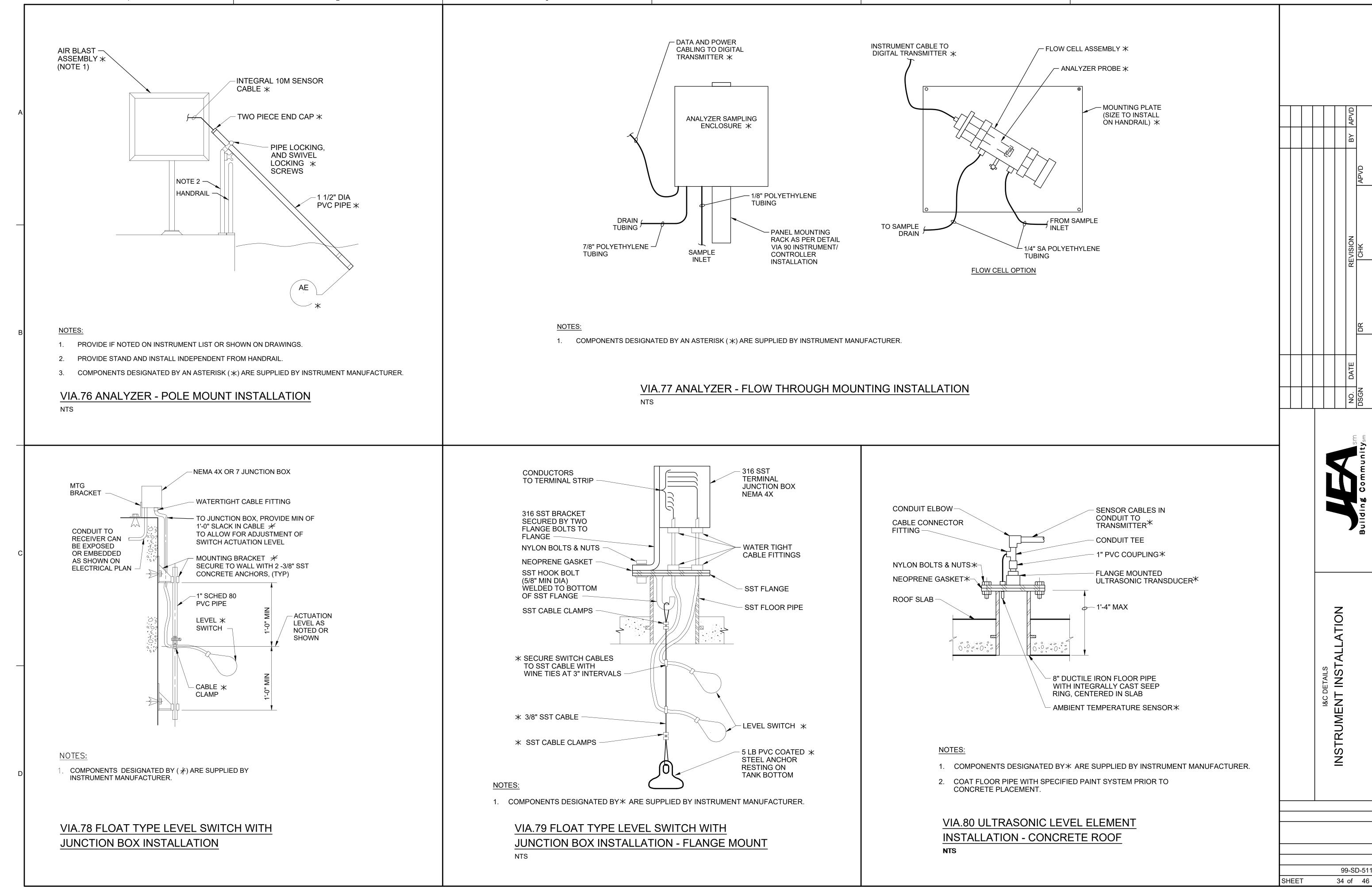
VIA.75 BULK CHEMICAL TRUCK UNLOADING STATION

