

**PROJECT SPECIFIC TECHNICAL SPECIFICATIONS
FOR THE PURCHASE OF
DUCTILE IRON DISTRIBUTION POLES
FOR THE JAX HEIGHTS FEEDER 318 EXTENSION**

JEA PROJECT NO: 8009350
TR NO: TR 1399
BID DUE DATE: March 20th, 2026
REQUESTED BY: Sebastian Chmist
UPDATED: March 13th, 2026

Table of Contents

1.	SCOPE.....	3
2.	DESIGN	3
3.	POLE ATTACHMENT HARDWARE	4
4.	DELIVERY LOCATION AND DATE.....	4
5.	POLE DRAWINGS	6

1. SCOPE

- 1.1 This specification outlines the required information needed for the purchase, fabrication, and delivery of a Ductile Iron Distribution poles for the “DUCTILE IRON DISTRIBUTION POLES FOR THE JAX HEIGHTS FEEDER 318 EXTENSION”.
- 1.2 This specification includes the following attachments:
 - a) Bid Form
 - b) Pole Drawing(s), containing the configuration and hole drilling details of the pole(s)
- 1.3 The Project Engineer (JEA) for this purchase is:

Sebastian Chmist
225 North Pearl Street
Jacksonville, FL, 32202
Cell: (904) 562-8060
Email: chmism@jea.com

2. DESIGN

Structures shall be designed for the configuration, drilling details, and limitations contained in these specifications.

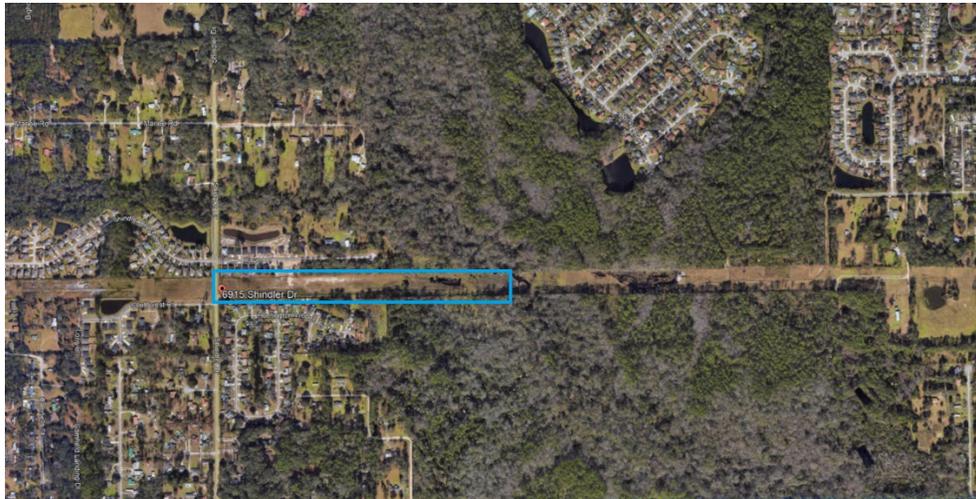
- 2.1 Pole Configuration: The configuration of each pole to be provided is shown in the “Pole Drawings” attachment of these specifications. The Drawings specify the dimensions of the poles, the orientation, drilling details, and attachment locations for insulators, step bolts, etc.
- 2.2 Pole Finish: All provided poles shall have a weathered finish.
- 2.3 Loading: Poles shall be provided per the requested pole classes and sizes as indicated in the Bid form and pole drawings. The various pole classes and sizes requested are as follows:
 - 2.3.1 Class H6-65-foot: 14.0” Tip Diameter, 24.7” Base Diameter, 7.41-kips allowable tip load.
 - 2.3.2 Class H7-65-foot: 14.0” Tip Diameter, 24.7” Base Diameter, 8.39-kips allowable tip load.
 - 2.3.3 Class H7-70-foot: 14.0” Tip Diameter, 25.7” Base Diameter, 8.39-kips allowable tip load.
 - 2.3.4 Class H8-65-foot: 14.0” Tip Diameter, 24.7” Base Diameter, 9.43-kips allowable tip load.
 - 2.3.5 Class H8-75-foot: 14.0” Tip Diameter, 26.7” Base Diameter, 9.43-kips allowable tip load.

3. POLE ATTACHMENT HARDWARE

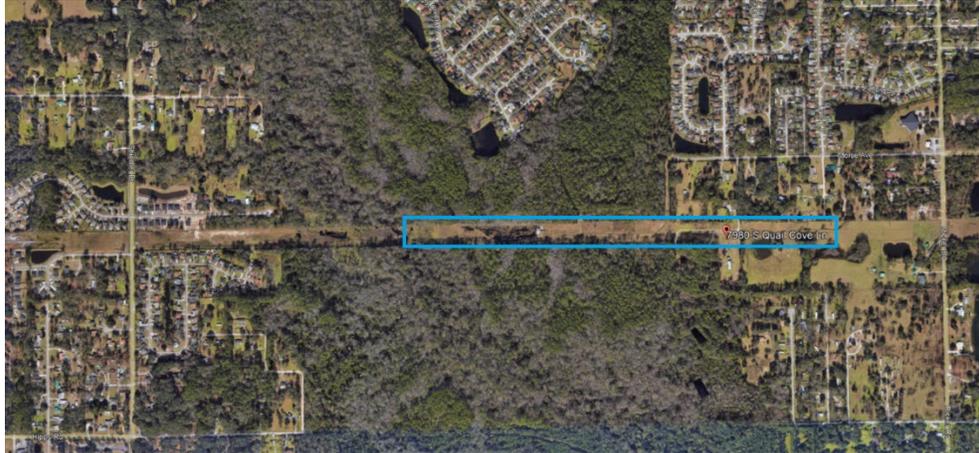
- 3.1 The pole manufacturer shall provide all step bolts, ground inserts, thru holes, and a pole cap on each pole as shown in the "POLE DRAWINGS".
 - 3.1.1 Pole Raptor Caps shall be provided on each pole.
 - 3.1.2 A Name Plate shall be provided in each pole, identifying the pole size and type, embedment depth, customer, and pole manufacturer.
 - 3.1.3 Ground Rivet nuts shall be provided at locations indicated in the pole drawings to allow for grounding of distribution hardware with the use of a 1/2" threaded tap.
 - 3.1.4 Hole plugs shall be provided for all holes indicated in the pole drawings.
- 3.2 Bolts, nuts, washers and other hardware required for assembling the step bolts with the step inserts are to be provided by the manufacturer (**N/A for this bid request, there are no step bolts to be provided for this request**).
- 3.3 Bolts, nuts, washers and other hardware required for attaching insulators, cross-arms, transformers, guy wires, and miscellaneous cables to poles will be supplied by JEA and are not to be provided by the manufacturer.

4. DELIVERY LOCATION AND DATE

- 4.1 Delivery of all poles and hardware will be to storage areas near the job site within the JEA service area. Final discretion for delivery locations will be left to the construction contractor representing the owner. The pole(s) shall be delivered to the following area(s):
 - 4.1.1 Structures #7002U, #7002V, #7002W, #7002X, #7002Y, and #7002Z shall be delivered to the JEA Transmission line corridor, near **6915 Shindler Drive, Jacksonville, FL 32222**, as illustrated below:



- 4.1.2 Structures #7002O, #7002P, #7002S, and #7002T shall be delivered to the JEA Transmission line corridor, near **7980 S Quail Cove Lane, Jacksonville, FL 32244**, as illustrated below:



- 4.2 Specific directions for delivery will be provided by the construction contractor. The unloading will be done by the owner's forces and equipment or by a contractor representing the owner. The owner also reserves the right to allow a contractor representing the owner to coordinate delivery with the supplier. The supplier shall allow **four (4) hours** "turn around" time for unloading each pole. Untimely delivery, either ahead of or behind agreed upon delivery schedules, shall not be a cause for claim to the owner for any costs incurred by the Manufacturer. Freight is to be included in the bid price. **All communications regarding the delivery date/time are to be verified and approved by email with the JEA Project Engineer even if verified and coordinated verbally with the contractor representing JEA. JEA will not be responsible for any extra costs incurred by the manufacturer for delivery that was not approved by the JEA Project Engineer.**

Unless the construction contractor advises differently, pole(s) shall be delivered in order, beginning at Structure #7002Z and ending with Structure #7002O. The pole(s) and all associated hardware/attachments for the structure(s) shall be delivered on the following tentative dates:

- **Between August 3rd, 2026, and August 6th, 2026.**

Due to unforeseeable delays, the contractor representing the owner will update and coordinate new delivery dates with the pole supplier should they change.

