



Procurement Department Bid Office  
225 N. Pearl St.  
Jacksonville, Florida 32202

October 7, 2025

ADDENDUM NUMBER: Two (1)

TITLE: 1412056446 (IFB) N01 Isophase Bus Cleaning Inspection Repair

RESPONSE DUE DATE: ~~September 30, 2025~~ October 15, 2025

TIME OF RECEIPT: 12:00 PM

TIME OF OPENING: 2:00 PM

**THIS ADDENDUM IS FOR THE PURPOSE OF MAKING THE FOLLOWING CHANGES OR CLARIFICATIONS:**

1. JEA adds "1412056446 Addendum 2"

2. **QUESTION:** Reviewing this with the team. Is JEA building scaffolding around the entirety of this Isophase bus? We won't be able to access some areas with a man lift.

**ANSWER:** Yes, JEA will provide scaffolding for the entire project.

3. **QUESTION:** In the scope it says that we would need to repair structural welding. Our team does not do structural welding, but we can hire someone.

**ANSWER:** This is specialty Aluminum welding that requires welding specifically as it pertains to isolated phase bus. Typically, the welding is performed at heights and is inside of the electrical enclosure. The contractor should have this employee with the certification so that there is no question that they have completed a similar project in the past. This is very specialized labor.

4. **QUESTION:** In the scope it says grounded connections must be silver plated onsite. How are you anticipating this being performed.

**ANSWER:** The electroplating would be done with an electro plating machine according to AMS 2451 and Mil-STD-865. This is a different process according to whether the surface is aluminum or copper. The person doing this work should obviously have experience with this as it pertains to isolated phase bus, non-segregated phase bus or switchgear.

5. **QUESTION:** What is the duration of this outage?

**ANSWER:** Now until Dec.5th 2025.