Brandy Branch Generating Station ST4- Excitation Transformer Replacement-Technical Specification

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1.0 GENERAL

1.1 Work Included

1.1.1 Vendor's Scope of Work

- a. Design, manufacture, testing, documentation, and shipment of new excitation transformer in accordance with this specification. The transformer shall be designed so that the existing cables, mounting pad and fire suppression system can be reused without any modifications.
- The Vendor shall schedule a design review with JEA b.
- c. Send all submittal drawings for approval
- d. Provide as built drawings in CAD and PDF format

1.1.2 **Electrical Contractor Scope of Work**

- The electrical contractor shall disconnect and remove the existing transformer for salvage. Special care must be taken as to not damage the existing power cables and field wiring.
- b. Electrical contractor shall install the new transformer in accordance with OEM drawings and installation manual.

1.2 System Description

This specification applies to a transformer for supplying power to a generator excitation system. The purpose of this transformer is to provide AC power to the exciter (controlled rectifier excitation system) which supplies DC current to the generator field.

- The excitation transformer will be used to provide power to a generator field excitation system. The generator a excitation system is a silicon controlled rectifier (SCR) type with three phase bridge circuits. The AC load current will be approximately rectangular with 120 degree conduction and will have harmonics at $N = 6K \pm 1$ (where K = 1, 2, 3...) with a magnitude of approximately 1/N per unit of rated current at full load.
- b. Special attention shall be given to the suppression of the 3rd and 5th harmonics. The increased eddy and stray current losses due to harmonic currents should be minimized. Any additional loses due to fundamental and high frequency harmonics (such as eddy losses, circulation current losses, etc.) shall be taken into account. Due to the load characteristics, the transformer shall be designed to minimize the effect of the harmonics relevant to the rectifier.
- The transformer core shall be of three-legged core construction. The transformer windings cores, and all other c. functioning and supporting members shall be designed and braced to withstand the forces produced by repetitive/impulse loads. Also, the winding, the core, and all other affected members must be braced to withstand repeated asymmetrical faults on the secondary windings.
- The additional harmonics and increased dynamic stresses due to thyristor equipment loads shall be considered in the d. design of the transformer. Tolerances for impedance voltages and arrangements of parallel windings shall be adjusted to minimize the creation of harmonics. All parallel windings must be transposed at the winding center to assure division of harmonic current. Generally, harmonic losses cause the transformer to be approximately 10% larger than its equivalent fundamental rating even with the transposed windings. Features such as stranding of the winding conductors that have been designed to be effective in reducing winding losses for fundamental frequency currents will not be as effective for higher harmonic currents. Depending on the winding design, the effective AC resistance of the windings, accounting for all harmonics, may be as much as twice that of the AC resistance for fundamental frequency currents. Harmonics will also cause added losses in structural components.
- The transformer shall be capable of withstanding the thermal and mechanical duty imposed by a three-phase, bolted short circuit on the secondary side of the transformer per ANSI/ IEEE C57.116, F1 = 1.1pu, F2 = 1.25pu, and T'do=6.3 seconds @ 125C. Fault source shall be considered an infinite bus and the DC offset shall be taken to be 1.6 pu.

1.3 References

1.3.1 **Reference Documents**

The following documents are attachments to these specifications and shall be adhered to by the vendor.

BGS ST4 Transformer Specification a. b. Excitation Transformer Foundation 625S100 c. One Line Diagram 207D1746 d. Transformer Control Circuit 411A015 e. Outline of Excitation Transformer 13-10845 f. Transformer Nameplate data

1.3.2 **Codes and Standards**

Vendor shall conform to the following Codes and Standards using the latest edition at the time of the PO.

- 1. IEEE C57.12.00-2015 Requirements for Light-Immersed distribution & Power Transformers 2. IEEE C57.12.10 Standard Requirements for Liquid-Immersed Power Transformers
- Test Code for Liquid Immersed Distribution and Power Transformers
- 3. IEEE C57.12.90-2015

- 4. IEEE C57. 91
- Requirements for Loading Mineral-Oil-Immerse Transformers
- 5. IEEE C57.110-2018 Recommended Practice for Establishing Liquid Immersed and Dry-Type Power
- and Distribution Transformer Capability When supplying Nonsinusoidal Load Currents
- 6. IEEE C57.116-2014 Guide For Transformers Directly Connected to Generators
- 7. NEMA TR-1
- 8. NFPA-70

- Transformers, Regulators and Reactors. National Electric Code
- PA-70 National Electric

1.4 Submittals

The vendor shall provide submittals to JEA for approval and schedule a design review meeting.

2.0 PRODUCTS

2.0.1 Approved Transformer Manufacturers

- Niagara Power Transformer
- Virginia Georgia Transformer

2.1 Design and Conditions

The transformer shall be designed in accordance with this specification to meet the requirements and ratings indicated in the Equipment Data Sheets. The design shall conform to the Applicable Codes and Standards specified in Section 1.3.2.

2.1.1 Site Conditions

The transformer shall be suitable for a non-hazardous outdoor environment

2.1.2 General Requirements

- a. Transformer tank shall be of welded, leak-proof, construction. All welds shall comply with AWS (American Welding Society). Cover may be bolted type
- b. Transformer windings shall be suitably clamped by mechanical means at the top and bottom to prevent shifting under short circuit conditions
- c. Core clamping arrangement to be equipped with core and coil lifting eyes
- d. Core steel shall be grain-oriented steel.
- e. Core shall be grounded with a removable test connection accessible from a man hole
- f. Transformer winding conductor shall be copper, selected to minimize losses. Losses will be considered in the buyer's equipment evaluation.
- g. Transformer core and windings shall be suitably mounted in the tank to prevent movement during faults, shipping, or installation.
- h. Transformer winding leads shall be connected to porcelain apparatus bushings using flexible connections
- i. Jacking, lifting, pulling, rolling, and skidding provisions must be provided to allow for installer's choice of installation methods.
- j. Transformer cover shall be equipped with lifting eyes.
- k. Transformer's radiators to be tube or panel design
- I. The transformer shall be designed to withstand the site conditions stated above as minimum.
- m. All non-current carrying parts of the electrical equipment shall be electrically bonded to the transformer structure to prevent a shock hazard. The transformer structure in turn is grounded to the station ground grid (by others).
- n. The unit shall be equipped with two (2) NEMA 2-hole ground pads located at opposite corners of the base. The ground pads shall be welded or otherwise suitably attached to the base.