5. POLE DRAWINGS

1) Pole Drawing:

STRUCTURE TYPE DC1F-5*636 – 26kV, FIBERGLASS CONSTRUCTION, TANGENT TO 10 DEGREE ANGLE - UNSHIELDED
POLE ADDRESS #7002Z

2) Pole Drawing:

STRUCTURE TYPE DC1F-5*636 – 26kV, FIBERGLASS CONSTRUCTION, TANGENT TO 10 DEGREE ANGLE - UNSHIELDED
POLE ADDRESS #7002Y

3) Pole Drawing:

STRUCTURE TYPE DC1F-5*636 – 26kV, FIBERGLASS CONSTRUCTION, TANGENT TO 10 DEGREE ANGLE - UNSHIELDED
POLE ADDRESS #7002X, #7002W, #7002V, AND #7002U

4) Pole Drawing:

STRUCTURE TYPE DC1F-5*636 – 26kV, FIBERGLASS CONSTRUCTION, TANGENT TO 10 DEGREE ANGLE - UNSHIELDED
POLE ADDRESS #7002T

5) Pole Drawing:

STRUCTURE TYPE ISSPNLA3*556S – 69kV, SINGLE POST, NO GUY, 3-PHASE
POLE ADDRESS #7002S

6) Pole Drawing:

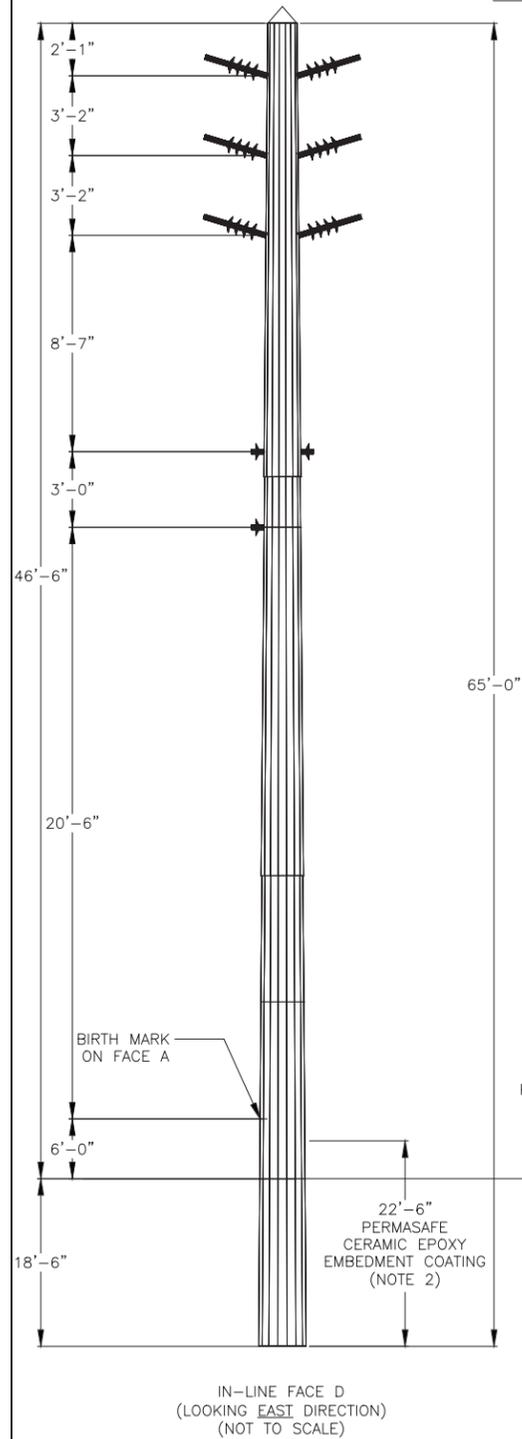
STRUCTURE TYPE DC8F-5*636 – 26kV, FIBERGLASS CONSTRUCTION, DOUBLE DEAD-END – UNSHIELDED
POLE ADDRESS #7002P

7) Pole Drawing:

STRUCTURE TYPE DC1F-5*636 – 26kV, FIBERGLASS CONSTRUCTION, TANGENT TO 10 DEGREE ANGLE - UNSHIELDED
POLE ADDRESS #7002O

STRUCTURE TYPE
DC1F-5*636 26kV, FIBERGLASS CONSTRUCTION, TANGENT TO 10 DEGREE ANGLE - UNSHIELDED
POLE ADDRESS #7002Z

ELEVATION VIEW



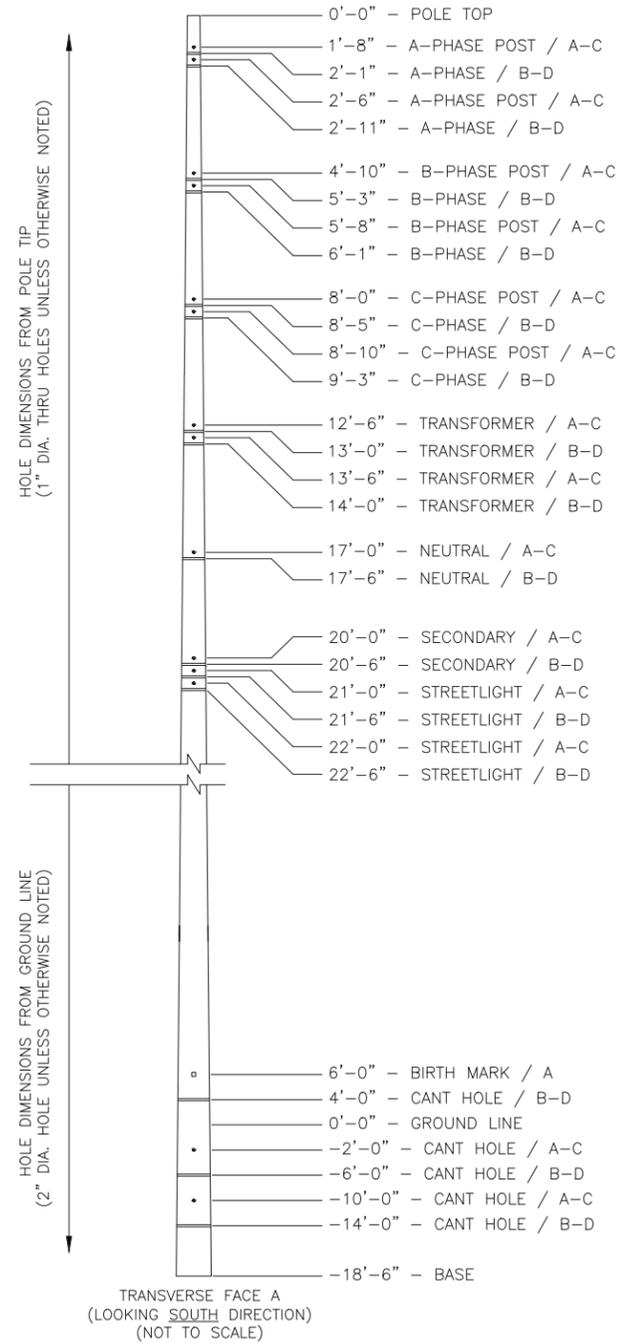
RAPTOR POLE CAP
(SUPPLIED/INSTALLED BY
POLE MANUFACTURER)

DUCTILE IRON
65', CH7, SET 18.5'
WEATHERED FINISH
W/ HOLE PLUGS FOR ALL HOLES
DISTRIBUTION POLE

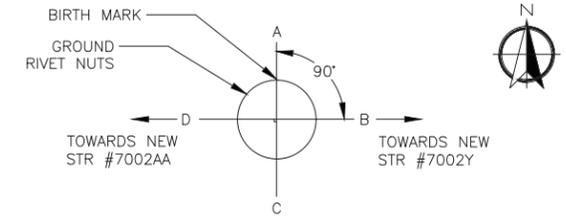
BIRTH MARK ON FACE A
INDICATE THE FOLLOWING:
POLE SIZE AND TYPE: CLASS H7-65'
EMBEDMENT DEPTH: 18'-6"
CUSTOMER: JEA
POLE MANUFACTURER:

TRANSVERSE FACE A
(LOOKING SOUTH DIRECTION)
(NOT TO SCALE)

DRILLING DETAIL



POLE TIP VIEW



GROUND RIVET NUT LOCATIONS

FOR	FROM POLE TOP	FROM POLE GROUNDLINE
DIST AΦ	2'-9"	-
DIST BΦ	5'-11"	-
DIST CΦ	9'-1"	-
TRANSFORMER	10'-10"	-
TRANSFORMER	13'-4"	-
NEUTRAL	17'-3"	-
SECONDARY	20'-4"	-
STREET LIGHT	21'-9"	-
GROUND ROD	-	-1'-0"

NOTES:

- JEA WILL SUPPLY ALL THE MATERIALS NEEDED TO INSTALL THE INSULATORS, HARDWARE, GUY WIRES, ETC. THE POLE MANUFACTURER SHALL SUPPLY THE DUCTILE IRON POLE(S), ALONG WITH THE REQUIRED PRE-DRILLED HOLES AND GROUND ATTACHMENTS AS INDICATED ON THIS DRAWING.
- IF THE DESIRED CERAMIC COATING LENGTH IS NOT FEASIBLE, PLEASE INDICATE TO JEA THE MAXIMUM LENGTH OF COATING THAT CAN BE APPLIED