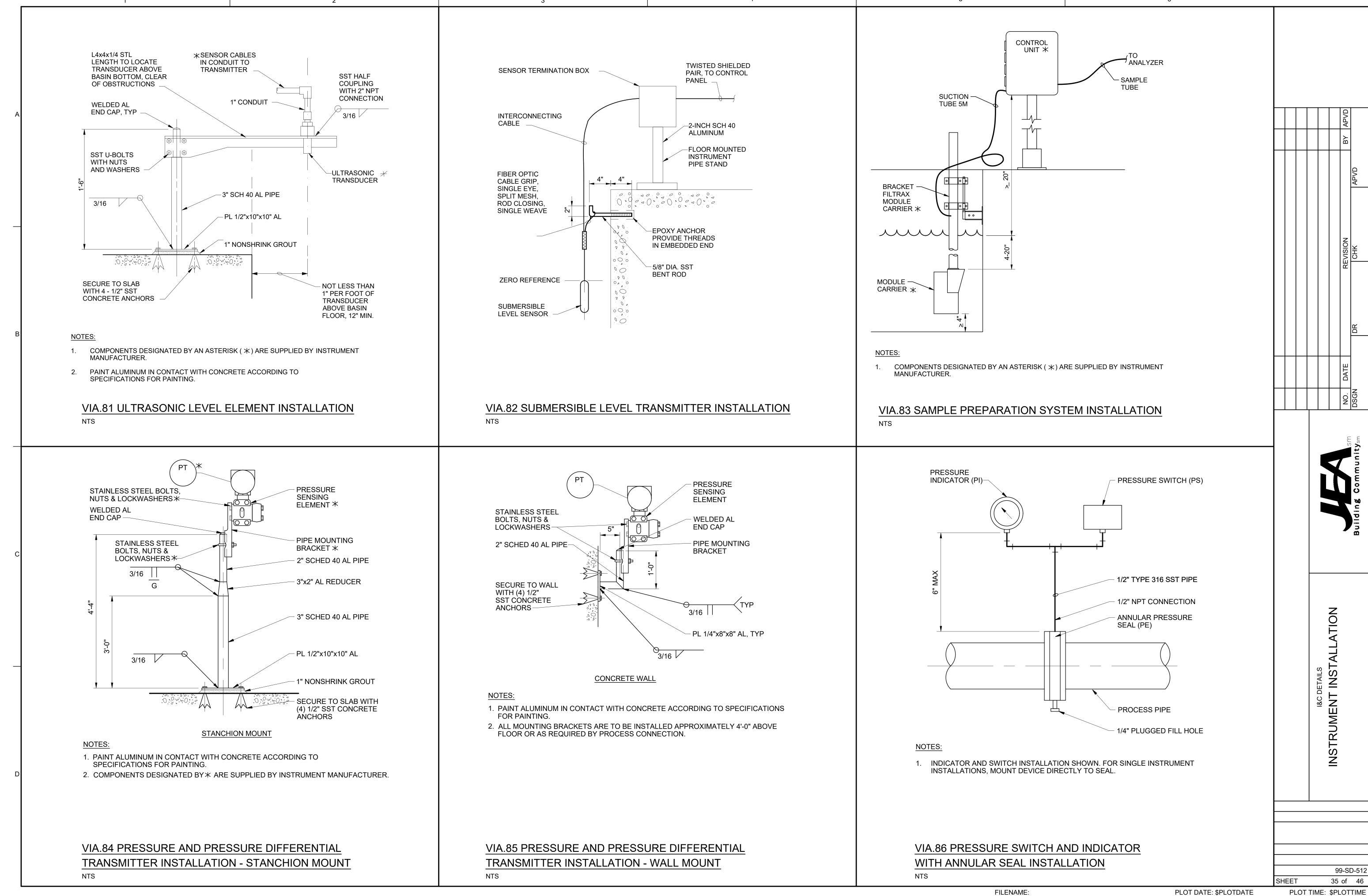
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