2.1.3 Tap Changer

A three phase tap changer shall be provided for de-energized operation in the high voltage winding. Taps shall be externally selected by mechanical means. Any devices required to operate the taps shall be provided. Means for storing the tap changing tool shall be provided near the tap changer.

2.1.4 Instrumentation

- j. All instruments, gauges, and indicators shall be marked in metric units for temperature gauges and dual units for all others. They shall be located so that a person standing on the ground can read them without visual aids.
- k. Service life of accessories shall be comparable with the transformer.
- I. All gauges, meters, relays, recorders, thermal breakers, or other instruments sensitive to vibration and mounted on the transformer shall be either "shock-mounted" to protect them from damage or wear which could be caused by normal transformer vibration, or they shall be sufficiently rugged in construction to be functionally unaffected by transformer shock and vibration.
- m. Contacts for DC operation shall be rated 125 volts DC, 1/2 amp continuous and suitable for operation in a

2.1.5 Control Compartment and Wiring

- n. A weather-tight NEMA 4X control compartment shall be integrally mounted to the transformer tank and shall contain all control circuits, auxiliary relays, terminal boards, etc., as required to provide a single interface location for field installed wiring to the transformer.
- o. Control compartment door hinge pins shall be stainless steel.
- p. Hinged front access doors shall be lockable.
- q. All alarm device contacts for Buyer's use shall be routed to screw type terminal boards located in the control compartment. Alarm contacts shall be wired in series, in an open to alarm configuration. The series string of contacts shall be factory wired, to two adjacent TB points and on the drawings clearly marked as field connections
- r. All factory installed wiring shall be rated for 600 V service. Cable insulation shall be heat resistant cross linked 90°C synthetic polymer (type XHHW-2). Conductor material shall be stranded tinned copper with minimum sizes as follows:
 - Control and alarm circuits14 AWGPower circuits12 AWG
- s. Crimp ring type terminals are to be used on all leads.
- t. All wiring routed on the exterior of the tank shall be routed in galvanized electrical steel conduit. Conduits shall be securely fastened to the transformer tank using fittings approved for the purpose. Short pieces (less than 4 feet) of flex conduit may be used to connect to instruments or gauges. Where flex conduit is used, the instrument or gauge must be electrically bonded to the transformer.
- u. The control compartment shall have a field removable plate for conduit entrance.
- v. Wiring shall meet the requirements of NFPA 70 (NEC).

2.1.6 Insulating Liquid

- w. The transformer shall be shipped oil-filled.
- x. Welding directly to radiator surfaces in direct contact with insulating oil is prohibited. Welding to radiator surfaces not in direct contact with insulating oil is permitted as long as the welded location cannot, under normal conditions experienced during transit, installation, operation, or maintenance create a leak from which oil can be discharged into the environment.

2.2 Terminal Points

- a. HV Bushings (Cable)
- b. LV Bushings (Cable)
- c. Ground Terminals
- d. Control Wiring TB' s
- e. Auxiliary Power Wiring TB' s

2.3 Noise Levels

a. Near field noise level produced by the transformer and its accessories shall be not greater than 70dBA measured 1 meter in the horizontal plane and at an elevation of 1.5 meters from the transformer's base.

3.0 EXECUTION

3.1 Inspection

Vendor shall notify Buyer 14 calendar days in advance of test performance for witness testing.

3.2 Test

- a. The Vendor shall describe all his standard factory tests. Factory tests required for certification and proof that the equipment furnished under this specification conforms to all applicable codes and standards shall be made at the expense of the vendor.
- Any tests not witnessed by the Buyer shall be certified that they have been satisfactorily carried out. With a copy of the certificate forwarded to the Buyer prior to shipment. The Vendor shall furnish a list of any field tests.
- c. The following minimum routine production tests shall be performed in accordance with ANSI/IEEE C57.12.90. Tests shall be performed with the specified bushings in place. Production tests are required to be performed on every piece of fabricated equipment:
- a. Resistance measurements of all requirements
- b. Ratio tests on the rated voltage connections and on all tap connections
- c. Polarity and phase relation tests

- d. No load tests at rated voltage.
- e. Impedance voltage and load loss.
- f. Low frequency dielectric tests.
- g. Insulation power factor tests.
- h. Insulation resistance tests.
- i. Leak test.

3.3 Painting and Corrosion Protection

Painting and corrosive protection of equipment shall be in accordance with the Vendor's Standard Practice and shall include shot-blast metal preparation as a minimum. Finish paint color shall be ANSI 70 Light Gray. Primer: Amercoat PSX 7000 engineered Siloxane Coating. Minimum dry thickness (DFT) 3-mils

3.4 Spare Parts

a. Provide quote on recommended spare parts

3.5 Special Tools

Vendor shall supply all special tools required to install and maintain the transformer.

4.0 EQUIPMENT DATA SHEET – EXCITATION TRANSFORMER

4.1 General

Gen	ci ai	
a.	Quantity	One (1)
b.	Transformer Class	Power Class I. Rectifier Duty
C.	Transformer Type	Step-Down
d.	Installation	Outdoor
e.	Coolant	Type II Mineral Oil
f.	Oil Preservation System	Sealed Tank
g.	Cooling Class	ONAN
h.	Winding Material	Copper
I.	Number of windings	Two
J.	Number of Phases	Three
k.	Frequency	60HZ
I.	Vector Group	Yd1
m.	Auxiliary Power	
I.	Control	125 VDC. 2-wire. single feed (supplied by others)
n.	Junction Box	NEMA4X

4.1.1 Tap Changer

4.1

The high voltage winding shall be provided with two (2). 2-1/2% taps above and below rated winding voltage as well as a neutral position. The taps shall be located so as to result in minimum axial unbalance.