NO.	REVISION	DATE	BY	CH'D	APP'D	REVISION	DATE	BY	CH'D	APP'D	ENGINEERING RECORD		
											STATUS	BY	DATE
											ASSIGNED	DDH	10/01/23
											DESIGNED	SMC	11/07/25
											DRAWN	SMC	03/16/26
											CHECKED	JWN	03/16/26
											APP'D	JWN	03/16/26



POLE ADDRESS #7002Z
FOR THE
JAX HEIGHTS FEEDER 318 EXTENSION

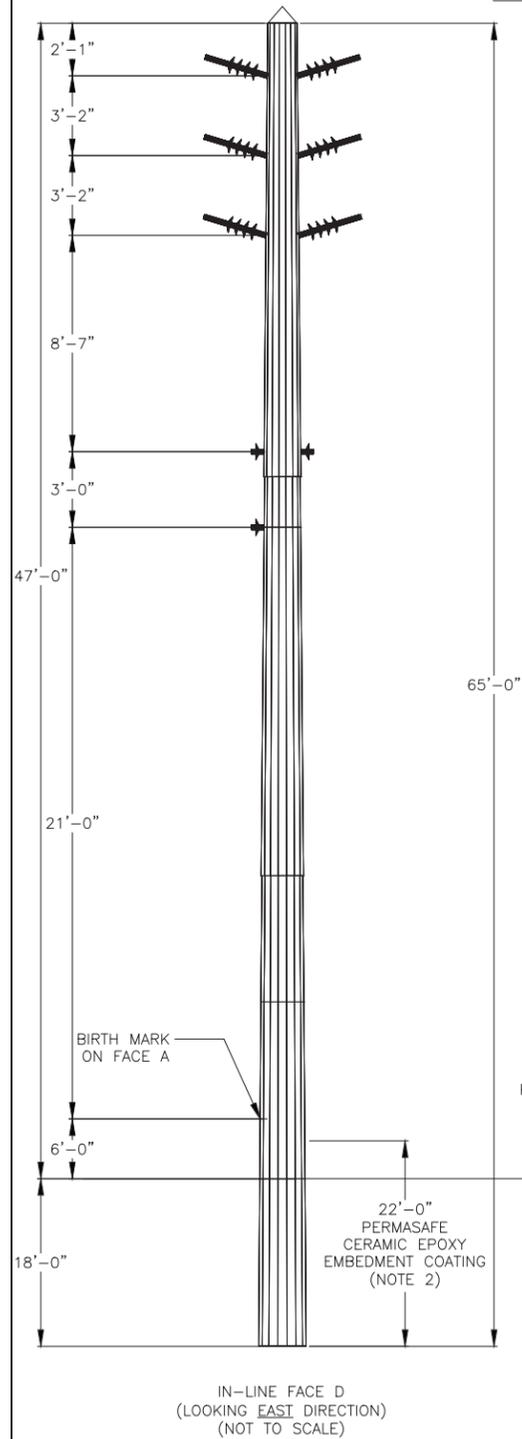
PROJECT NO.
8009350
DRAWING NO.
TR 1399-DIP
SHEET NO.
1 OF 7

SCALE: N/A

PROJECT DESIGN SEGMENT 20410

STRUCTURE TYPE
DC1F-5*636 26kV, FIBERGLASS CONSTRUCTION, TANGENT TO 10 DEGREE ANGLE - UNSHIELDED
POLE ADDRESS #7002Y

ELEVATION VIEW



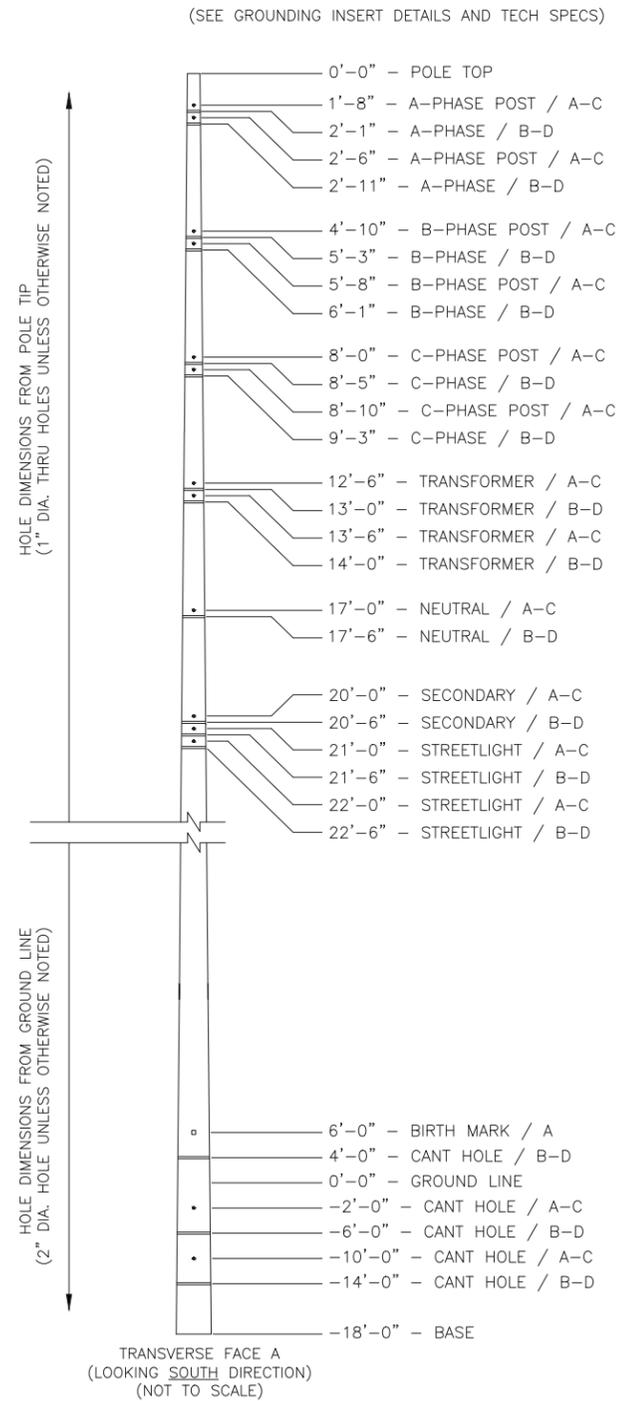
RAPTOR POLE CAP
(SUPPLIED/INSTALLED BY
POLE MANUFACTURER)

DUCTILE IRON
65', CH6, SET 18'
WEATHERED FINISH
W/ HOLE PLUGS FOR ALL HOLES
DISTRIBUTION POLE

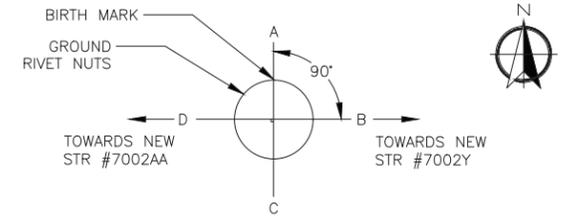
BIRTH MARK ON FACE A
INDICATE THE FOLLOWING:
POLE SIZE AND TYPE: CLASS H6-65'
EMBEDMENT DEPTH: 18'-0"
CUSTOMER: JEA
POLE MANUFACTURER:

TRANSVERSE FACE A
(LOOKING SOUTH DIRECTION)
(NOT TO SCALE)

DRILLING DETAIL



POLE TIP VIEW



GROUND RIVET NUT LOCATIONS

FOR	FROM POLE TOP	FROM POLE GROUNDLINE
DIST AΦ	2'-9"	-
DIST BΦ	5'-11"	-
DIST CΦ	9'-1"	-
TRANSFORMER	10'-10"	-
TRANSFORMER	13'-4"	-
NEUTRAL	17'-3"	-
SECONDARY	20'-4"	-
STREET LIGHT	21'-9"	-
GROUND ROD	-	-1'-0"

NOTES:

- JEA WILL SUPPLY ALL THE MATERIALS NEEDED TO INSTALL THE INSULATORS, HARDWARE, GUY WIRES, ETC. THE POLE MANUFACTURER SHALL SUPPLY THE DUCTILE IRON POLE(S), ALONG WITH THE REQUIRED PRE-DRILLED HOLES AND GROUND ATTACHMENTS AS INDICATED ON THIS DRAWING.
- IF THE DESIRED CERAMIC COATING LENGTH IS NOT FEASIBLE, PLEASE INDICATE TO JEA THE MAXIMUM LENGTH OF COATING THAT CAN BE APPLIED