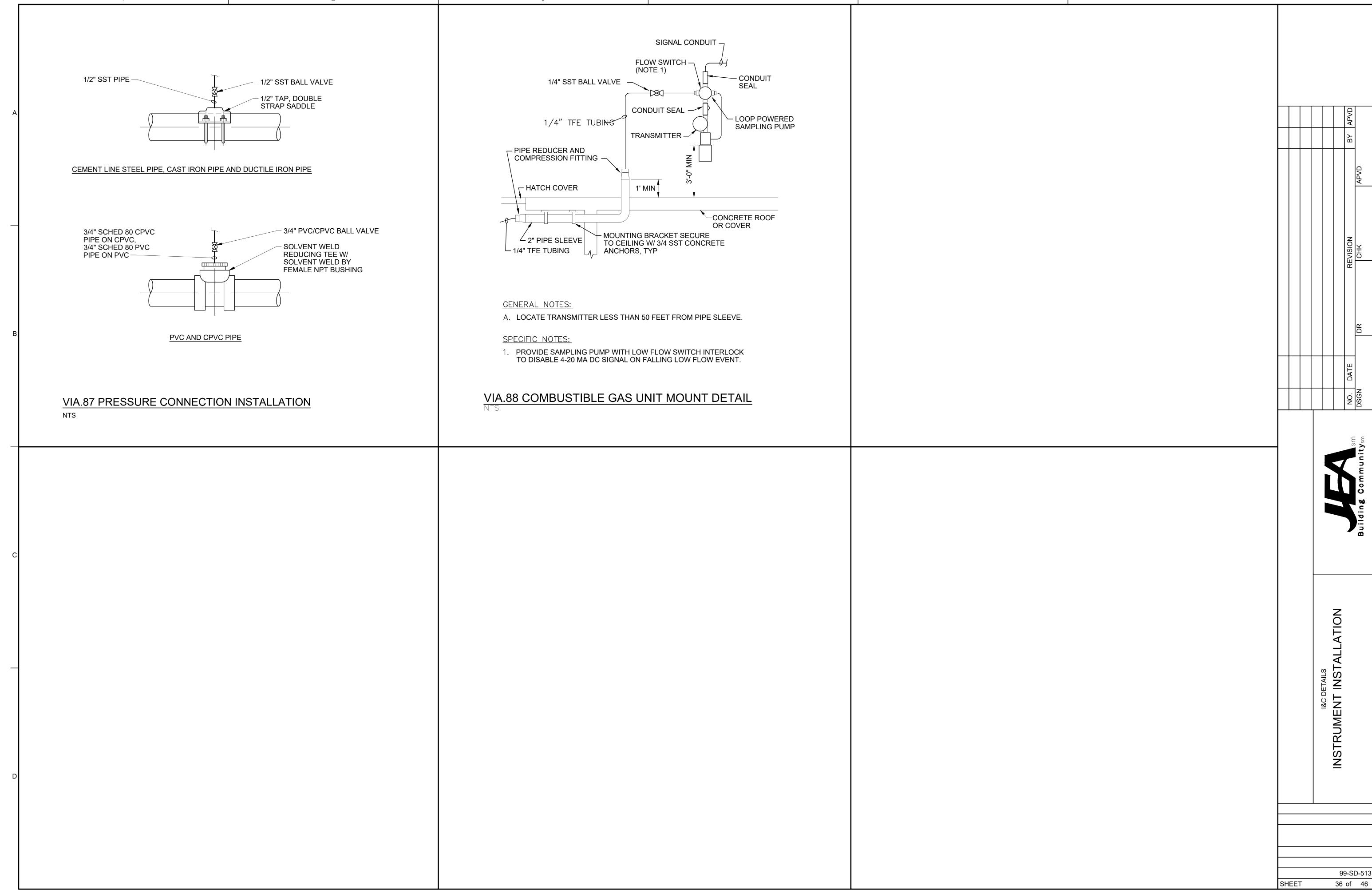
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