4.1.2 Transformer Rating

-	IIV Winding	1200 1-77 4	
a.	HV Winding	1200 kVA	
b.	LV Winding	Same as HV winding	
C .]	Insulation Class	Class A (minimum)	
d.	Temperature Rise	65°C Winding rise above 30°C, average daily temperature with	40°C
		maximum ambient	
e.	Hot Spot Temp Rise	80°C above ambient	
f.	Transformer Impedance	6%	
g.	Impedance Tolerance	±7.5%	
1.3	High Voltage Section		
1 2 1	TT'-1 X7-14 XX7'1'		

4.1.3.1 High Voltage Winding	
Rated Voltage	4.16 kV(nominal)
Connection	Wye. ungrounded
BIL	75 kV
Neutral	Not brought out

4.1.3.2 High Voltage Bushing Location

Side wall mounted in air filled terminal enclosure

Voltage Class	5 kV (Minimum)		
BIL	75 kV		
Creepage Distance	Vendor Standard		
Insulation	Porcelain		
4.1.3.3 High Voltage Incoming Line	Connection		
Connection Type	Cable connection from below (by others)		
4.1.4 Low Voltage Section			
4.1.4.1 Low Voltage Winding			
Rated Voltage	570 V(nominal)		
Connection	Delta		
BIL	45kV		
4.1.4.2 Low Voltage Terminations			
Location	Vendor Standard		
Voltage Class	600V		
BIL	45 kV nominal		

4.1.4.3 Low Voltage Outgoing Line Connection

Connection Type Cable connection from below (by others)

Vendor standard

Vendor Standard

4.1.5 Other Features and Accessories

Creepage Distance

Insulation

- a. All windings to be ungrounded
- b. Core must be effectively grounded
- c. All terminals must be clearly labeled
- d. Efficiency shall be greater than 99% at full load
- e. Design Life shall be 20 years
- f. Continuous voltage capability shall be 110% of voltage rating
- g. Gas sampling valve/vent.
- h. Automatic pressure relief device 63PR with alarm contacts to protect tank against excessive internal pressure. The relief device shall include a mechanical indication that the device has operated
- 1. Removable dial-type liquid level gauge for main tank, device 71Q, with alarm contacts. Gauge shall be marked to indicate when oil level is unsafe for transformer operation. The device shall be mounted such that it can be removed without breaking the tank seal
- J. Removable dial-type thermometer to indicate top-liquid temperature, device 26Q, with adjustable alarm and trip contacts. Dial shall read 0-120°C and shall be equipped with a resettable drag hand. The device shall be mounted such that it can be removed without breaking the tank seal.
- **k**. Access covers as required to provide access to the interior of the transformer tank.
- I. Lifting lugs, pulling eyes, and jacking facilities for field installation of the transformer shall be provided per vendor standard.
- m. Two two-hole welded grounding pads located at the lower diametrically opposite corners of the tank.
- n. Upper and full drain lower valves to permit filling and emptying of the tank. Lower drain valve to contain a 3/8", or larger valve to permit easy sampling of the insulating liquid
- o. Contacts 63PR, 71Q, and 26Q shall be normally closed and <u>factory</u> connected in series to form a common alarm that activates on opening of the listed contacts.

Excitation Transformer Operating Characteristics 4.1.6

4.1.6.1 Secondary Line Current Harmonic Content

Harmonic Number "h"	Nonlinear Load Current Ih (%)	(Ih)^2	ih	(ih)^2	(ih)^*h^2
1	100	1	0.96096335	0.92345	0.9234506
5	20	0.04	0.19219267	0.03694	0.9234506
7	14	0.0196	0.13453487	0.0181	0.8868819
11	9	0.0081	0.0864867	0.00748	0.9050739
13	7.5	0.00563	0.07207225	0.00519	0.8778552
17	5.8	0.00336	0.05573587	0.00311	0.8977749
19	5	0.0025	0.04804817	0.00231	0.8334141
23	4.5	0.00203	0.04324335	0.00187	0.9892233
25	4.1	0.00168	0.0393995	0.00155	0.9702003
TOTAL		1.0829		1	8.2073248
K = ∑ (ih^2 * h^2)	ih = Ih/ ∑ (Ih^2)^(1/2)			K-Factor	8.2073248

*Design K-Factor shall be no less than 8.5

4.1.6.2 Thermal Secondary Current Overload* Duty

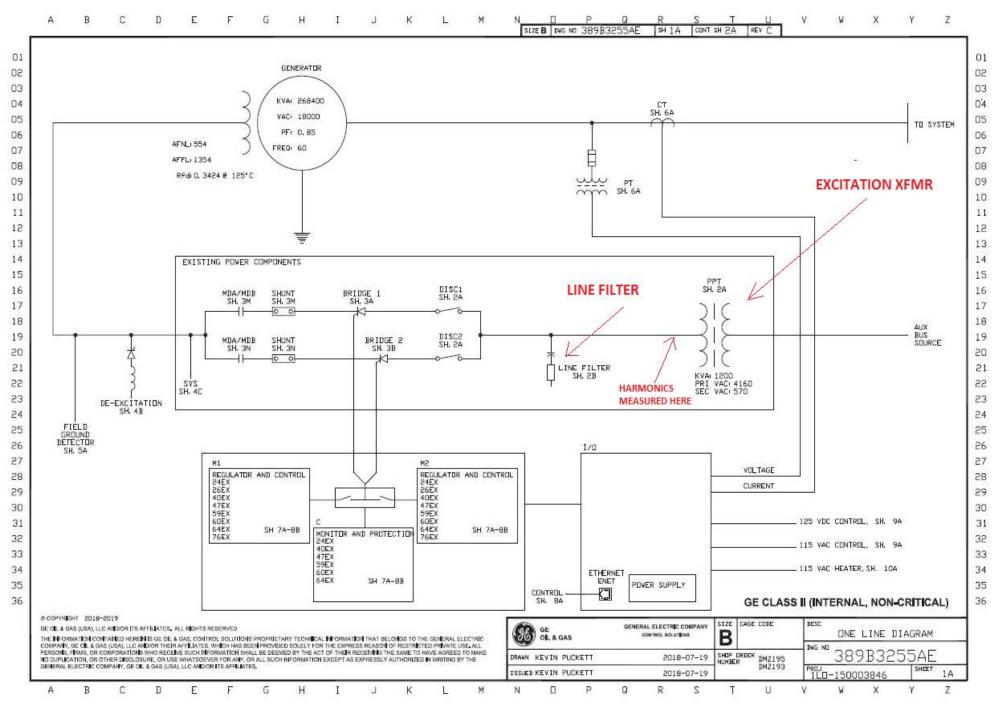
% of Secondary Current	Time	
115	120 sec	
150	60 sec	
210	10 sec	