NO.	REVISION	DATE	BY	CH'D	APP'D	REVISION	DATE	BY	CH'D	APP'D	ENGINEERING RECORD		
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											CHECKED	JWN	03/16/26
											APP'D	JWN	03/16/26



POLE ADDRESS #7002Y
FOR THE
JAX HEIGHTS FEEDER 318 EXTENSION

PROJECT NO.
8009350

DRAWING NO.
TR 1399-DIP

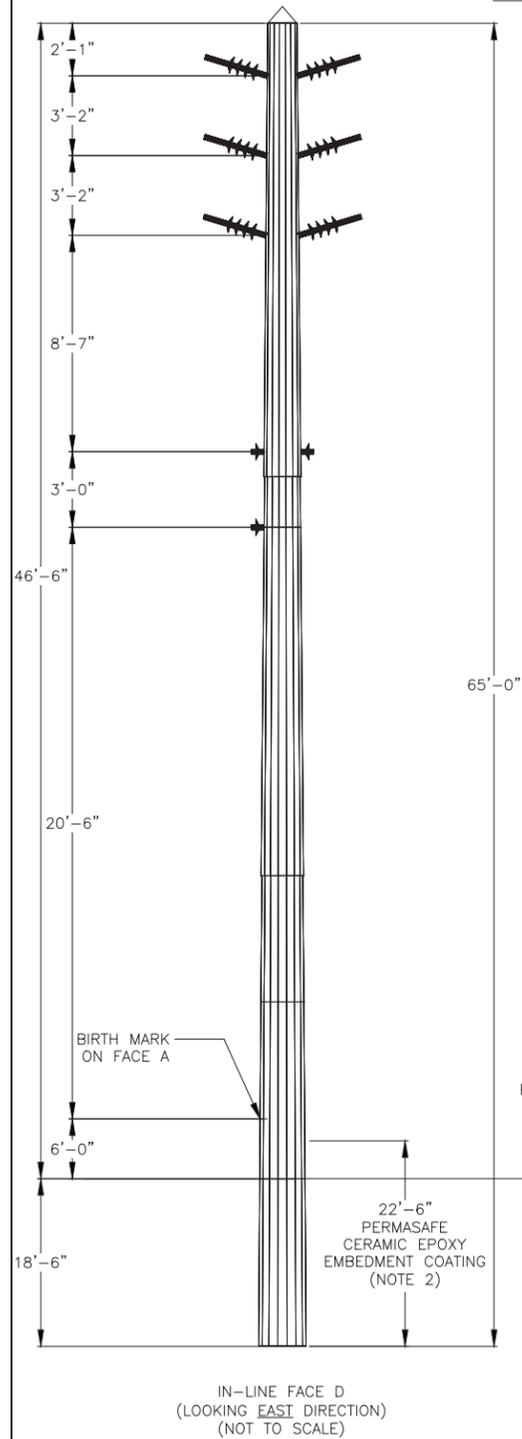
SHEET NO.
2 OF 7

SCALE: N/A

PROJECT DESIGN SEGMENT 20410

STRUCTURE TYPE
DC1F-5*636 26kV, FIBERGLASS CONSTRUCTION, TANGENT TO 10 DEGREE ANGLE - UNSHIELDED
POLE ADDRESS #7002X, 7002W, 7002V, AND 7002U

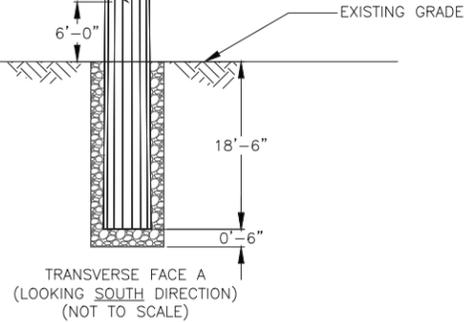
ELEVATION VIEW



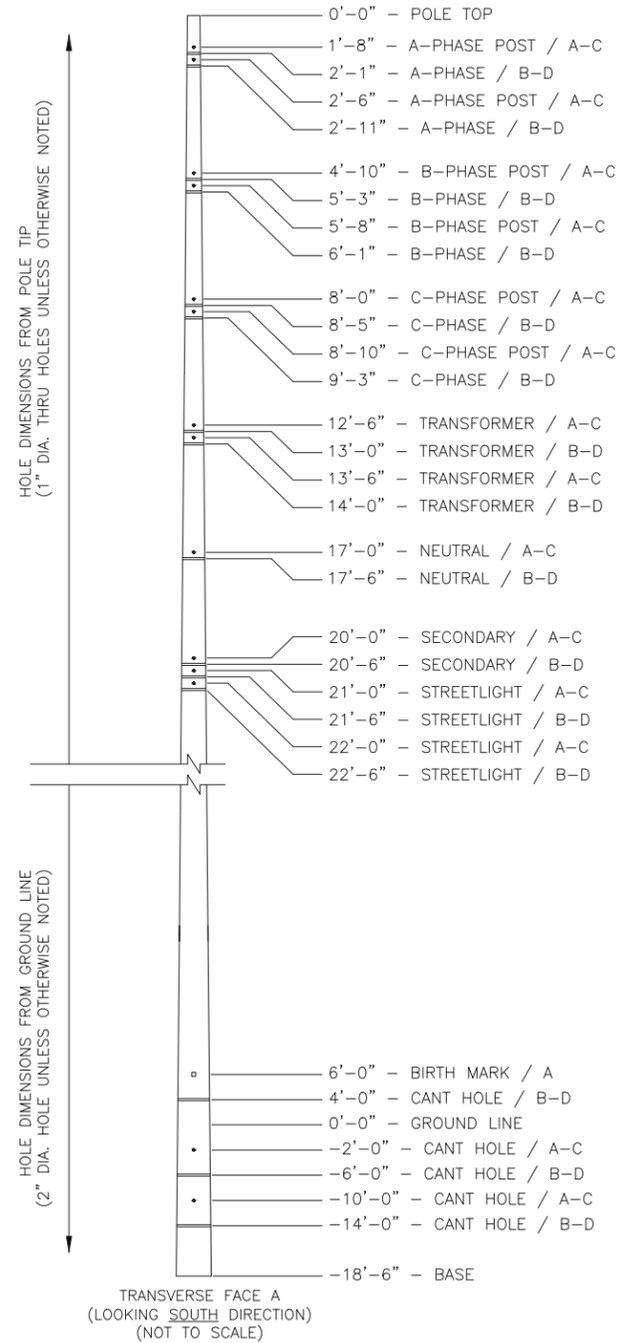
RAPTOR POLE CAP
(SUPPLIED/INSTALLED BY
POLE MANUFACTURER)

DUCTILE IRON
65', CH6, SET 18.5'
WEATHERED FINISH
W/ HOLE PLUGS FOR ALL HOLES
DISTRIBUTION POLE

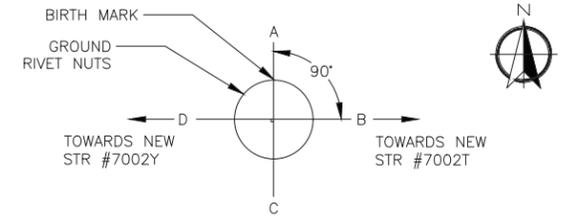
BIRTH MARK ON FACE A
INDICATE THE FOLLOWING:
POLE SIZE AND TYPE: CLASS H6-65'
EMBEDMENT DEPTH: 18'-6"
CUSTOMER: JEA
POLE MANUFACTURER:



DRILLING DETAIL



POLE TIP VIEW



GROUND RIVET NUT LOCATIONS

FOR	FROM POLE TOP	FROM POLE GROUNDLINE
DIST AΦ	2'-9"	-
DIST BΦ	5'-11"	-
DIST CΦ	9'-1"	-
TRANSFORMER	10'-10"	-
TRANSFORMER	13'-4"	-
NEUTRAL	17'-3"	-
SECONDARY	20'-4"	-
STREET LIGHT	21'-9"	-
GROUND ROD	-	-1'-0"

NOTES:

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- IF THE DESIRED CERAMIC COATING LENGTH IS NOT FEASIBLE, PLEASE INDICATE TO JEA THE MAXIMUM LENGTH OF COATING THAT CAN BE APPLIED

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											APP'D	JWN	03/16/26