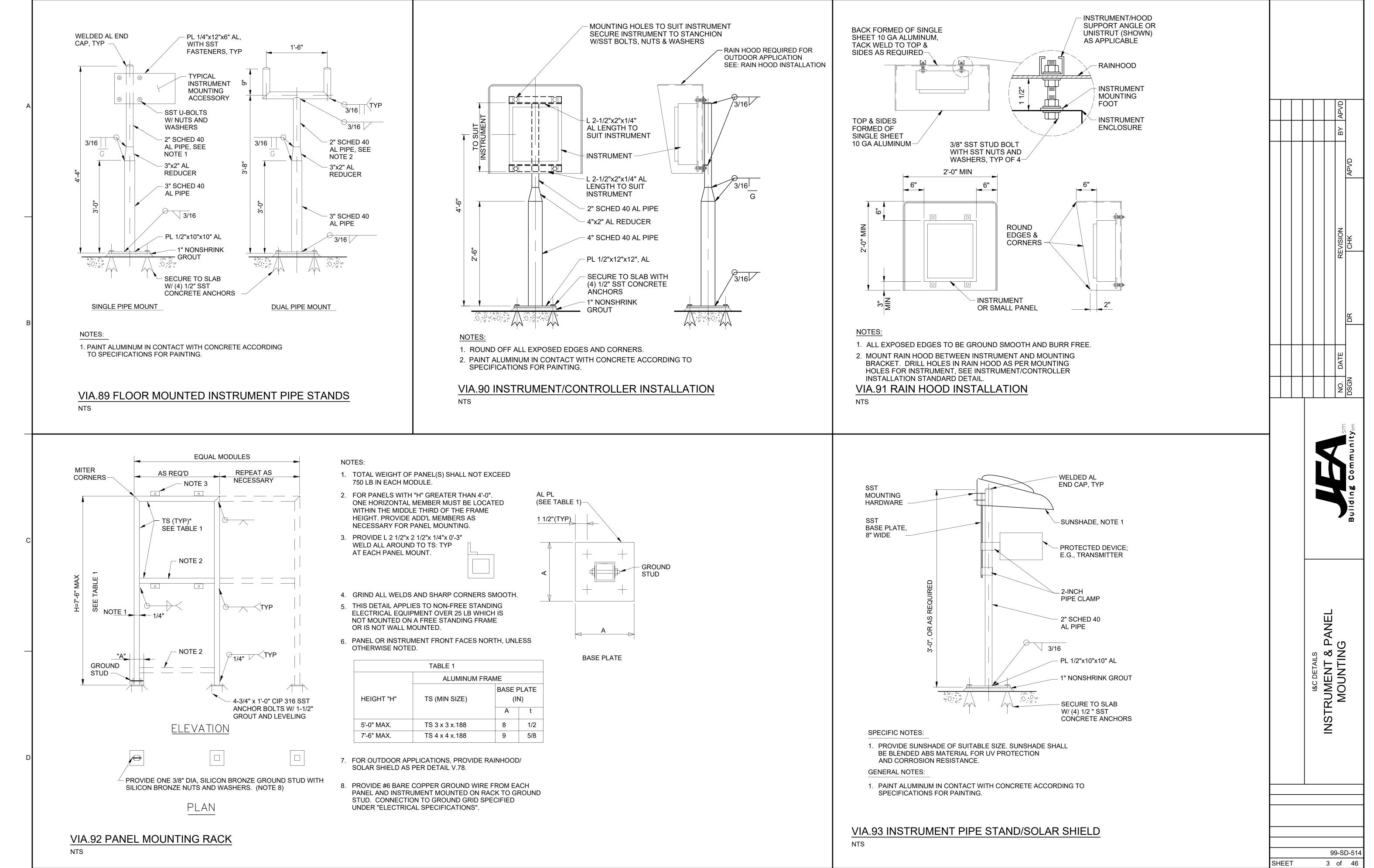
PROCESS MISCELL

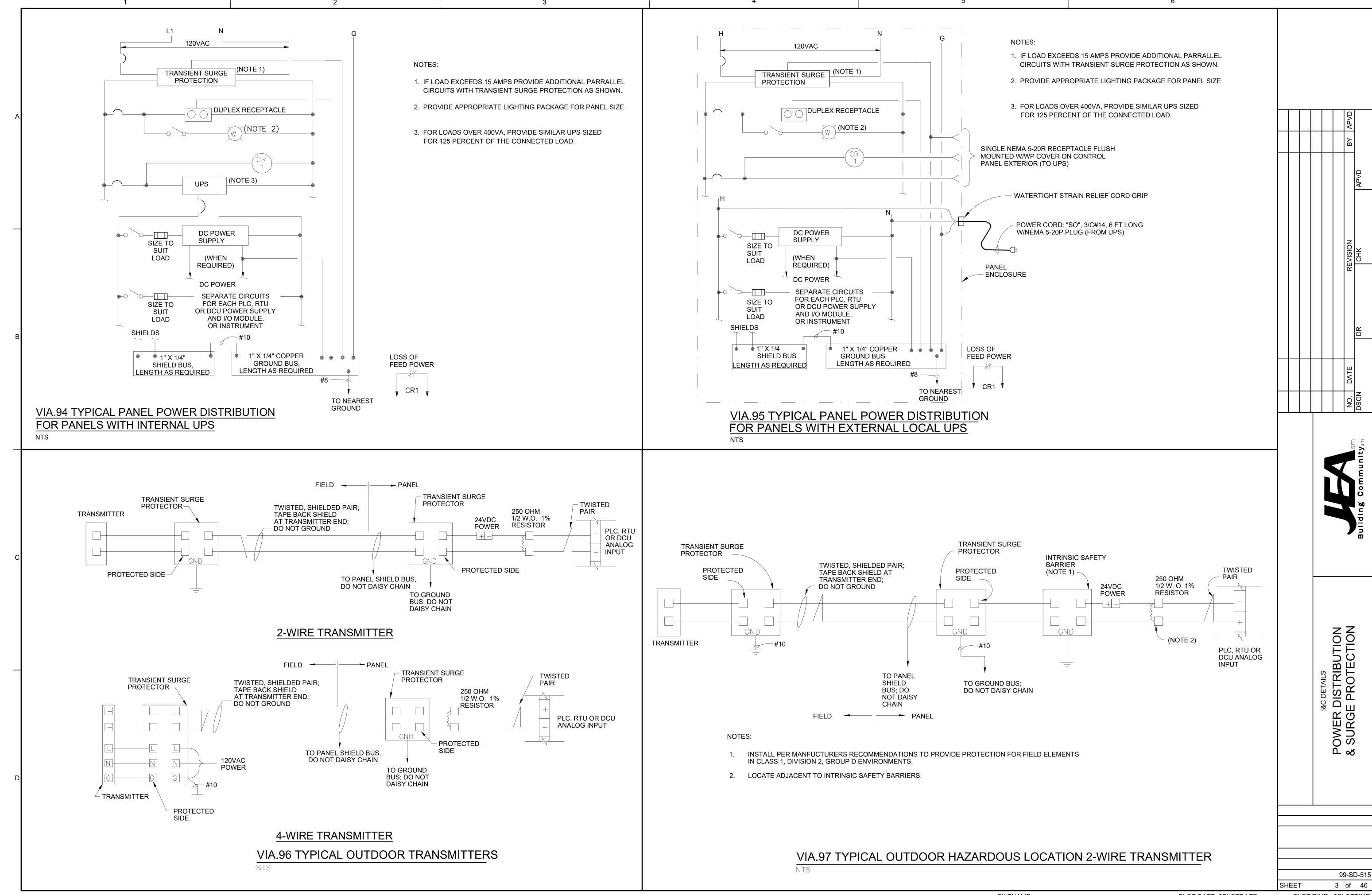