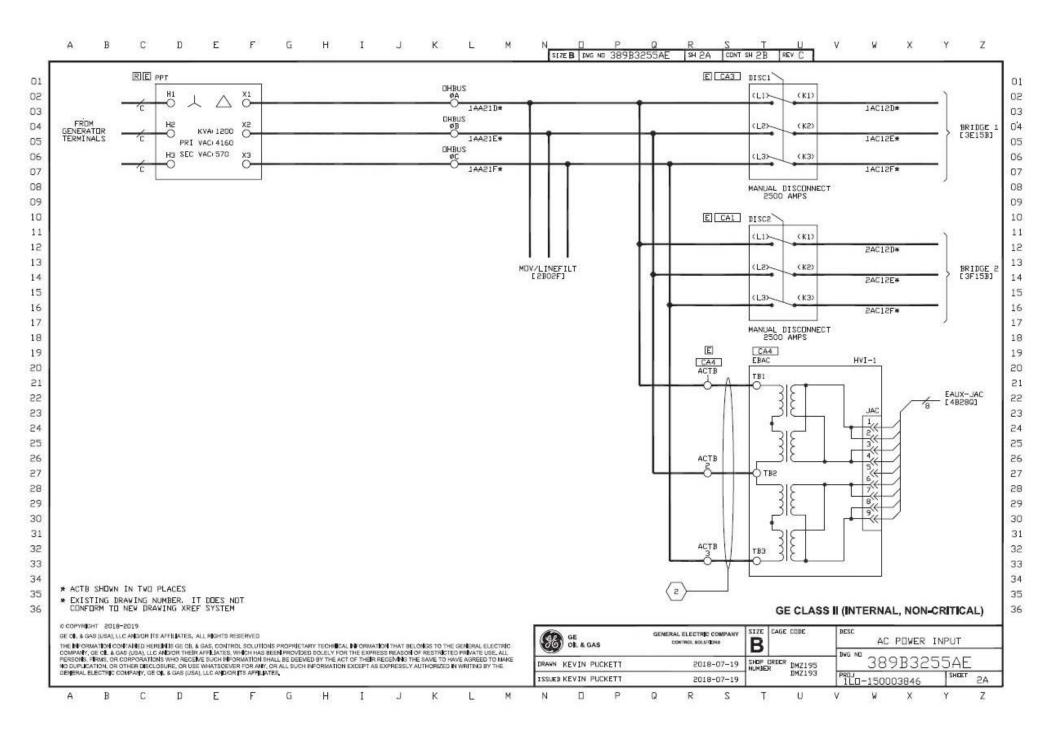
Frequency of overload is once per hour with a return to full load

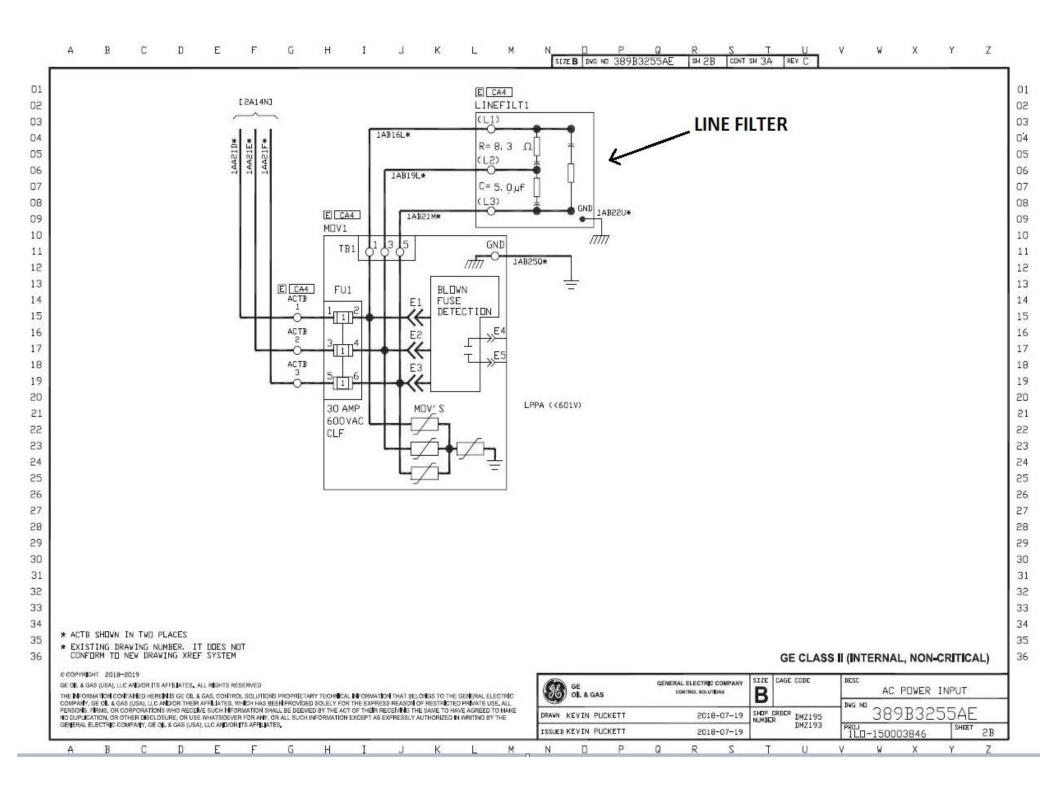
4.1.6.3 Voltage Range at Rated Frequency