POLE ADDRESS #7002X, 7002W, 7002V, AND 7002U
 FOR THE
 JAX HEIGHTS FEEDER 318 EXTENSION

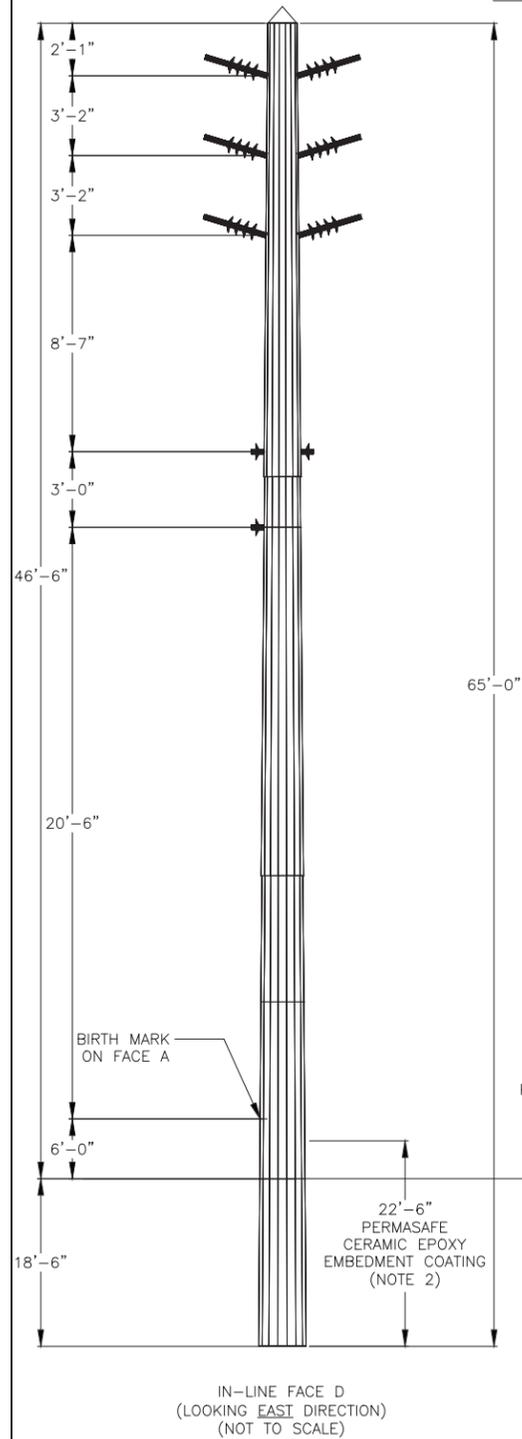
PROJECT NO.
8009350
 DRAWING NO.
TR 1399-DIP
 SHEET NO.
3 OF 7

SCALE: N/A

PROJECT DESIGN SEGMENT 20410

STRUCTURE TYPE
DC1F-5*636 26kV, FIBERGLASS CONSTRUCTION, TANGENT TO 10 DEGREE ANGLE - UNSHIELDED
POLE ADDRESS #7002T

ELEVATION VIEW



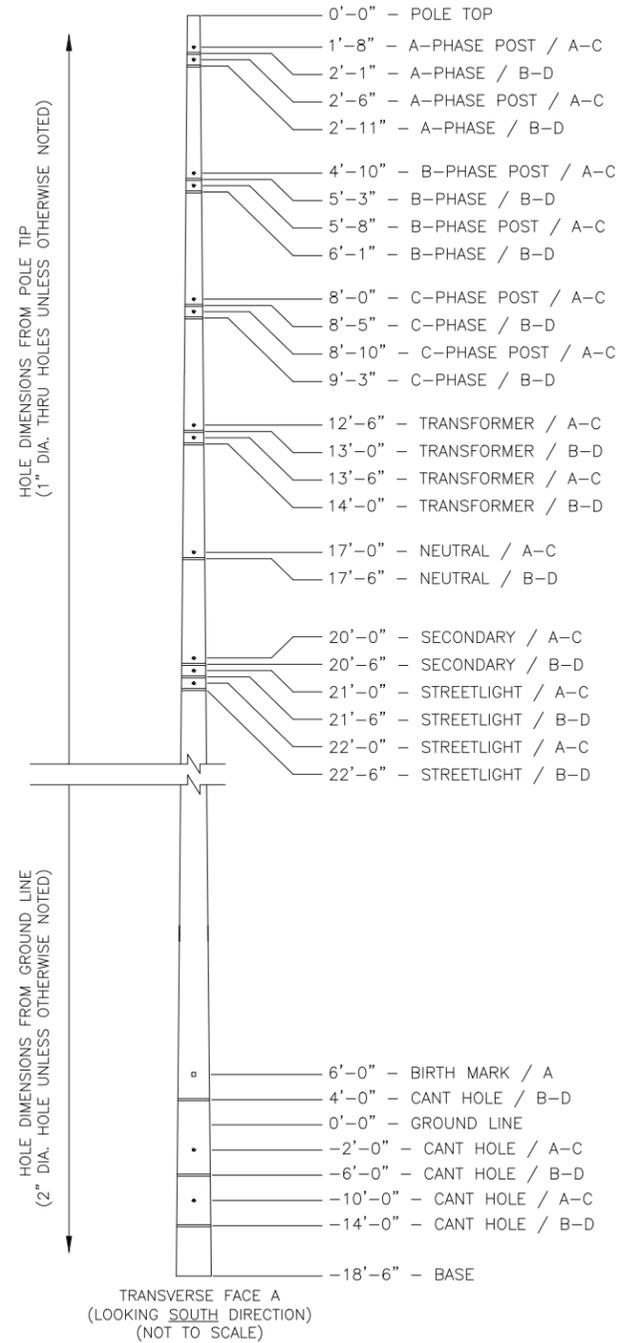
RAPTOR POLE CAP
 (SUPPLIED/INSTALLED BY
 POLE MANUFACTURER)

DUCTILE IRON
 65', CH8, SET 18.5'
 WEATHERED FINISH
 W/ HOLE PLUGS FOR ALL HOLES
 DISTRIBUTION POLE

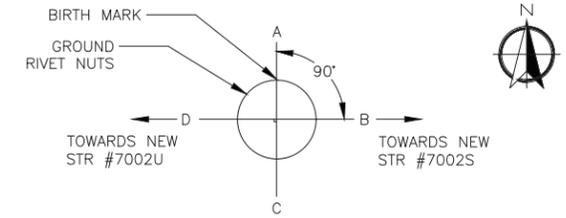
BIRTH MARK ON FACE A
 INDICATE THE FOLLOWING:
 POLE SIZE AND TYPE: CLASS H8-65'
 EMBEDMENT DEPTH: 18'-6"
 CUSTOMER: JEA
 POLE MANUFACTURER:

TRANSVERSE FACE A
 (LOOKING SOUTH DIRECTION)
 (NOT TO SCALE)

DRILLING DETAIL



POLE TIP VIEW



GROUND RIVET NUT LOCATIONS

FOR	FROM POLE TOP	FROM POLE GROUNDLINE
DIST AΦ	2'-9"	-
DIST BΦ	5'-11"	-
DIST CΦ	9'-1"	-
TRANSFORMER	10'-10"	-
TRANSFORMER	13'-4"	-
NEUTRAL	17'-3"	-
SECONDARY	20'-4"	-
STREET LIGHT	21'-9"	-
GROUND ROD	-	-1'-0"

NOTES:

- JEA WILL SUPPLY ALL THE MATERIALS NEEDED TO INSTALL THE INSULATORS, HARDWARE, GUY WIRES, ETC. THE POLE MANUFACTURER SHALL SUPPLY THE DUCTILE IRON POLE(S), ALONG WITH THE REQUIRED PRE-DRILLED HOLES AND GROUND ATTACHMENTS AS INDICATED ON THIS DRAWING.
- IF THE DESIRED CERAMIC COATING LENGTH IS NOT FEASIBLE, PLEASE INDICATE TO JEA THE MAXIMUM LENGTH OF COATING THAT CAN BE APPLIED

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											DESIGNED	SMC	11/07/25
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											APP'D	JWN	03/16/26



POLE ADDRESS #7002T
 FOR THE
 JAX HEIGHTS FEEDER 318 EXTENSION

PROJECT NO.
8009350

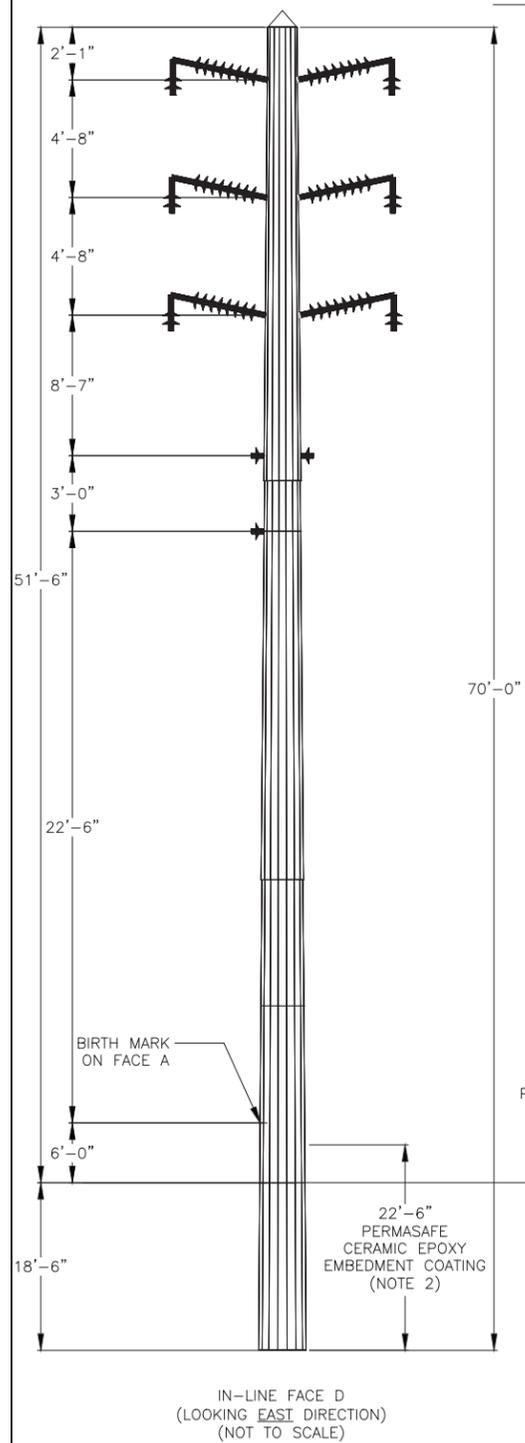
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TR 1399-DIP