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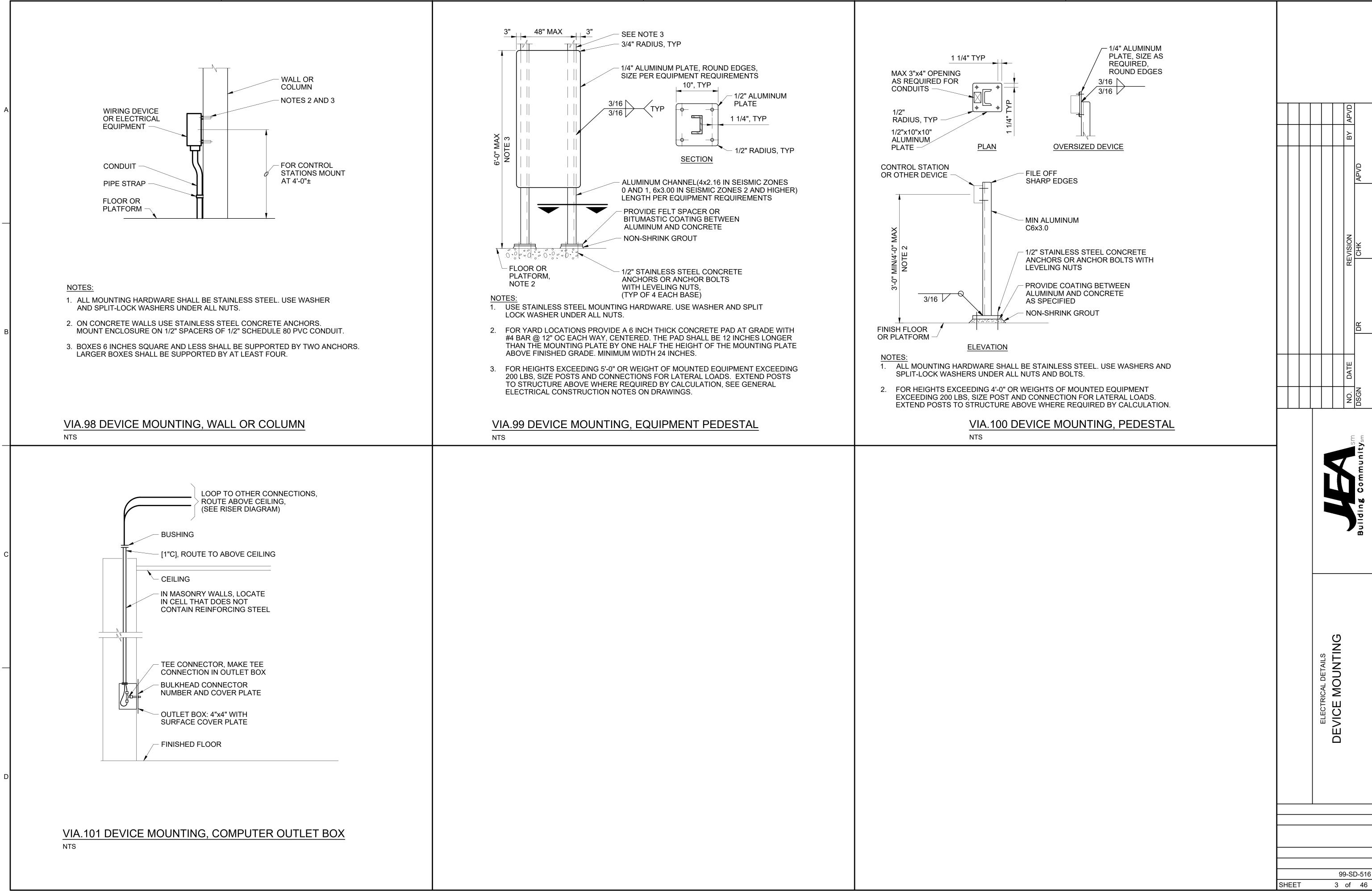


