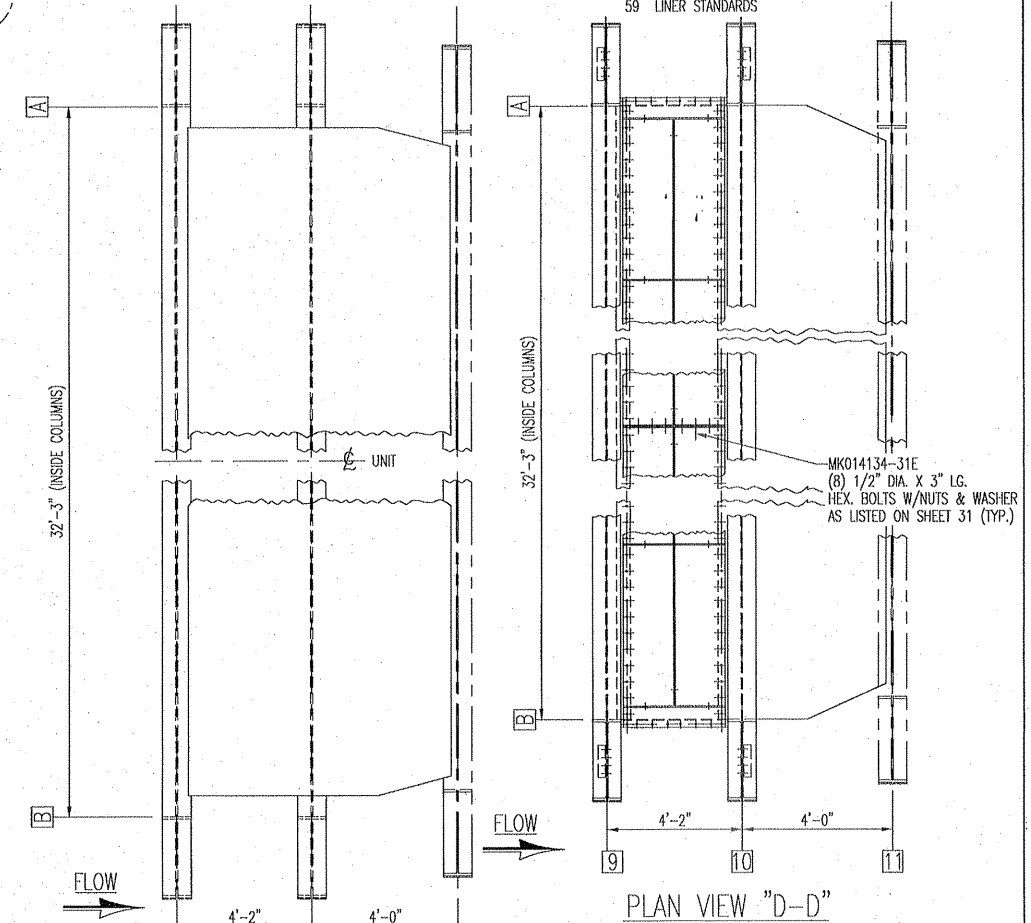
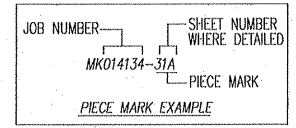


GENERAL NOTES

- EXTERNAL SURFACE TO BE SHOP COMMERCIAL BLASTED PER SSPC SP6 AND SHOP PAINTED WITH CARBOLINE CARBO ZINC 11 PRIMER (GREEN) 3 TO 5 MILS DFT.
- HOLD PRIMER BACK 4" FROM FIELD WELD AND COAT WITH CARBOLINE CARBOWELD 11 (1 MIL DFT).
- FABRICATION TO BE IN ACCORDANCE WITH A.I.S.C., A.W.S. D1-1 LATEST EDITION AND CMC STD # SW-001.
- ALL EXTERIOR WELDS TO BE SEAL WELDS. SKIP WELDING OF STIFFENERS IS NOT ALLOWED.
- CASING PLATE JOINTS SHALL BE WELDED TOGETHER WITH FULL PENETRATION WELDS UNLESS LOCATED BEHIND CASING STIFFENERS.
- ALL ITEMS SHIPPED LOOSE TO THE FIELD SHALL BE IDENTIFIED WITH: TAG NO., JOB NO., UNIT I.D. AND CUSTOMER P.O. NO..

DRAWING INDEX

SHEET #	DESCRIPTION	WALL PANEL
30	CASING ASSEMBLY DIAGRAM	
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32	WALL PANEL	
33	CASING LAYOUT	
34	COLUMN SECTIONS	
35	WALL INTERNALS	
36	WALL LINERS	
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46	ROOF PANELS	
47	ROOF CASING LAYOUT	
48	ROOF INTERNALS	
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51	CATALYST LOADING DOOR CASING LAYOUT	
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53	CATALYST LOADING DOOR LINERS	
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57	ROOF LINER LAYOUTS	
58	CATALYST DOOR LINERS LAYOUTS	
59	LINER STANDARDS	



TOTAL WEIGHT	
WALL PANEL COL. B ASS'Y MK: 014134-32A	X
WALL PANEL COL. A ASS'Y MK: 014134-37A	X
FLOOR PANEL ASS'Y MK: 014134-42A	X
ROOF PANEL ASS'Y MK: 014134-46A	X
ROOF PANEL ASS'Y MK: 014134-46B	X
CATALYST LOADING DOOR ASS'Y MK: 014134-50A	X
CATALYST LOADING DOOR ASS'Y MK: 014134-50B	X

NOOTER/ERIKSEN INC. VENDOR SUBMITTAL REVIEW			
REVIEW OF VENDOR DRAWINGS DOES NOT RELIEVE THE VENDOR OF RESPONSIBILITIES FOR ACCURACY OF DIMENSIONS AND COMPLIANCE TO CODES, NOOTER/ERIKSEN SPECIFICATIONS AND P.O. REQUIREMENTS			
REVIEWED AND ACCEPTED			
REVIEWED WITH COMMENTS (WORK MAY PROCEED)			
REVISE AND RESUBMIT (WORK MAY NOT PROCEED)			
REVIEWED FOR INFORMATION ONLY			
RELEASE DATE:		REVIEWERS INITIALS	
PROJECT:		JOB NO CODE SHT	
JEA BRANDY		REV FE	
DRAWING NO.		014134-DU-030	
A		X	
Chanute Manufacturing Co. A Unit Of Optimus Corp.			
SCR ASSEMBLY DIAGRAM			
REF. CUST. DWG. :			
DRAWN BY: S.THB. 07/05/02			
DO NOT SCALE THIS DWG.			
CHECKED BY: F.L. 07/10/02			
APPROVED BY:			
SHEET 30			
00			

- ☒ NO EXCEPTIONS NOTED
Release for manufacture
- ☐ EXCEPTIONS NOTED
Release for manufacture
Revise and resubmit for distribution
- ☐ RETURNED FOR CORRECTION
Do not proceed
Revise and resubmit for authorization

REV. 1	CHANGE ORDER	REV. 2	CHANGE ORDER	REV. 3	CHANGE ORDER	REV. 4	CHANGE ORDER	REV. 5	CHANGE ORDER	REV. 6	CHANGE ORDER	REV. 7	CHANGE ORDER	REV. 8	CHANGE ORDER
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WHEN IN DOUBT ASK SAFETY FIRST

M010322-201A122 RA
JEA BRANDY BRANCH
9/3/2002