SHEET NO.
4 OF 7

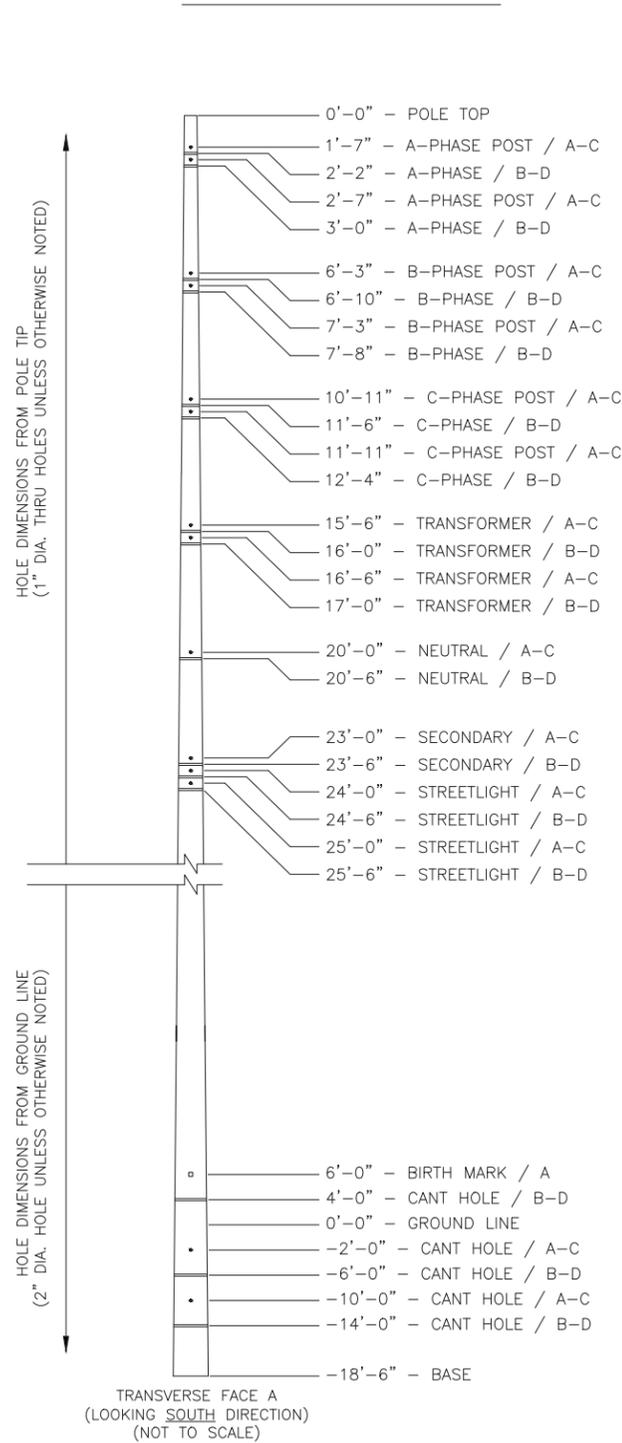
SCALE: N/A PROJECT DESIGN SEGMENT 20410

STRUCTURE TYPE
ISSPNLA3*556S 69kV, SINGLE POST, NO GUY, 3-PHASE
POLE ADDRESS #7002S

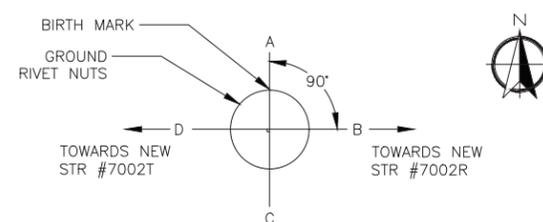
ELEVATION VIEW



DRILLING DETAIL



POLE TIP VIEW



GROUND RIVET NUT LOCATIONS

FOR	FROM POLE TOP	FROM POLE GROUNDLINE
DIST AΦ	1'-10"	-
DIST BΦ	6'-6"	-
DIST CΦ	11'-2"	-
TRANSFORMER	13'-10"	-
TRANSFORMER	16'-4"	-
NEUTRAL	20'-3"	-
SECONDARY	23'-4"	-
STREET LIGHT	24'-9"	-
GROUND ROD	-	-1'-0"

- NOTES:**
- JEA WILL SUPPLY ALL THE MATERIALS NEEDED TO INSTALL THE INSULATORS, HARDWARE, GUY WIRES, ETC. THE POLE MANUFACTURER SHALL SUPPLY THE DUCTILE IRON POLE(S), ALONG WITH THE REQUIRED PRE-DRILLED HOLES AND GROUND ATTACHMENTS AS INDICATED ON THIS DRAWING.
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											APP'D	JWN	03/16/26



POLE ADDRESS #7002S
 FOR THE
 JAX HEIGHTS FEEDER 318 EXTENSION

SCALE: N/A PROJECT DESIGN SEGMENT 20410

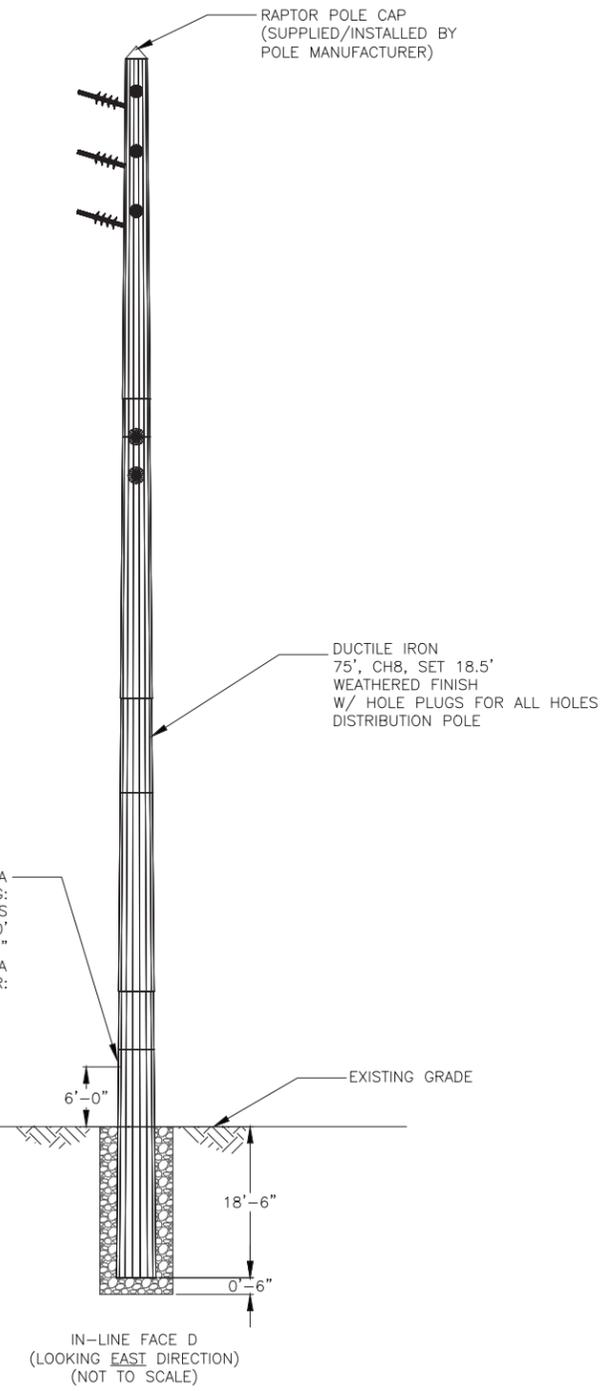
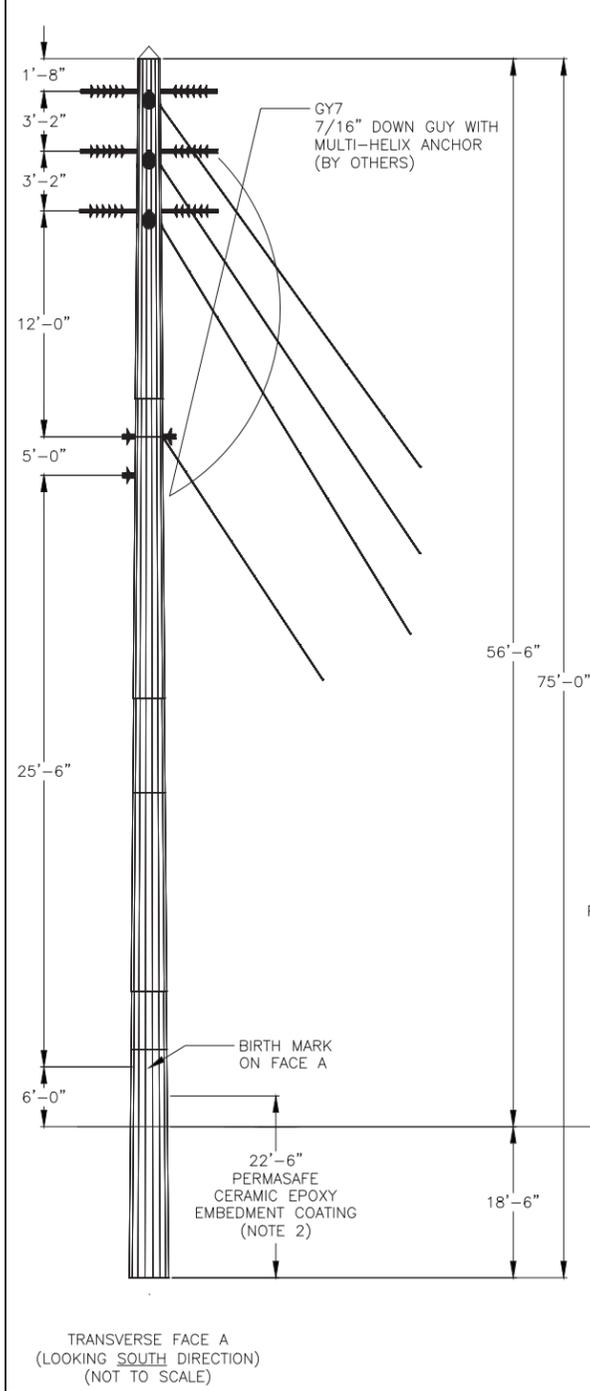
PROJECT NO.
8009350