% of Primary Voltage	Time
110	Continuous
118	60 sec
130	10 sec
160	2 sec

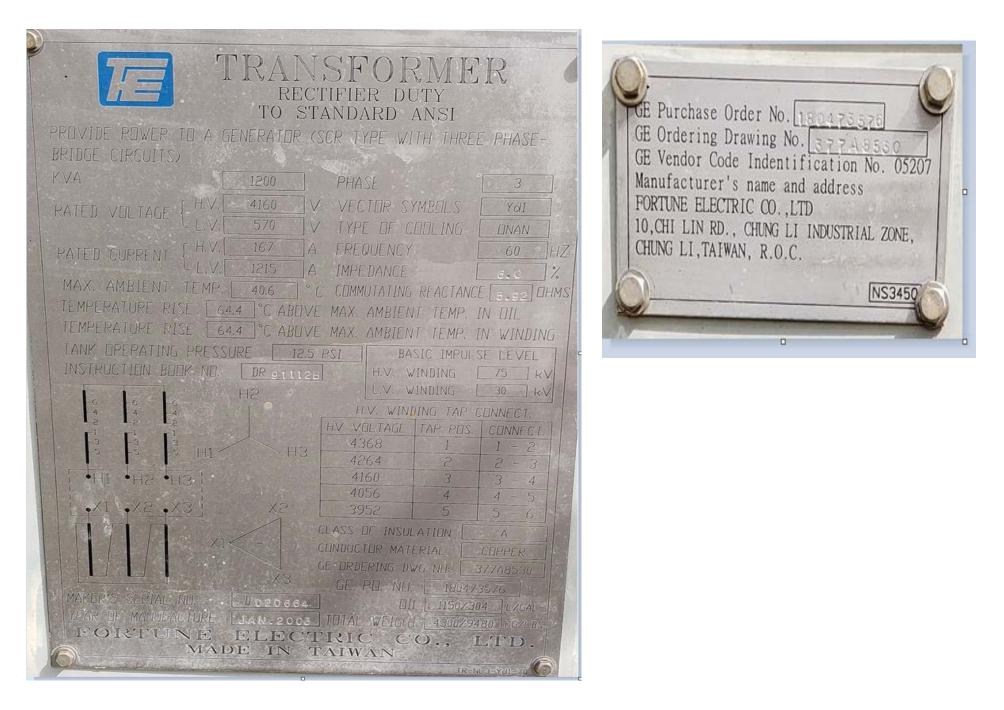






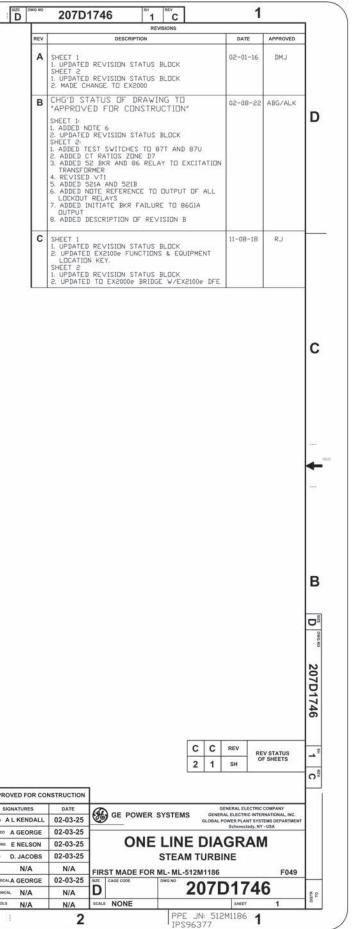


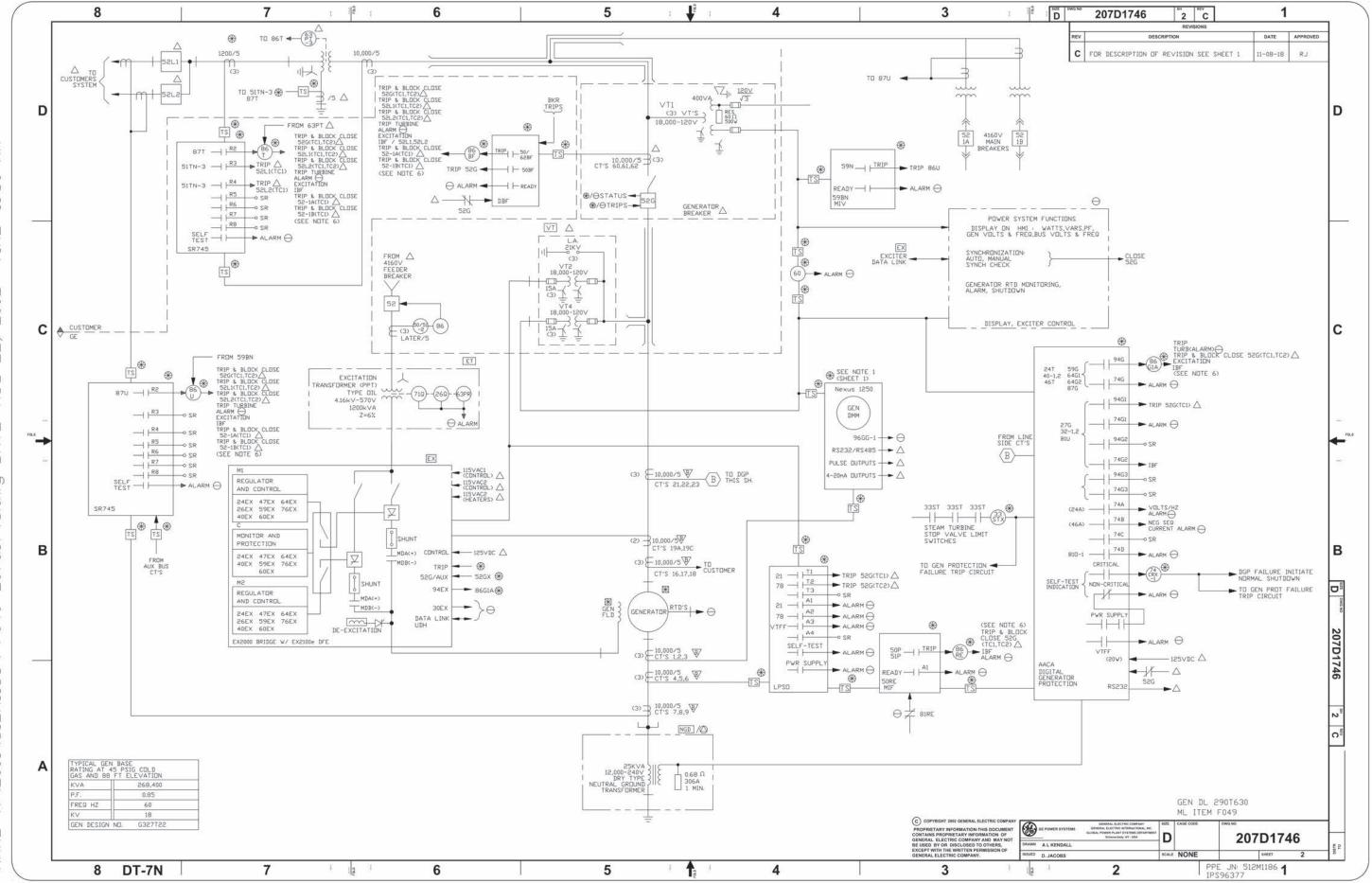
TRANSFORMER NAMEPLATE DATA



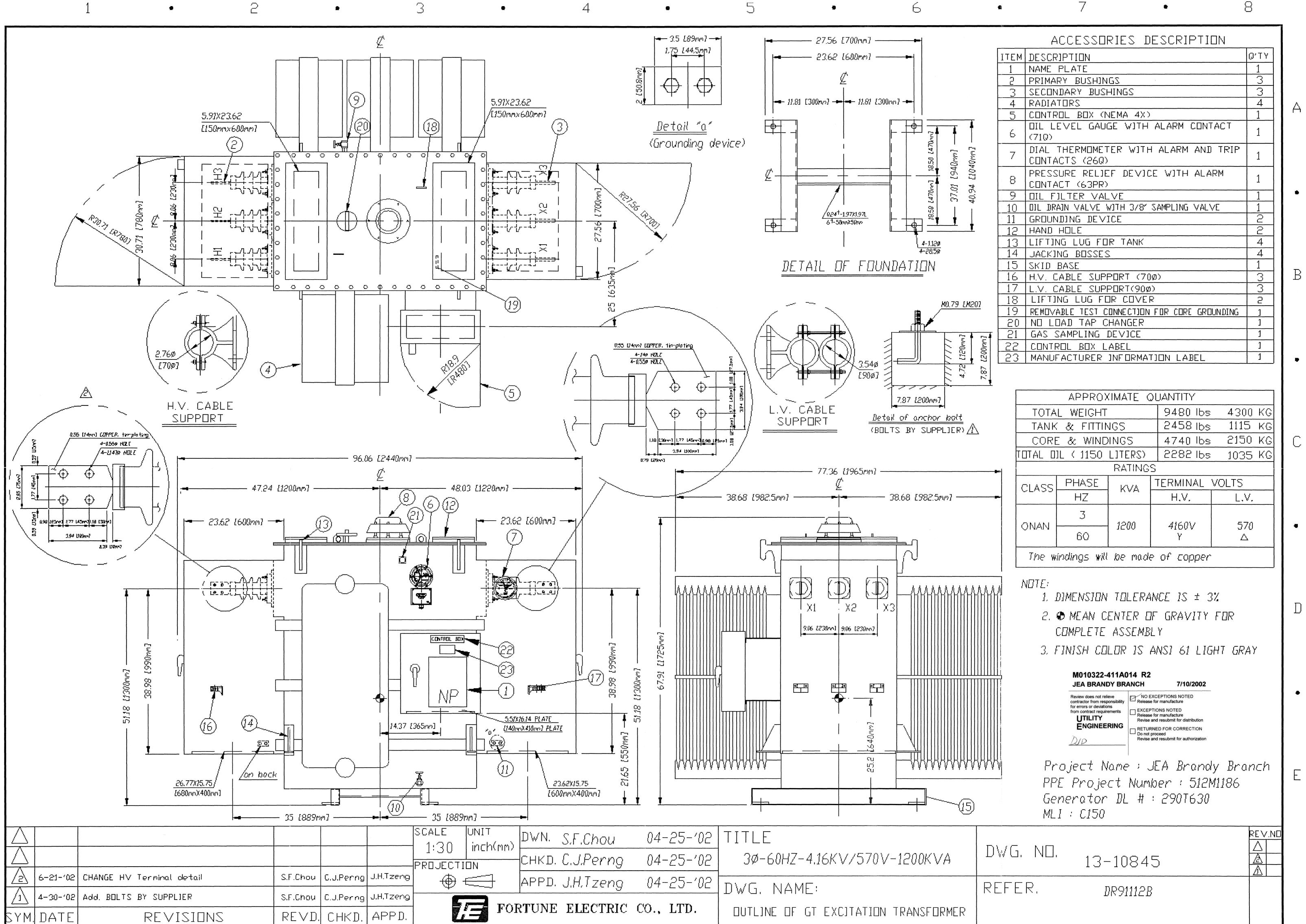
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D		VALVE LIMIT SWITCH RS OVERCURRENT RLY CURRENT RELAY	30EXI EX2100e GLO 51L/AUX BREAKER PO 86/41S EXCITATION 94EXI EX2100e TRIF <u>REGULATOF</u> 24EX EX2100e V/F	BAL ALARM DUTPUT SITION INPUT TRIP INPUT P DUTPUT R AND CONTROL (M1 &	M2) M2)	EXCITATION TRANSFORM	E W/EX2100e DFE R (PPT) E		
c	59BN BUS GROUND DETECTOR 60 VOLTAGE BALANCE REI 63PR() TRANSFORMER DIL PREI 71Q-() TRANSFORMER LIQUID L 86BF BREAKER FAILURE LOC 86GIA GENERATOR LOCKOUT 1 86RE INADVERTANT ENERGIZ 86T