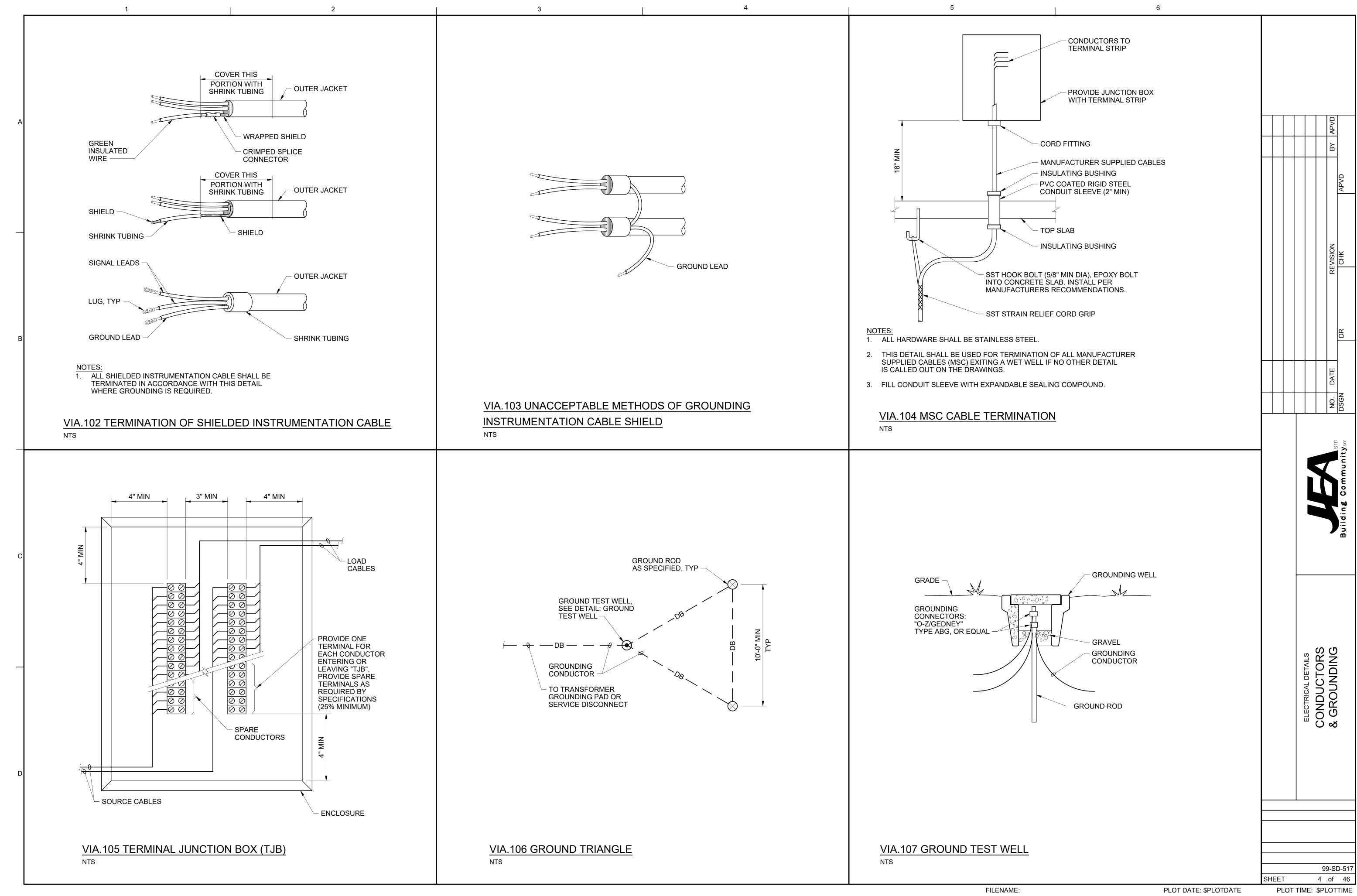


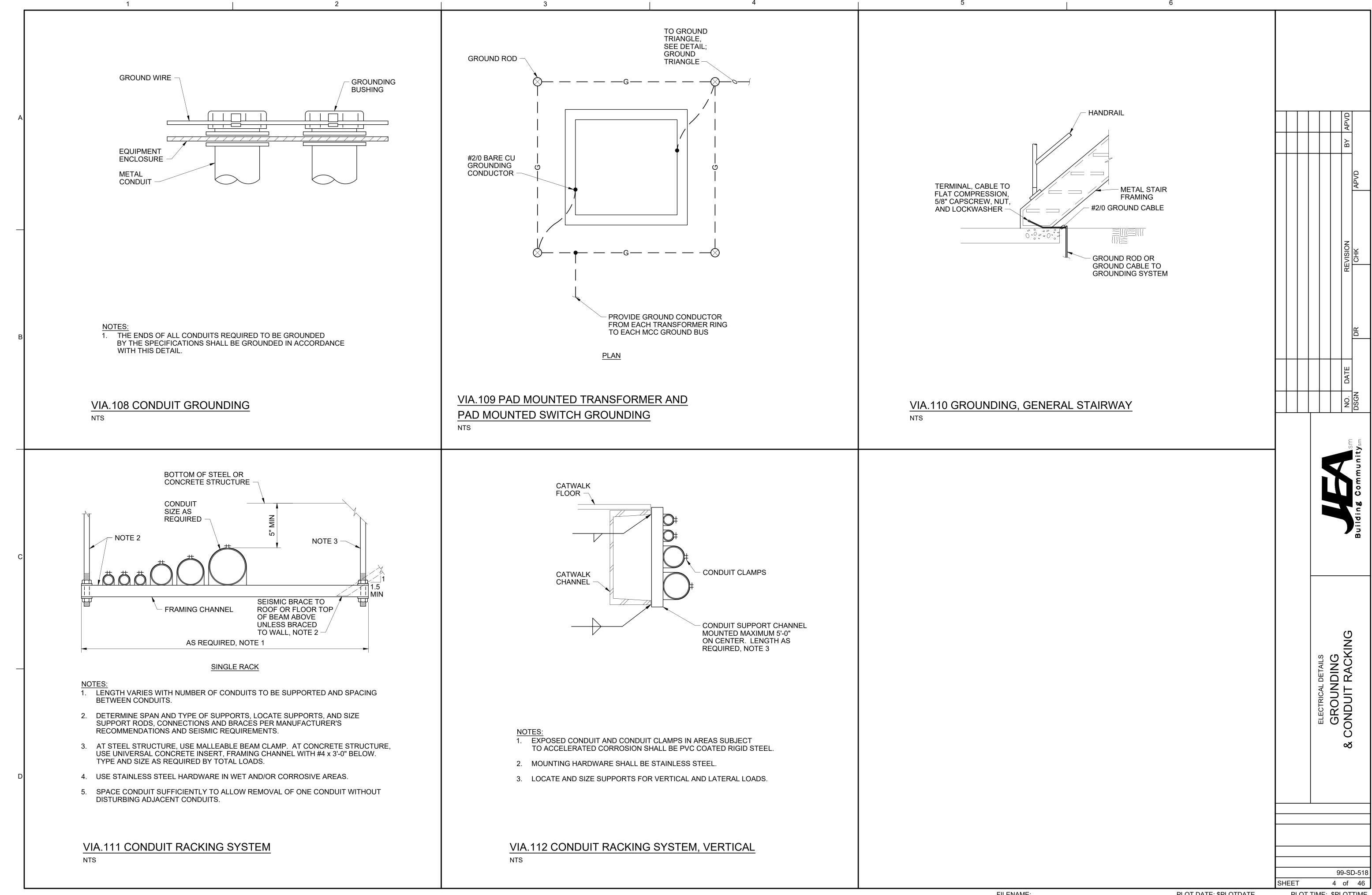