DRAWING NO.
TR 1399-DIP

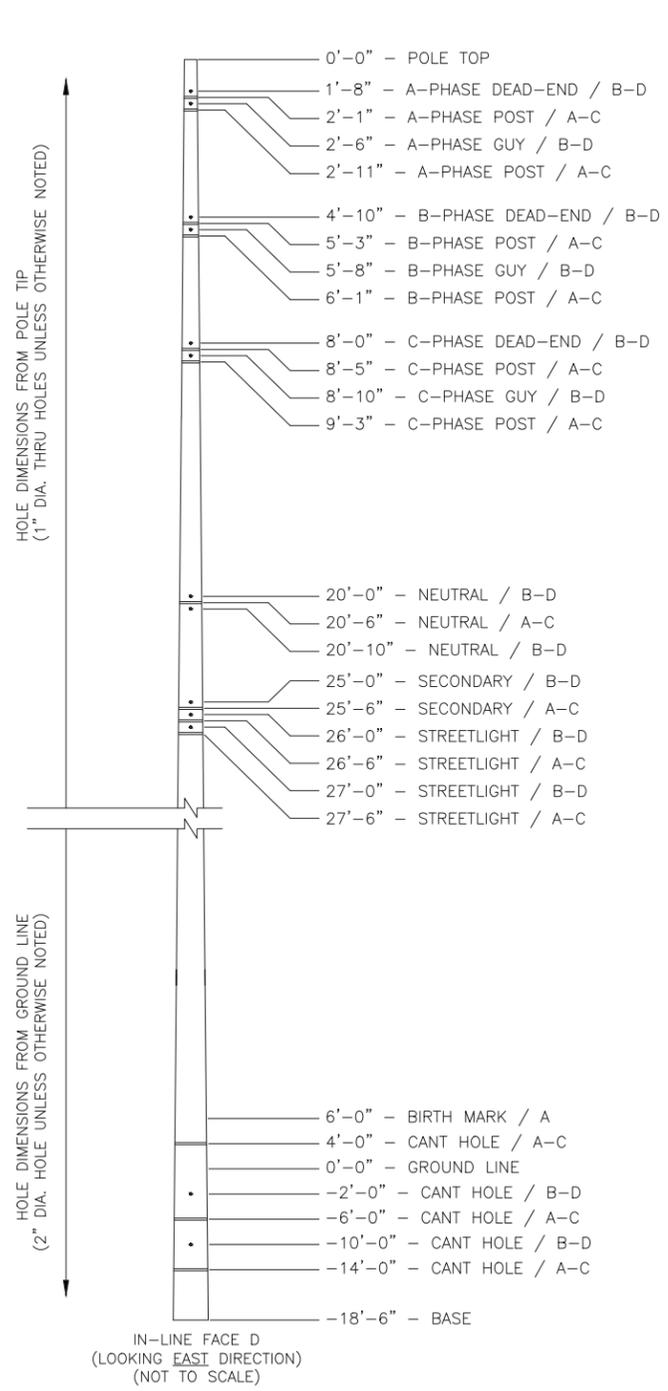
SHEET NO.
5 OF 7

STRUCTURE TYPE
DC8F-5*636 26kV, FIBERGLASS CONSTRUCTION, DOUBLE DEAD END - UNSHIELDED
POLE ADDRESS #7002P

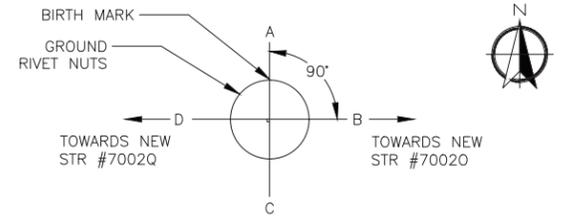
ELEVATION VIEW



DRILLING DETAIL



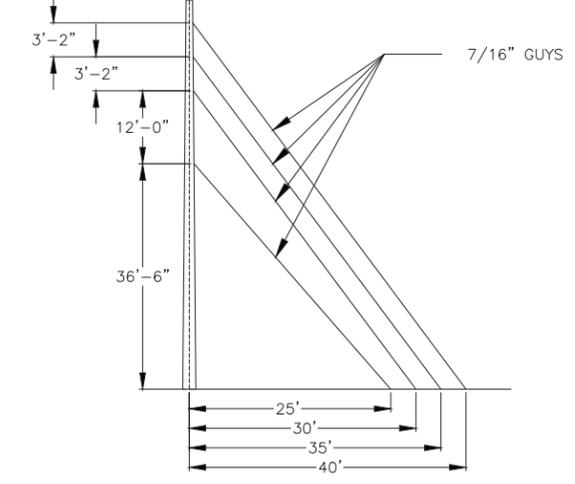
POLE TIP VIEW



GROUND RIVET NUT LOCATIONS

FOR	FROM POLE TOP	FROM POLE GROUNDLINE
DIST AΦ	2'-9"	-
DIST BΦ	5'-11"	-
DIST CΦ	9'-1"	-
NEUTRAL	20'-3"	-
SECONDARY	25'-4"	-
STREET LIGHT	26'-9"	-
GROUND ROD	-	-1'-0"

GUY ARRANGEMENT



- NOTES:**
- JEA WILL SUPPLY ALL THE MATERIALS NEEDED TO INSTALL THE INSULATORS, HARDWARE, GUY WIRES, ETC. THE POLE MANUFACTURER SHALL SUPPLY THE DUCTILE IRON POLE(S), ALONG WITH THE REQUIRED PRE-DRILLED HOLES AND GROUND ATTACHMENTS AS INDICATED ON THIS DRAWING.
 - IF THE DESIRED CERAMIC COATING LENGTH IS NOT FEASIBLE, PLEASE INDICATE TO JEA THE MAXIMUM LENGTH OF COATING THAT CAN BE APPLIED

NO.	REVISION	DATE	BY	CH'D	APP'D	REVISION	DATE	BY	CH'D	APP'D

ENGINEERING	RECORD	BY	DATE
STATUS			
ASSIGNED		DDH	10/01/23
DESIGNED		SMC	11/07/25
DRAWN		SMC	03/16/26
CHECKED		JWN	03/16/26
APP'D		JWN	03/16/26