TRANSFORMER DIFF LO 86U UNIT OVERALL DIFF L 96G() TRANSDUCER (G)=WATT	LAY SSURE RELIEF EVEL GAGE CKOUT RELAY RELAY ATION LOR ICKOUT RELAY LOCKOUT RELAY	40EX EX2100e LGS 47EX EX2100e BRII 59EX EX2100e DVE 60EX EX2100e PT 64EX EX2100e DVE <u>M⊡NIT⊡R A</u> 24EX EX2100e V/F 40EX EX2100e LGS 47EX EX2100e BRII 59EX EX2100e DVE 60EX EX2100e PT 64EX EX2100e GEN	S DF EXCITER TRANSFER / TRIP DEE AC PHASE UNBALANCE ALARM TR RVULTAGE ALARM / TRIP (VTFF) FAILURE ALARM / TRANSFER ERATUR FIELD GRUUND ALARM / TRIP R EXCITATION ALARM / TRIP AND PROTECTION 4Z ALARM/TRIP S DF EXCITER TRANSFER / TRIP DEE AC PHASE UNBALANCE ALARM TR RVULTAGE ALARM / TRIP (VTFF) FAILURE ALARM / TRANSFER ERATUR FIELD GRUUND ALARM / TRIF	IP &	TES:	IT L (TCP)		