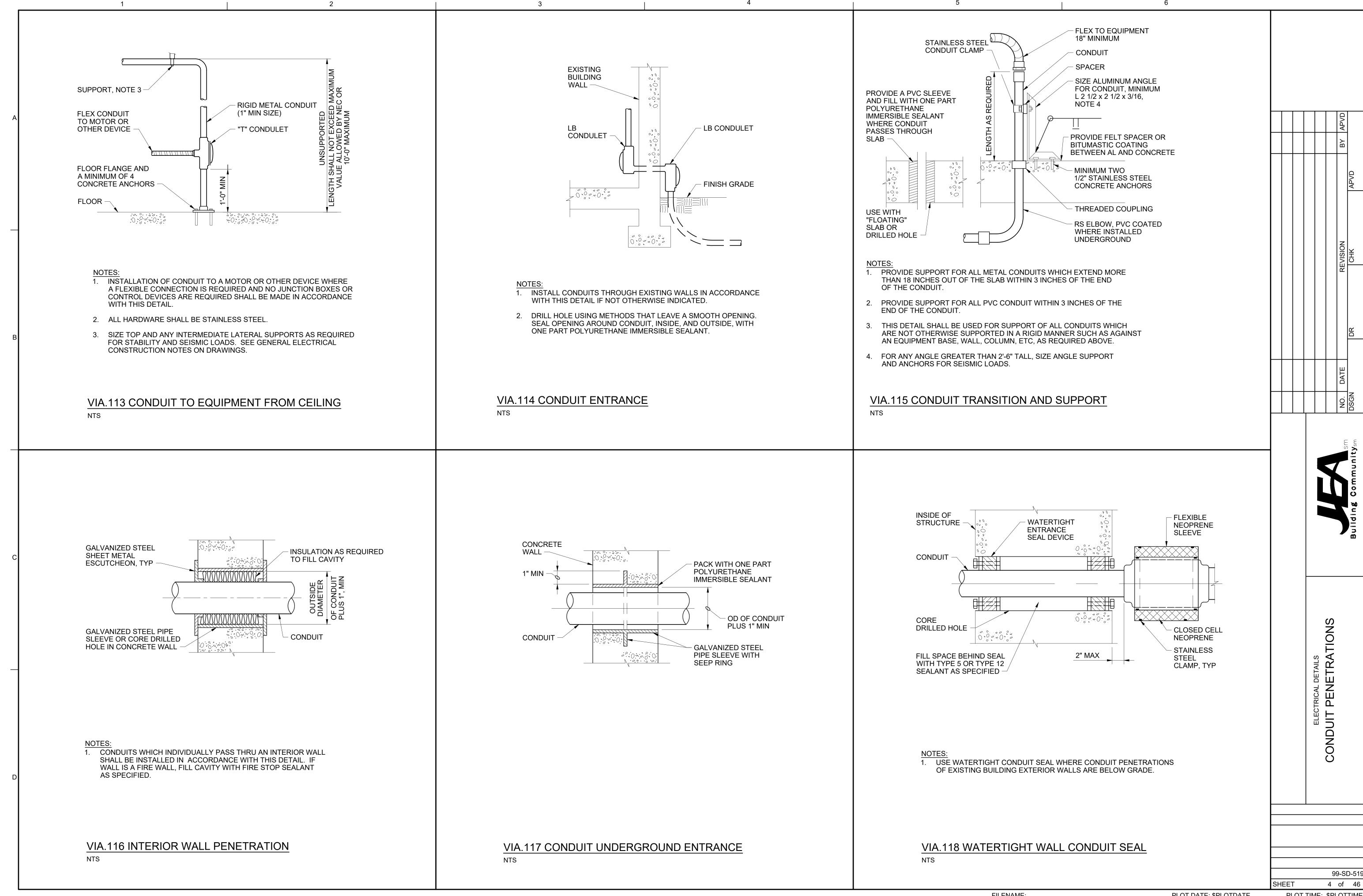


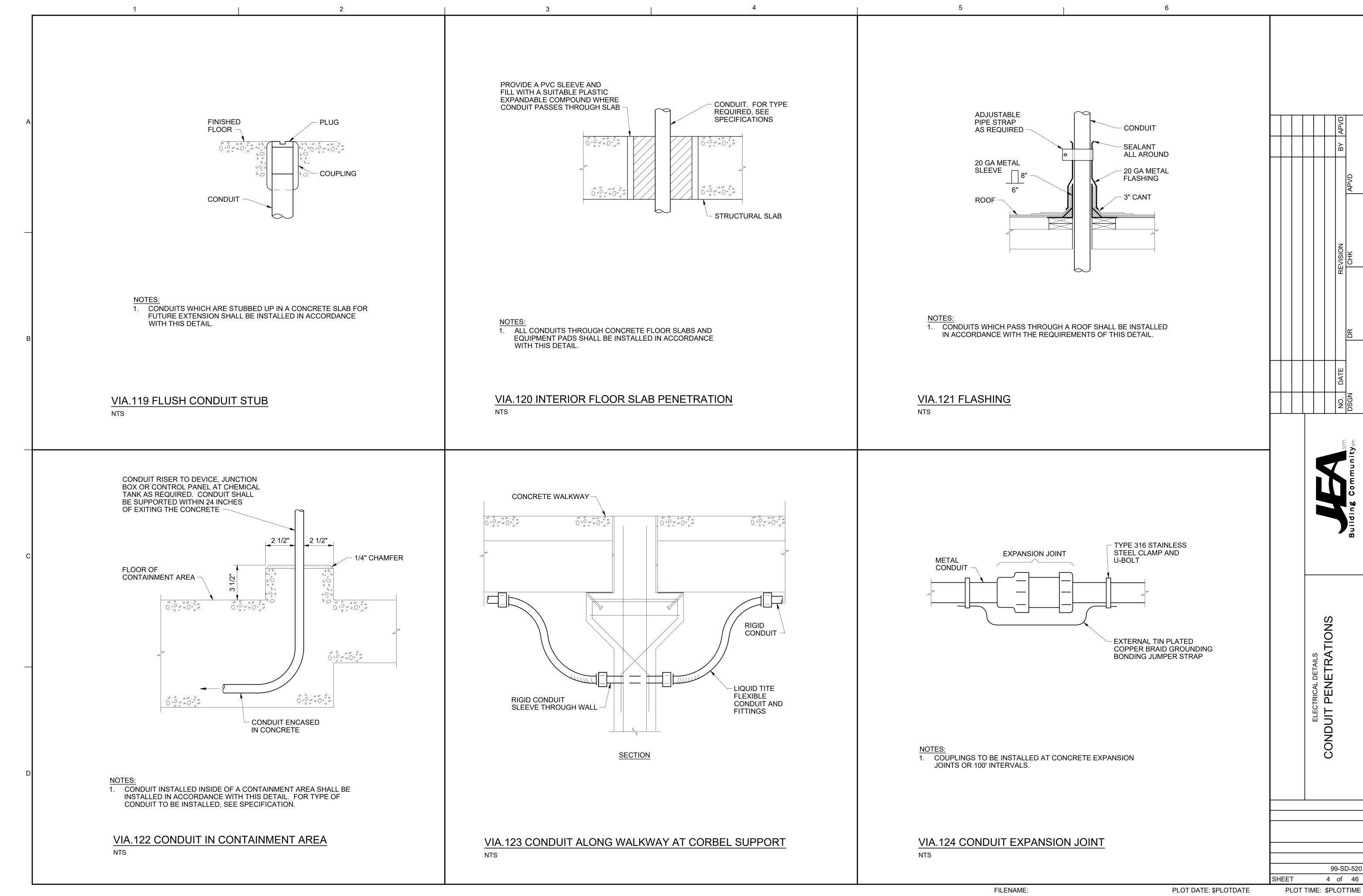