POLE ADDRESS #7002P CONFIGURATION
 FOR THE
 JAX HEIGHTS FEEDER 318 EXTENSION

PROJECT NO.
8009350

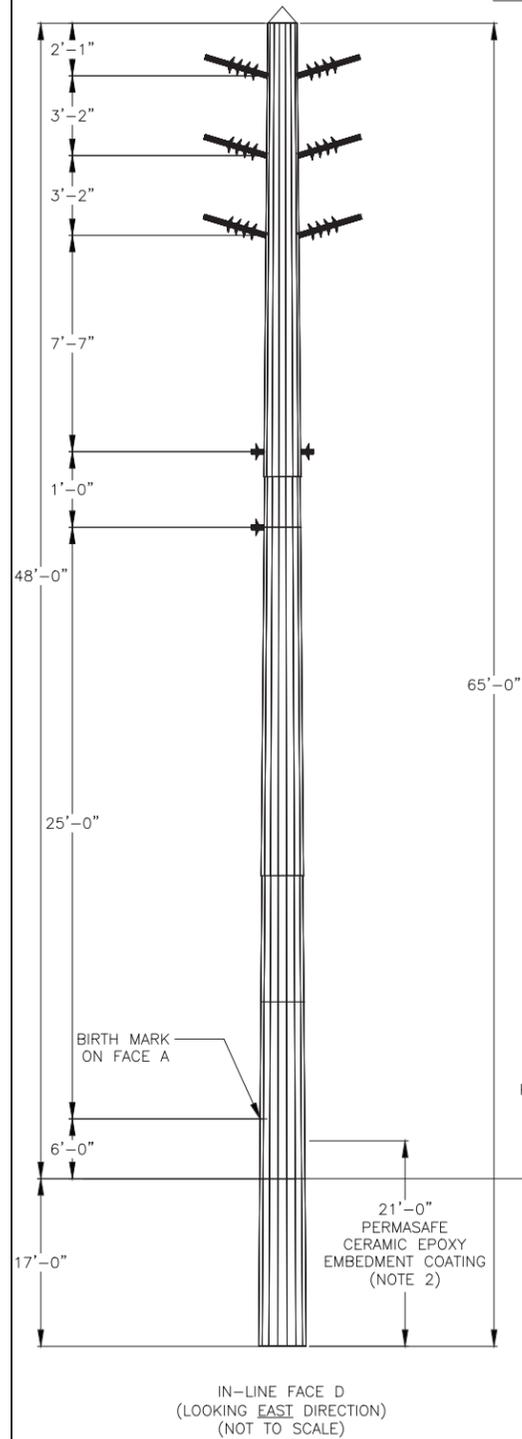
DRAWING NO.
TR 1399-DIP

SHEET NO.
6 OF 7

SCALE: N/A PROJECT DESIGN SEGMENT 20410

STRUCTURE TYPE
DC1F-5*636 26kV, FIBERGLASS CONSTRUCTION, TANGENT TO 10 DEGREE ANGLE - UNSHIELDED
POLE ADDRESS #70020

ELEVATION VIEW



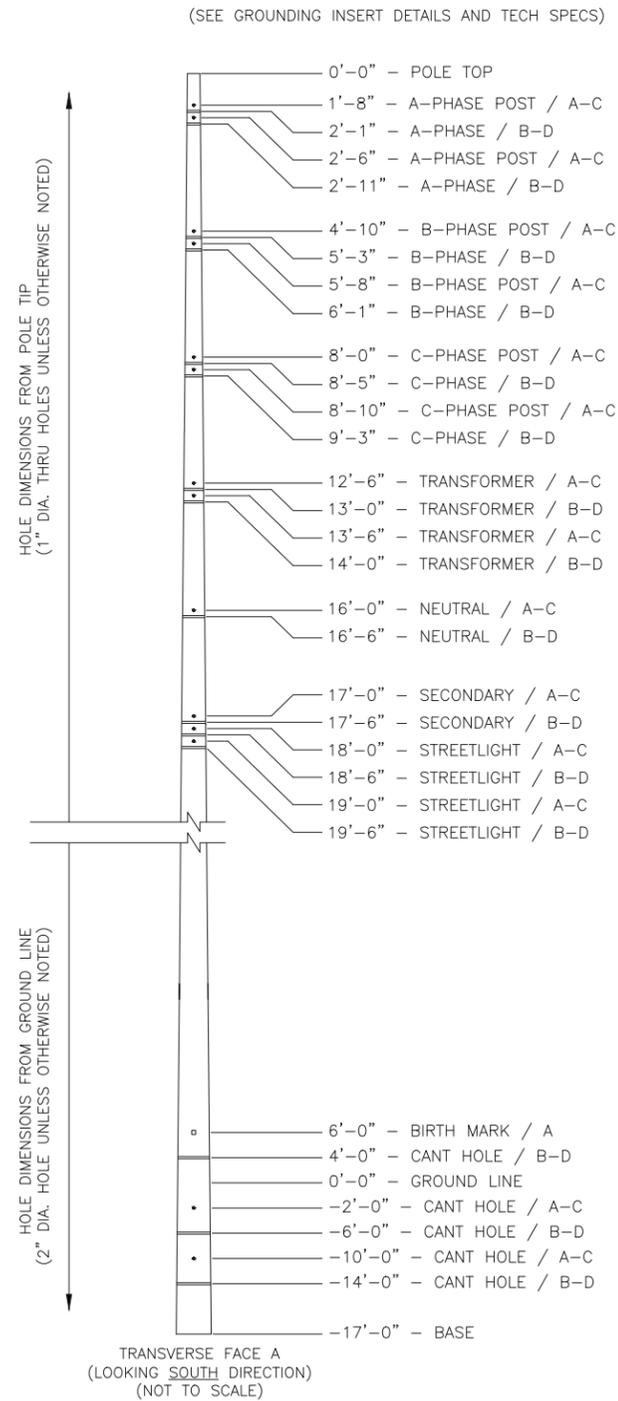
RAPTOR POLE CAP
 (SUPPLIED/INSTALLED BY
 POLE MANUFACTURER)

DUCTILE IRON
 65', CH8, SET 17'
 WEATHERED FINISH
 W/ HOLE PLUGS FOR ALL HOLES
 DISTRIBUTION POLE

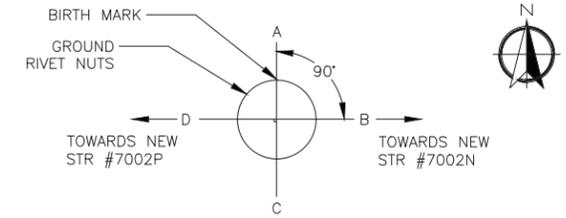
BIRTH MARK ON FACE A
 INDICATE THE FOLLOWING:
 POLE SIZE AND TYPE: CLASS H8-65'
 EMBEDMENT DEPTH: 17'-0"
 CUSTOMER: JEA
 POLE MANUFACTURER:

TRANSVERSE FACE A
 (LOOKING SOUTH DIRECTION)
 (NOT TO SCALE)

DRILLING DETAIL



POLE TIP VIEW



GROUND RIVET NUT LOCATIONS

FOR	FROM POLE TOP	FROM POLE GROUNDLINE
DIST AΦ	2'-9"	-
DIST BΦ	5'-11"	-
DIST CΦ	9'-1"	-
TRANSFORMER	10'-10"	-
TRANSFORMER	13'-4"	-
NEUTRAL	16'-3"	-
SECONDARY	17'-4"	-
STREET LIGHT	18'-9"	-
GROUND ROD	-	-1'-0"

NOTES:

- JEA WILL SUPPLY ALL THE MATERIALS NEEDED TO INSTALL THE INSULATORS, HARDWARE, GUY WIRES, ETC. THE POLE MANUFACTURER SHALL SUPPLY THE DUCTILE IRON POLE(S), ALONG WITH THE REQUIRED PRE-DRILLED HOLES AND GROUND ATTACHMENTS AS INDICATED ON THIS DRAWING.
- IF THE DESIRED CERAMIC COATING LENGTH IS NOT FEASIBLE, PLEASE INDICATE TO JEA THE MAXIMUM LENGTH OF COATING THAT CAN BE APPLIED

NO.	REVISION	DATE	BY	CH'D	APP'D	REVISION	DATE	BY	CH'D	APP'D	ENGINEERING RECORD		
											STATUS	BY	DATE
											ASSIGNED	DDH	10/01/23
											DESIGNED	SMC	11/07/25
											DRAWN	SMC	03/16/26
											CHECKED	JWN	03/16/26
											APP'D	JWN	03/16/26



POLE ADDRESS #70020
 FOR THE
 JAX HEIGHTS FEEDER 318 EXTENSION

PROJECT NO.
 8009350
 DRAWING NO.
 TR 1399-DIP
 SHEET NO.
 7 OF 7

SCALE: N/A

PROJECT DESIGN SEGMENT 20410