B	LPSD MDDEL: LPSDB35U1239 21 DISTANCE RLY 78 LDSS DF SYNCH (DU VTFF VOLTAGE TRANSFORM UTFF VOLTAGE TRANSFORM IBF INITIATE BREAKER FA LA LIGHTNING ARRESTER SR SPARE + IF REQUIRED ★ TYPICAL GE CUSTOMER TERMINATIO TS TEST SWITCH	T-OF-STEP) MER FUSE FAILURE AILURE	DGP_DIGITAL DGP54AACA 24A/24T_VDLTS_PER 27G_GENERATOR 32-1,2_REVERSE P 40-1,40-2_LDSS_DF_E 464,46T_NEGATIVE 59G_DVERVDLT/ 64GI_GENERATOR 74()_DGP_ALARW 81U-1/81D-1_UNDERFECG 87G_GENERATOR 94G()_DGP_TRIP VTFF_VDLTAGE DIGITAL_TR CATND_SR745W2P5G5HI 51TN-()_GENERATO 63PTX-()_CDNFIGURE	CR EXCITATION ALARM / TRIP	1a. <u>I□N</u> 1b. 2. 3. 4. <u>IN</u> 5. (R)	GENERATOR DIGITAL MULTI- SELECTABLE DISPLAYS: • VOLTS 3Ø PHASE-PHASE A • AMPS 3Ø • FREQUENCY, MW, MV MVA, MVARHR, MWH • 4-20mA OUTPUTS ARE FI CURRENT, VOLTAGE, PF, • INCLUDED DNE MODULE C 4 TO 20mA ANALOG OL FREQ AS WELL AS OT ARE AVAILABLE AS FI OUT OF THE TURBINE SEE MLI 