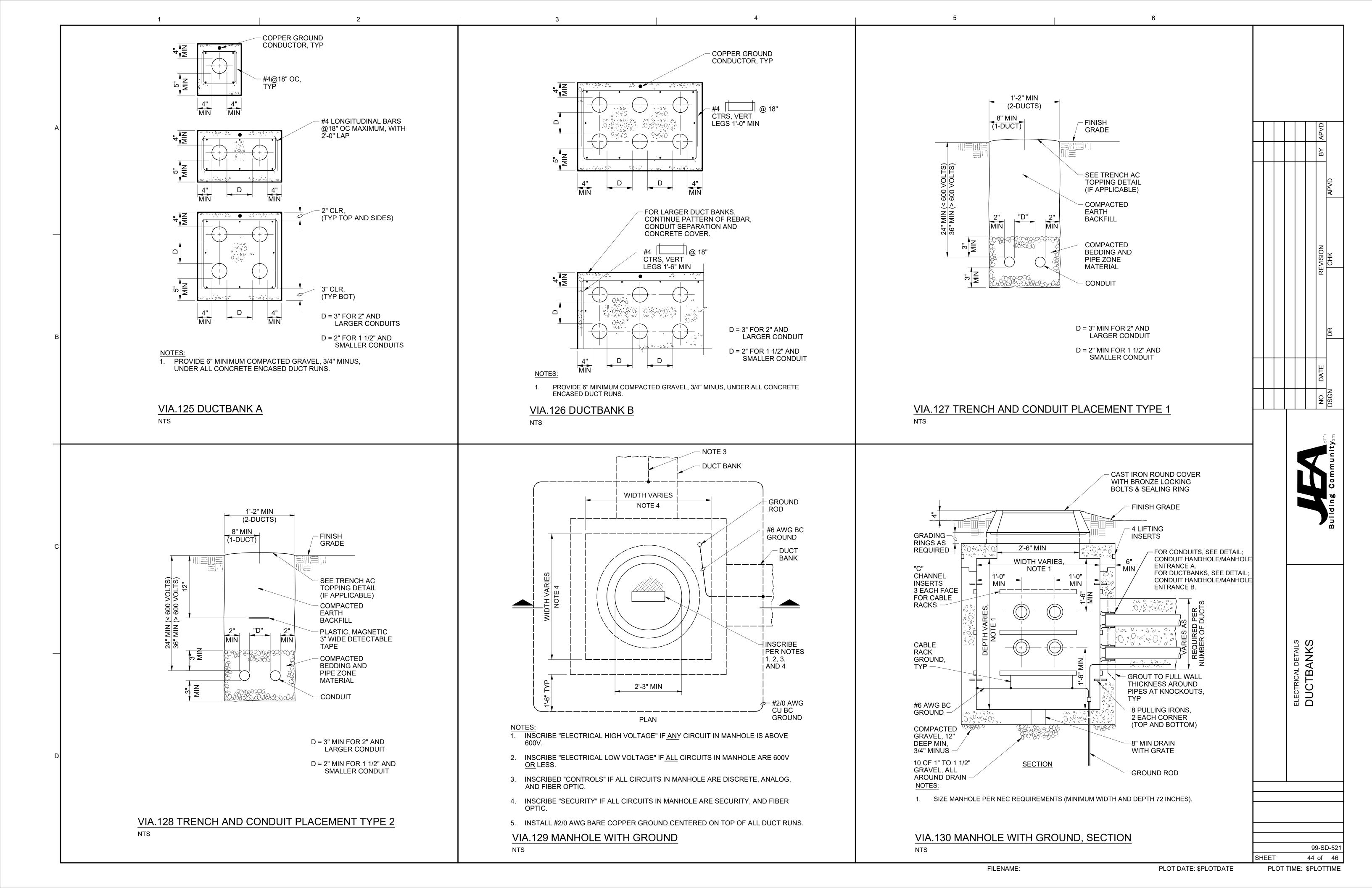












FILENAME: PLOT DATE: \$PLOT DATE: \$PLOT TIME: \$PLOTTIME