4108. GENERATOR PROTECTION RE AND (3) NORMALLY CLOSED VT'S ARE NON-DRAVOL ALL LOCKOUT RELAY (86) TO TURBINE CONTROL PANE PANEL POWER SUPPLY IS I THE TURBINE CONTROL PANE CAS ARE C800, 0.3B-1.8 TEST SWITCHES TO BE PR OPEN LOCKOUT OUTPUT CO	ND PHASE-NEUTRAL YAR, PF, R ELD CONFIGURABLE TO VAR, MW AND/DR FREQ IF 4 DUTPUTS ITPUTS FOR MW, MV HER TURBINE PARAM ELD SELECTABLE O CONTROL PANEL; QUIRES (3) NORMALLY I CONTACTS FOR 52G ST JT. FUSES ARE MONITORED JL. THE 125VDC GENER MONITORED BY ALARM IN IEL. DVIDED ON NORMALLY	UENCY AR, PF, ETERS JTPUTS JPEN ATUS. BY ALARM ATUR	
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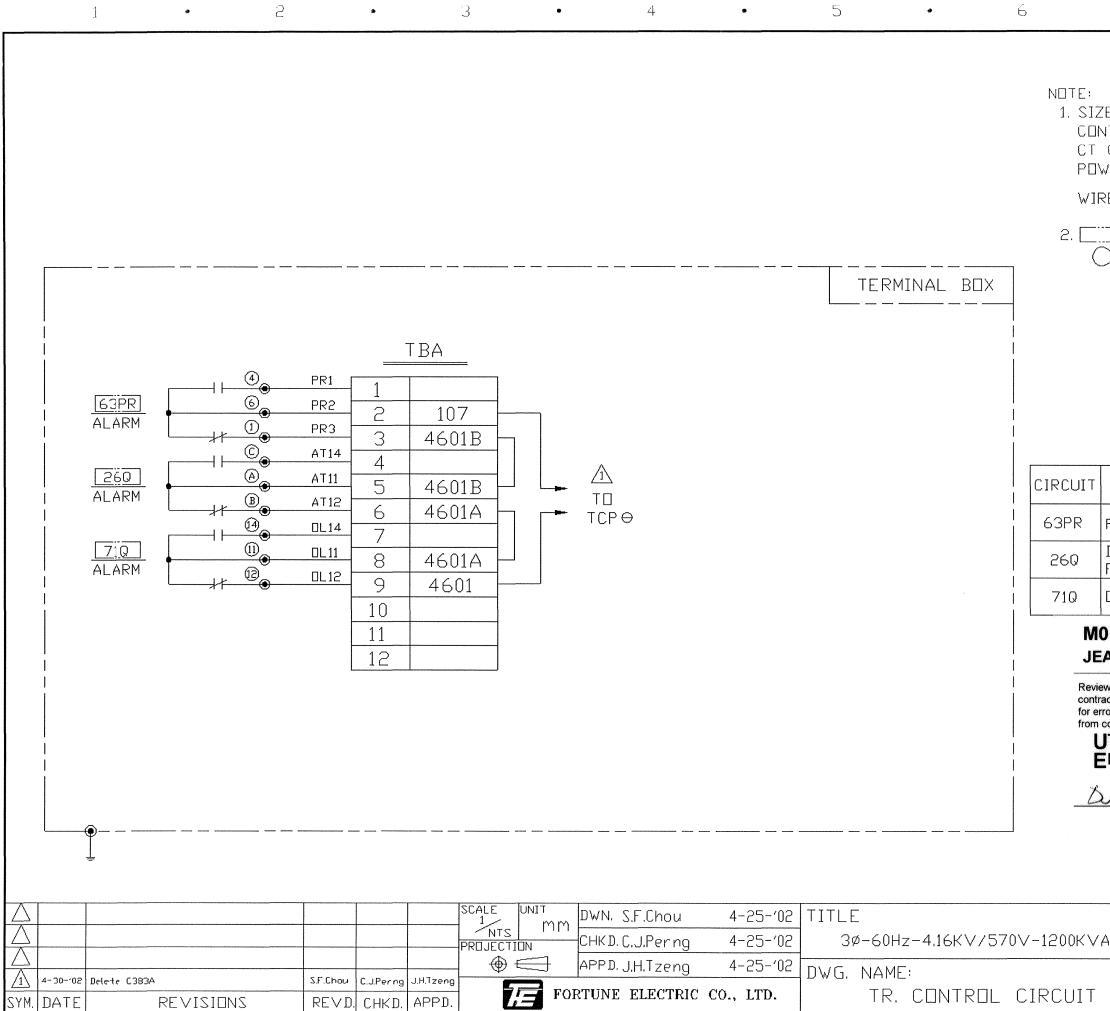
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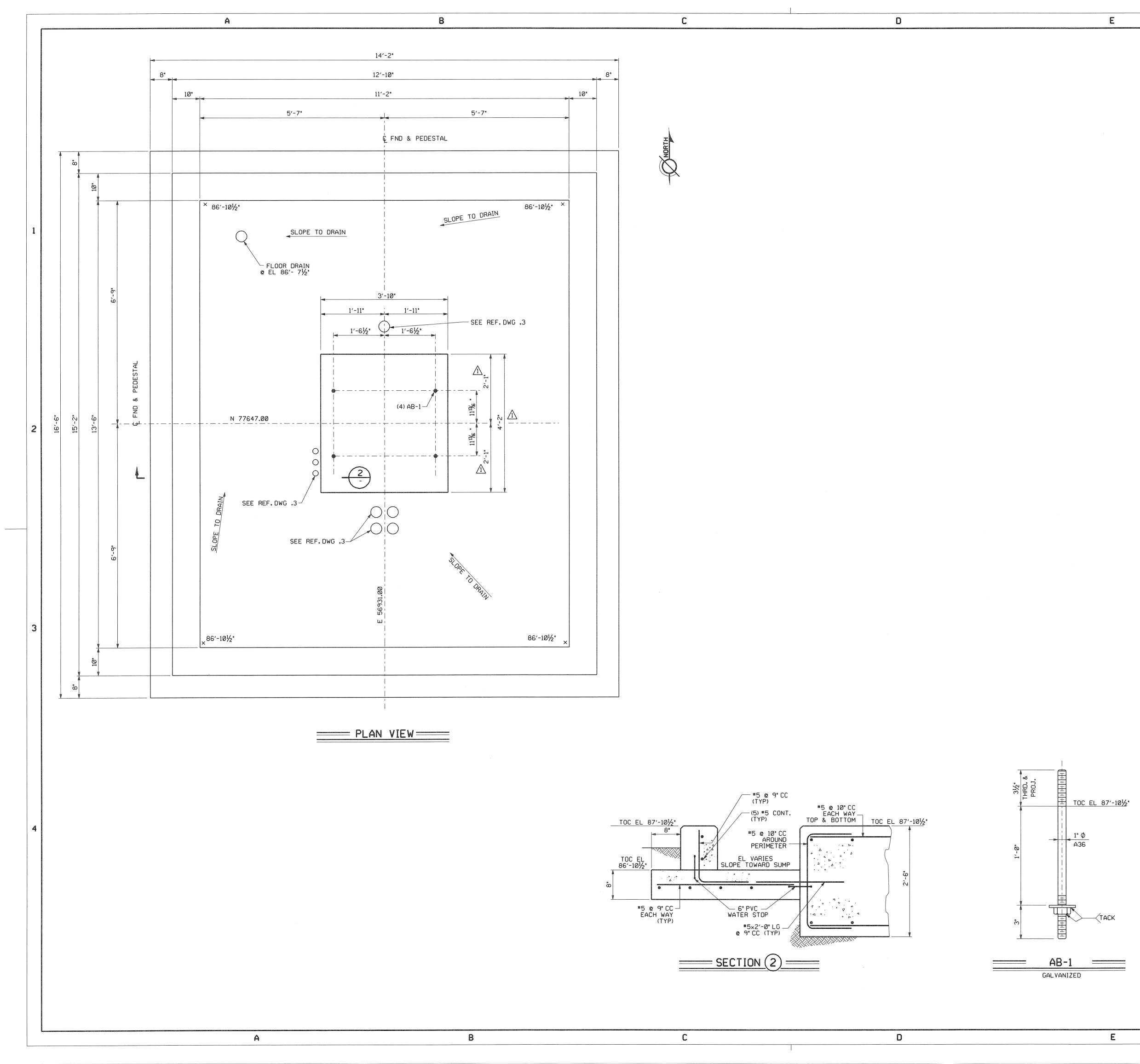


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